

# 8th International Conference on Sustainable Solid Waste Management

## Recovery of spent coffee grounds phenolic compounds through optimized extraction processes



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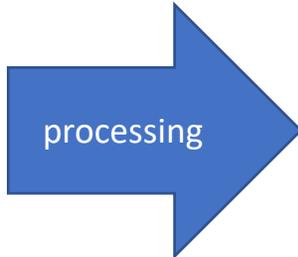
Thessaloniki. 2021

Coffee husk



World coffee consumption ↑ 1.3% from 2019-2020 (≈9,852 millions kg 2019/2020) (ICO, 2021)

Dry



Wet



Coffee pulp



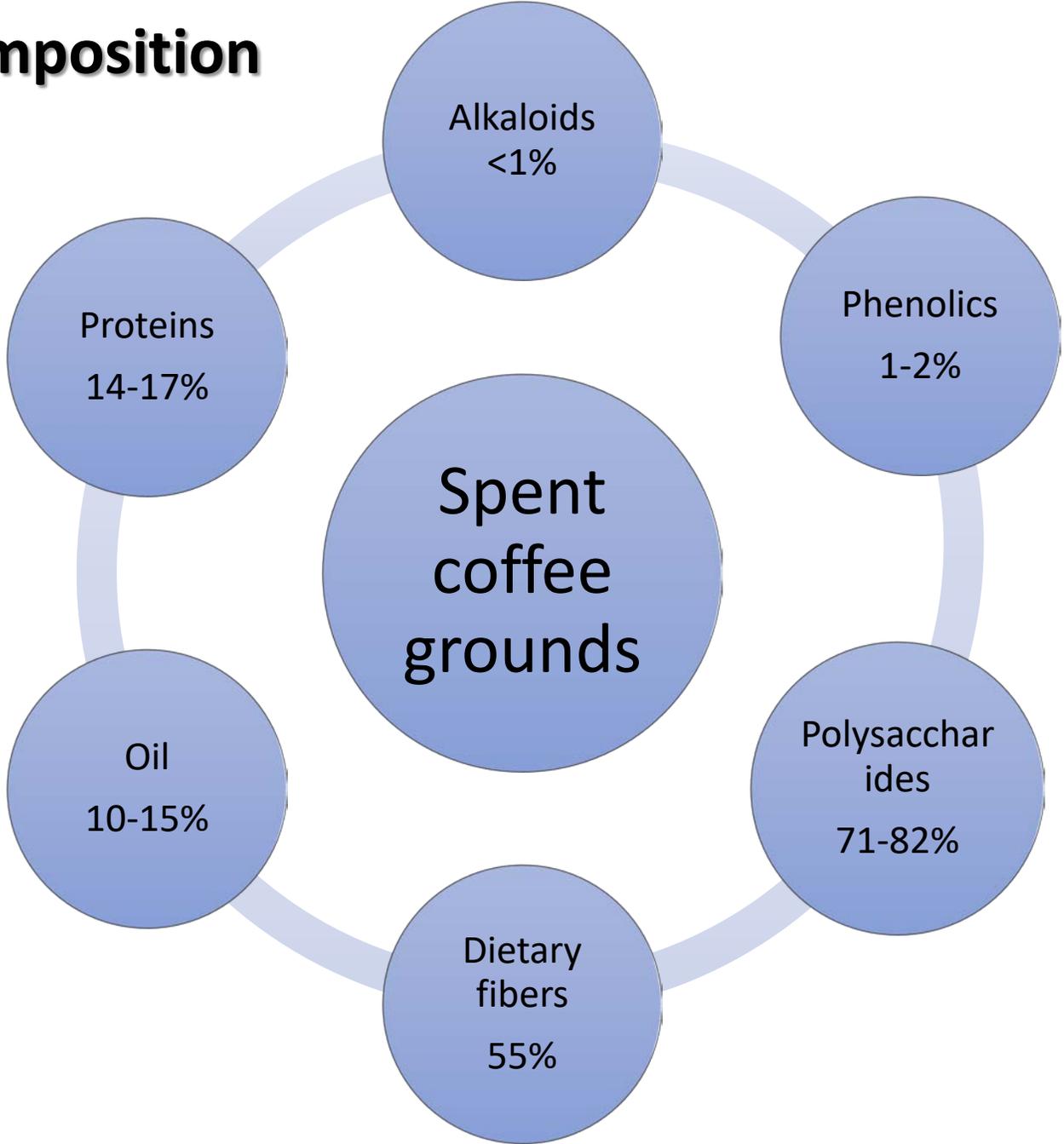
Silver skin



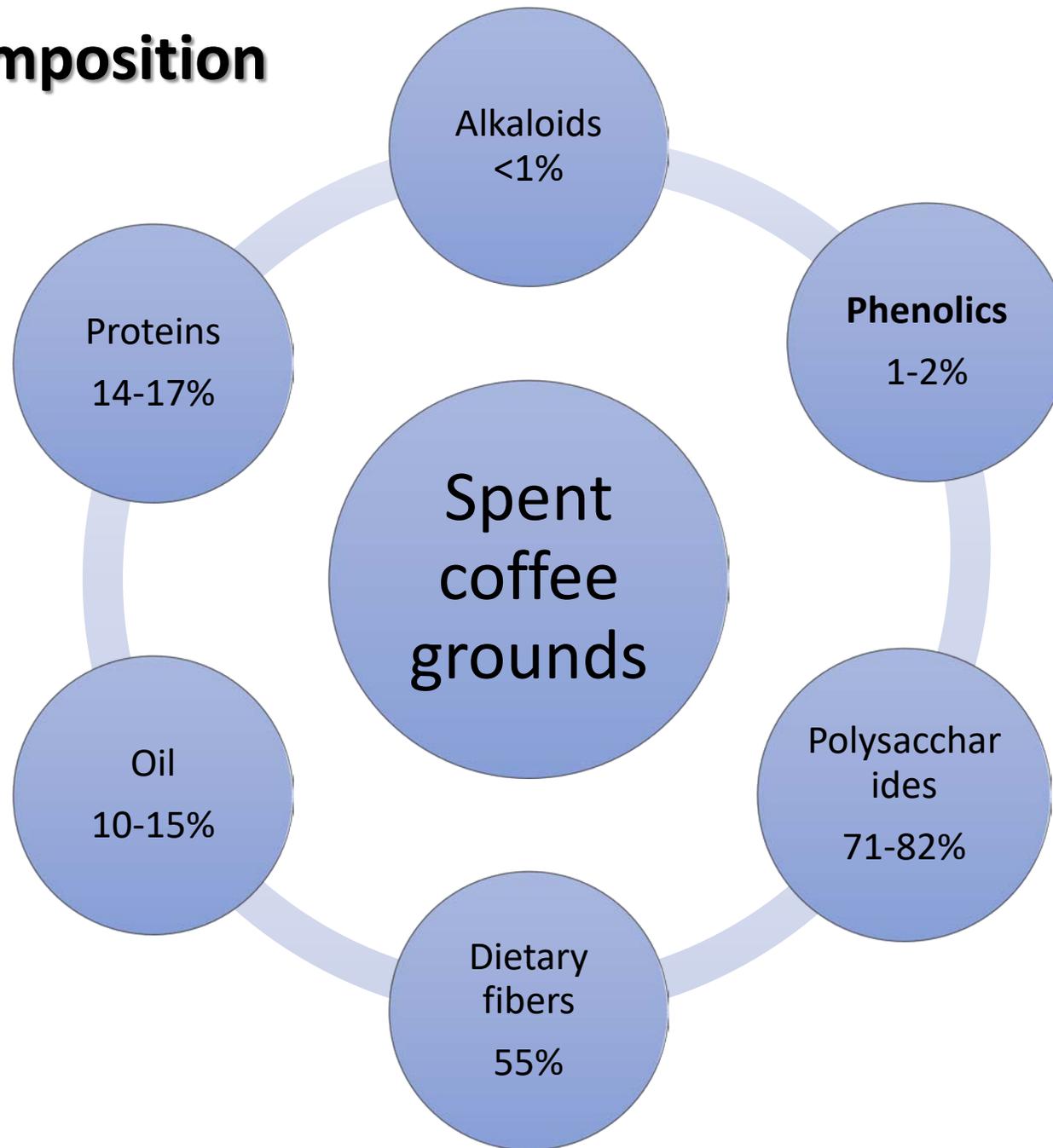
Spent coffee grounds

1 ton green coffee beans => 650 Kg Spent coffee grounds

# SCG composition



# SCG composition



- **Chlorogenic acid**
- Caffeic acid
- Ellagic acid
- Ferulic acid
- Gallic acid
- Hydroxybenzoic acid
- Coumaric acid
- Pyrocatechinic acid
- Tannic acid
- Quercetin
- Catechin
- Epicatechin
- Rutin

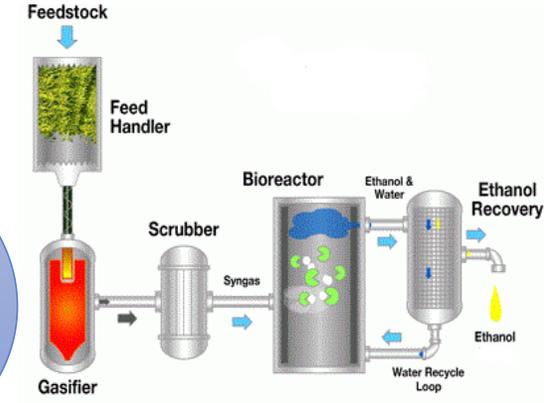
# SCG management



Bioenergy-  
biofuel

Circular

Bioethanol



Foods

Spent  
coffee  
grounds

Economy

Fertilizer  
Animal  
feed



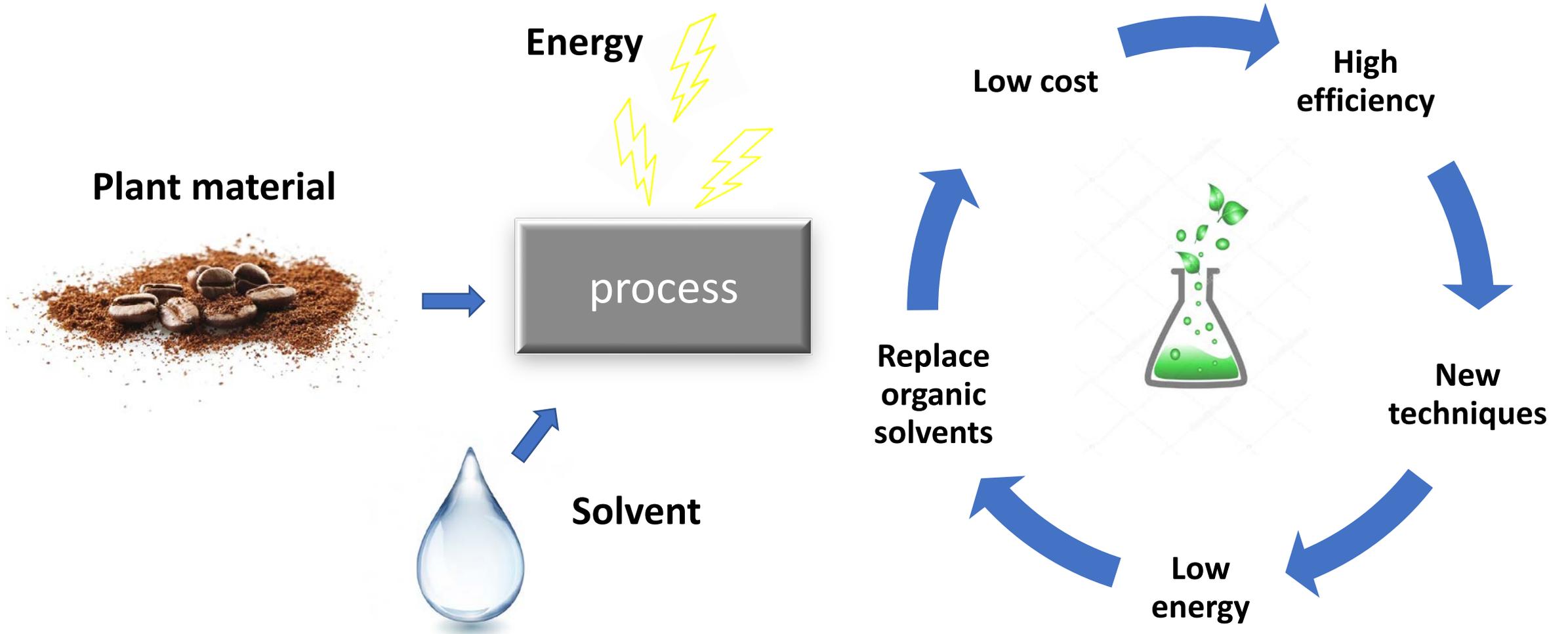
Food  
supplements  
, cosmetics



Packaging

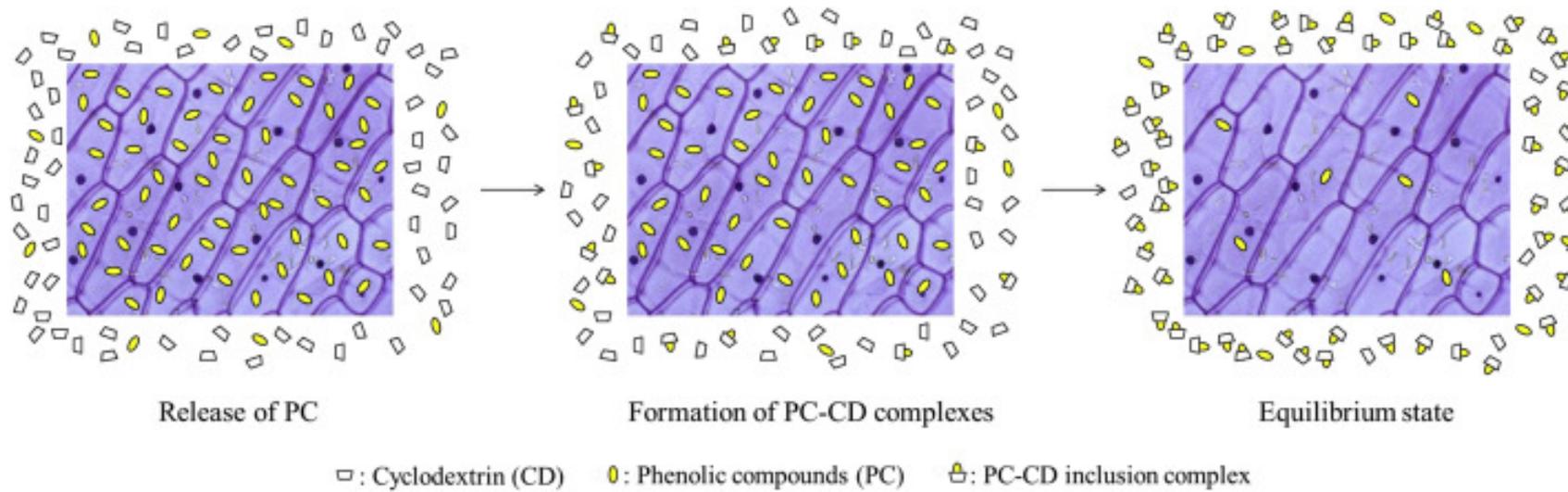


# Extraction procedure



# Extraction with cyclodextrin

- Starch derivatives
- Hydrophilic surface and hydrophobic cavity



Increase extraction

Enhance stability

Masking

Possible use as debittering agent in coffee



# Extraction with Deep eutectic solvents

HBA

HBD

Choline chloride

Glycerol



Stirring  
80°C

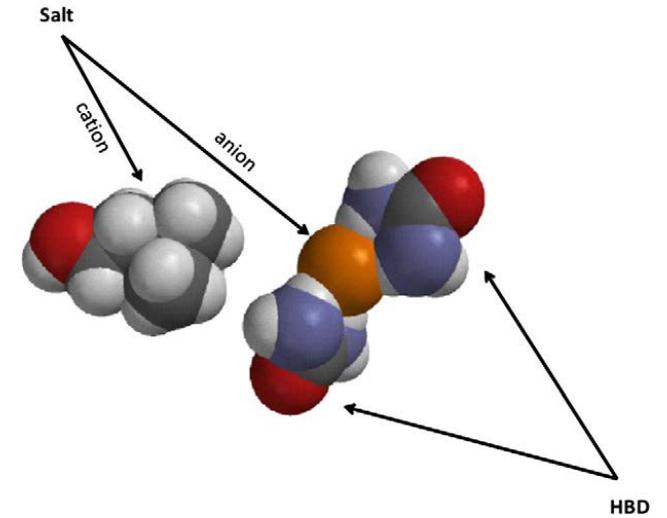


Colorless



High  
viscous

Water



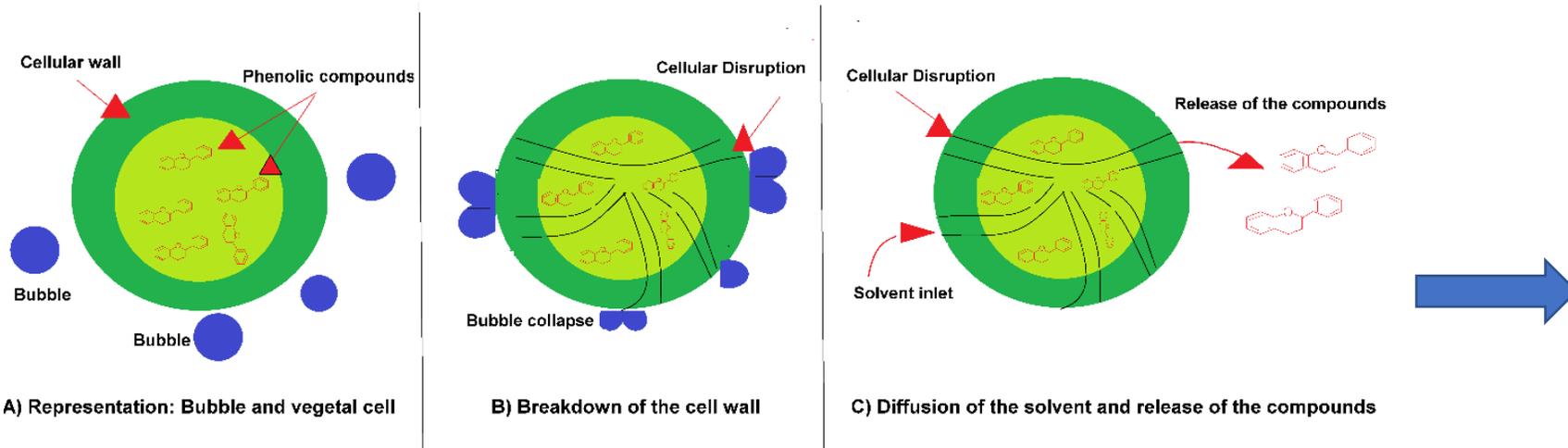
# Ultrasound Assisted extraction a “green method”

## acoustic cavitation

- Mechanical waves
- Compressions and reflections of the solvent

Medina-Torres

### Formations of bubbles



Enhance extraction  
Low time of extraction  
Less energy consumption



# **Materials and methods**

# Spent coffee grounds *Coffea Arabica*

Dried => 10% moisture content

Particle size >50% 240  $\mu\text{m}$



**Response surface analysis**



**Extraction yield (total phenolics mg/g dw)**

*(Folin-Ciocalteu)*

## Solvent type

Aqua solutions of  $\beta$ -cd

Aqua solutions of deep eutectic solvent

Aqua solutions of Ethanol

## Extraction method

Ultrasound

Heat and stirring

# Experimental designs

## Extraction with $\beta$ -cyclodextrin

| Variables             | Levels |      |      |       |      |
|-----------------------|--------|------|------|-------|------|
|                       | -1.68  | -1   | 0    | 1     | 1.68 |
| C $\beta$ -cd (mg/mL) | 1      | 4.55 | 9.75 | 14.95 | 18.5 |
| L/S (mL/g)            | 5      | 16   | 33   | 49    | 60   |
| T (°C)                | 20     | 28   | 40   | 52    | 60   |

20 experiments

## Extraction with ethanol

| Variables   | Levels |    |    |    |      |
|-------------|--------|----|----|----|------|
|             | -1.68  | -1 | 0  | 1  | 1.68 |
| EtOH (%v/v) | 0      | 20 | 50 | 80 | 100  |
| L/S (mL/g)  | 5      | 16 | 33 | 49 | 60   |
| T (°C)      | 20     | 28 | 40 | 52 | 60   |

20 experiments

## Extraction with DES

| Variables    | Levels |    |    |    |      |
|--------------|--------|----|----|----|------|
|              | -1.68  | -1 | 0  | 1  | 1.68 |
| CDES (% w/v) | 35     | 47 | 65 | 83 | 95   |
| L/S (mL/g)   | 5      | 16 | 33 | 49 | 60   |
| T (°C)       | 20     | 28 | 40 | 52 | 60   |

20 experiments

## Ultrasound assisted extraction

| Variables   | Levels |       |      |       |     |
|-------------|--------|-------|------|-------|-----|
|             | -2     | -1    | 0    | 1     | 2   |
| EtOH (%v/v) | 0      | 25    | 50   | 75    | 100 |
| L/S (mL/g)  | 5      | 18.75 | 32.5 | 46.25 | 60  |
| T (°C)      | 20     | 30    | 40   | 50    | 60  |
| A%          | 20     | 30    | 40   | 50    | 60  |

31 experiments

**L/S** Liquid to solid ratio

**CDES** Concentration of DES in aqua solution

**T** Temperature

**EtOH** Concentration of ethanol in aqua solution

**C $\beta$ -cd** Concentration of cyclodextrin in aqua solution

**A** Altitude of the ultrasound waves

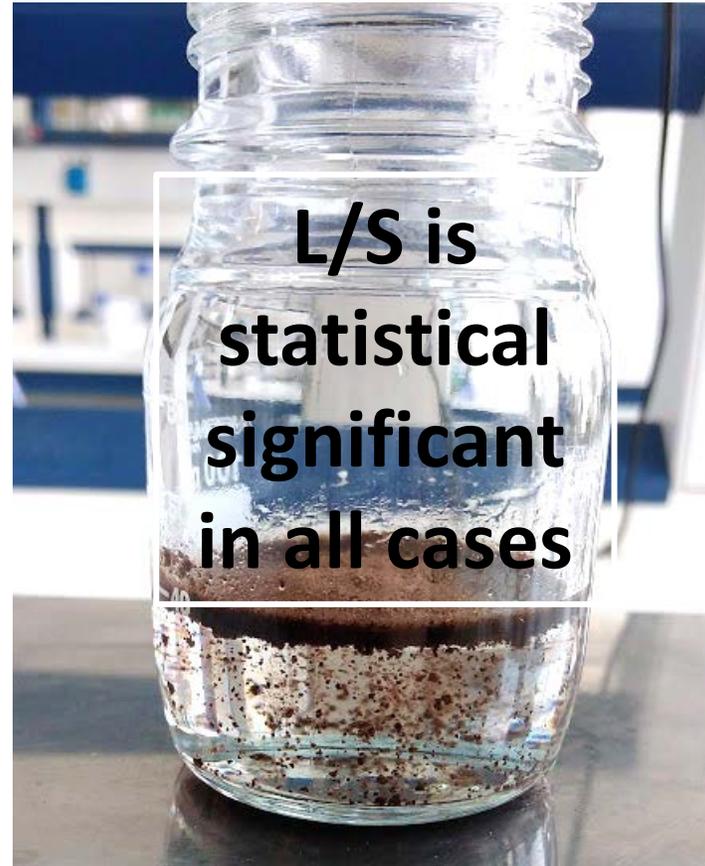
# Results

# Regression analysis

## Significance of main effects and interaction

### Extraction with $\beta$ -cyclodextrin

|                             | Coef     | P     |
|-----------------------------|----------|-------|
| Constant                    | 2.9895   | 0.139 |
| C $\beta$ -cd               | 0.20568  | 0.135 |
| L/S                         | 0.12734  | 0.01  |
| T                           | 0.13825  | 0.061 |
| C $\beta$ -cd*C $\beta$ -cd | -0.00487 | 0.222 |
| L/S*L/S                     | -0.00096 | 0.029 |
| T*T                         | -0.00059 | 0.428 |
| C $\beta$ -cd*L/S           | -0.00109 | 0.506 |
| C $\beta$ -cd*T             | -0.00142 | 0.529 |
| L/S*T                       | 0.0002   | 0.776 |



### Extraction with DES

|           | Coef     | P     |
|-----------|----------|-------|
| Constant  | -5.1894  | 0.596 |
| CDES      | -0.10137 | 0.426 |
| L/S       | 0.48715  | 0.021 |
| T         | 0.52729  | 0.109 |
| CDES*CDES | -0.00055 | 0.448 |
| L/S*L/S   | -0.00423 | 0.016 |
| T*T       | -0.00523 | 0.083 |
| CDES*L/S  | 0.00164  | 0.432 |
| CDES*T    | 0.00382  | 0.198 |
| L/S*T     | -0.00491 | 0.135 |

### Extraction with Ethanol

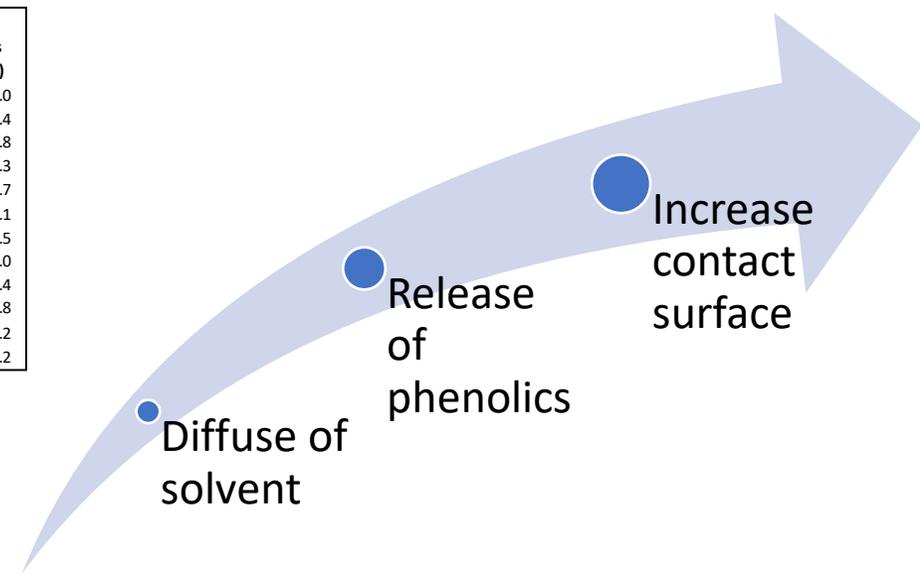
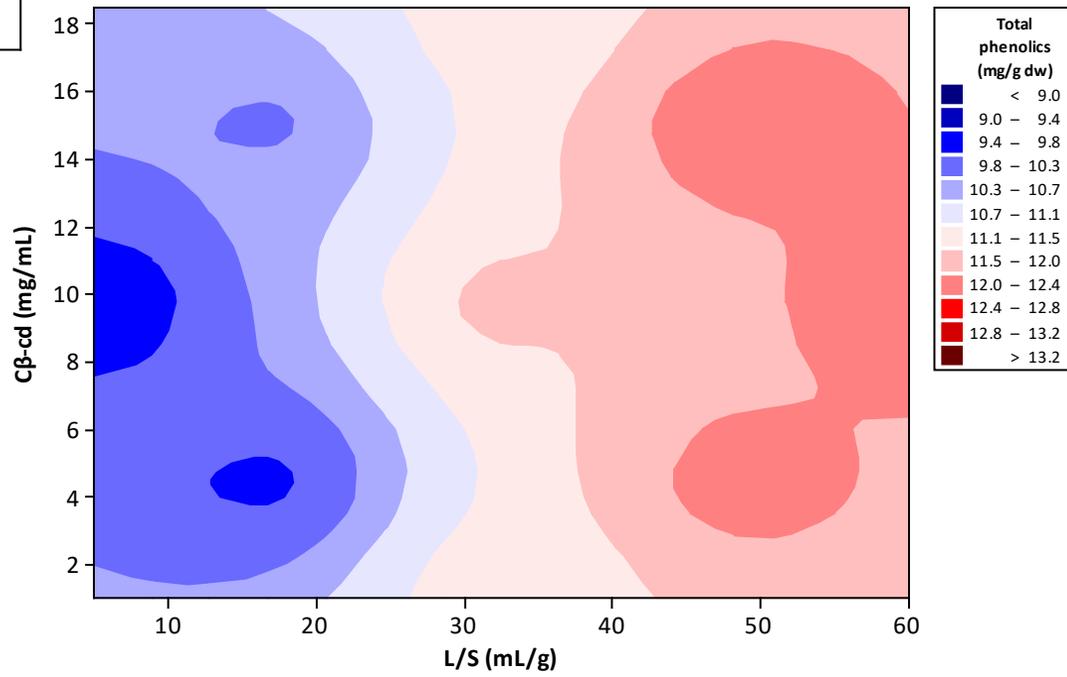
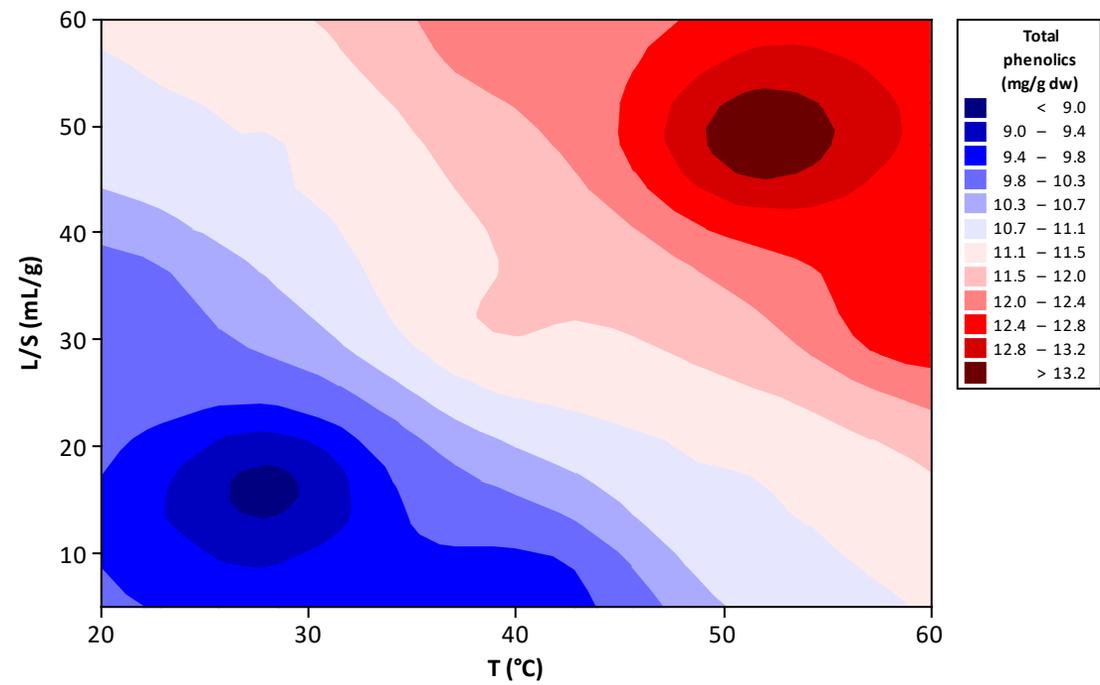
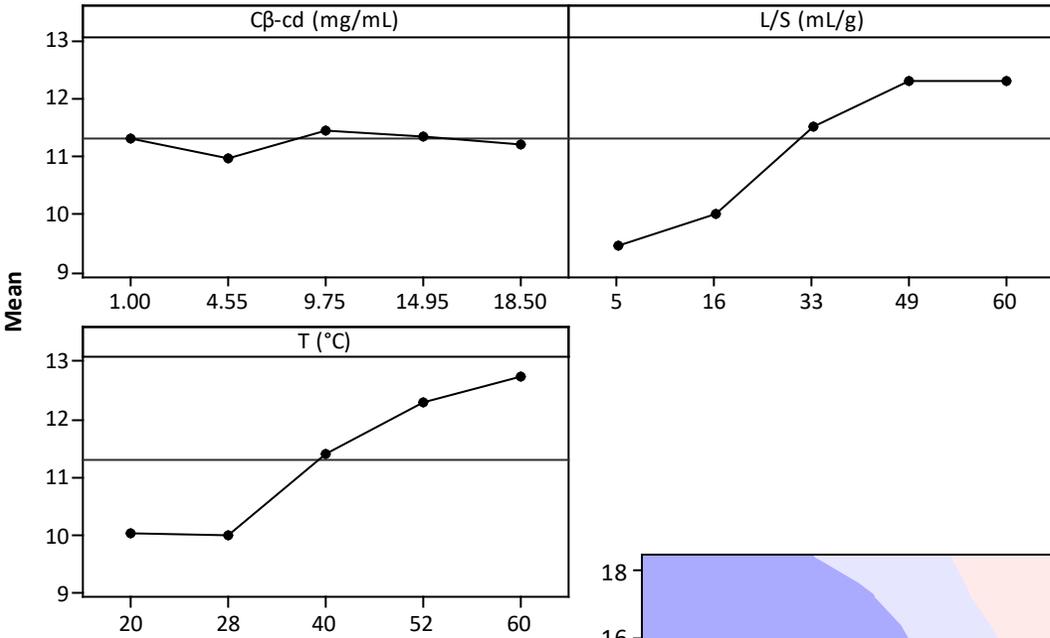
|           | Coef     | T     |
|-----------|----------|-------|
| Constant  | -2.45271 | 0.625 |
| L/S       | 0.49736  | 0.001 |
| EtOH      | 0.18015  | 0.011 |
| T         | -0.03563 | 0.844 |
| L/S*L/S   | -0.00538 | 0     |
| EtOH*EtOH | -0.003   | 0     |
| T*T       | 0.00236  | 0.253 |
| L/S*EtOH  | 0.00266  | 0.005 |
| L/S*T     | -0.00228 | 0.251 |
| EtOH*T    | 0.00135  | 0.219 |

### Ultrasound assisted extraction

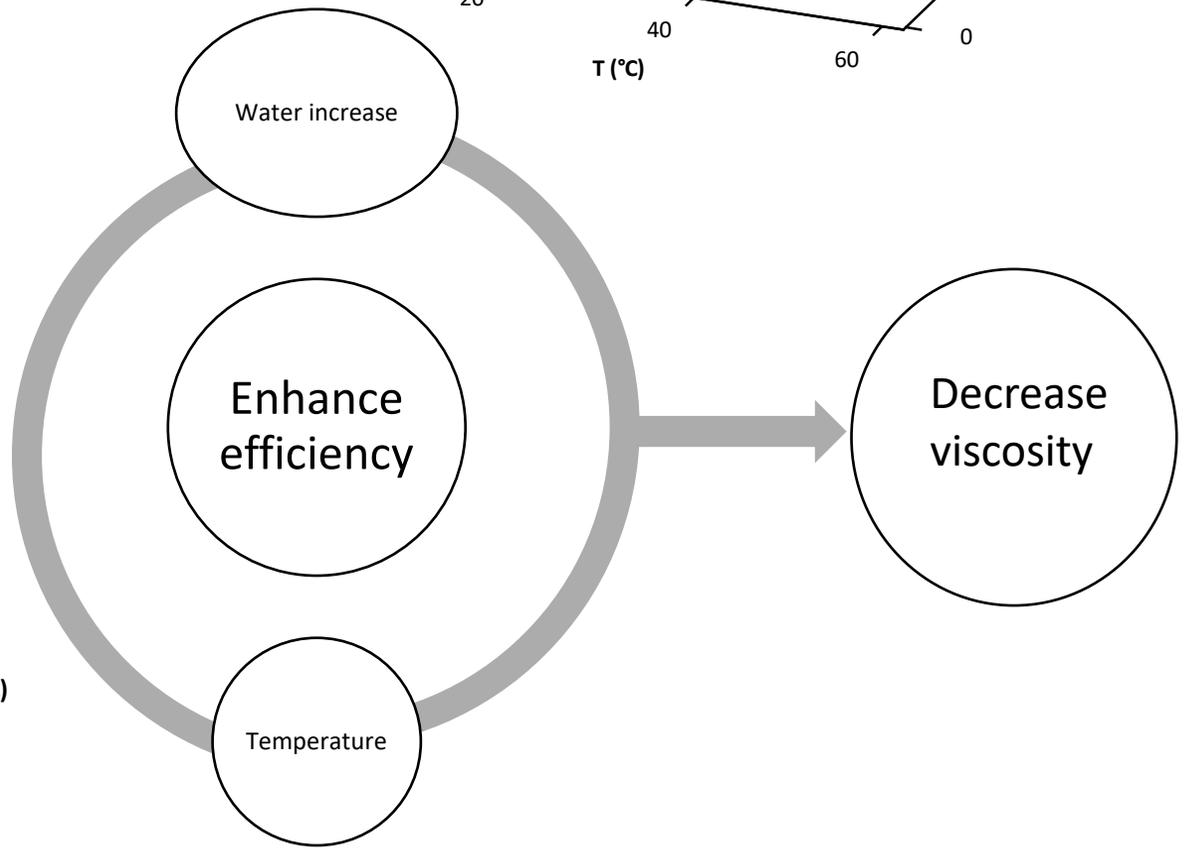
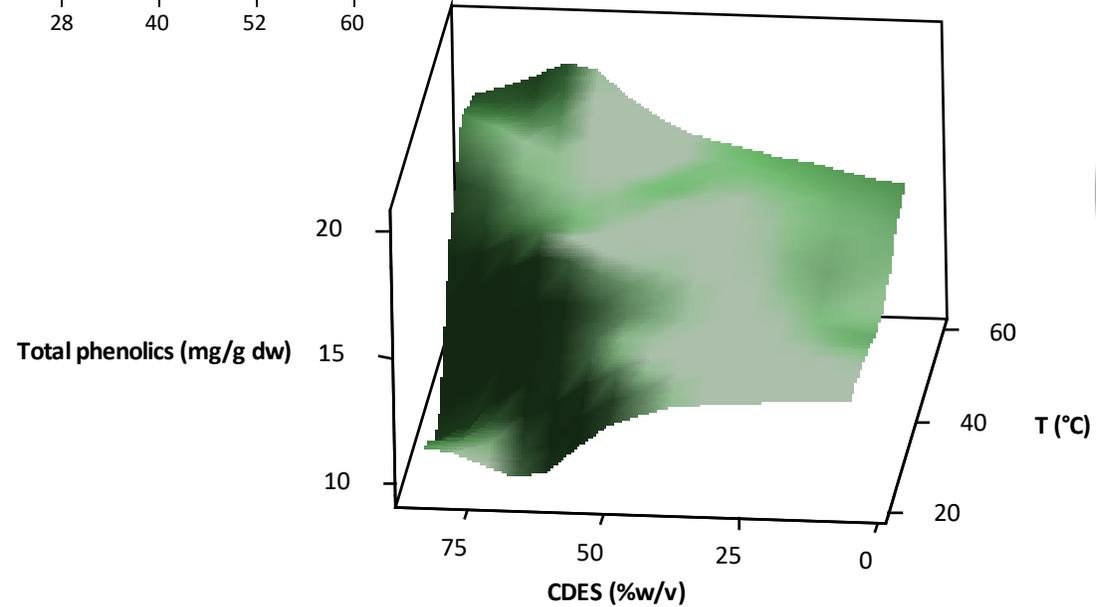
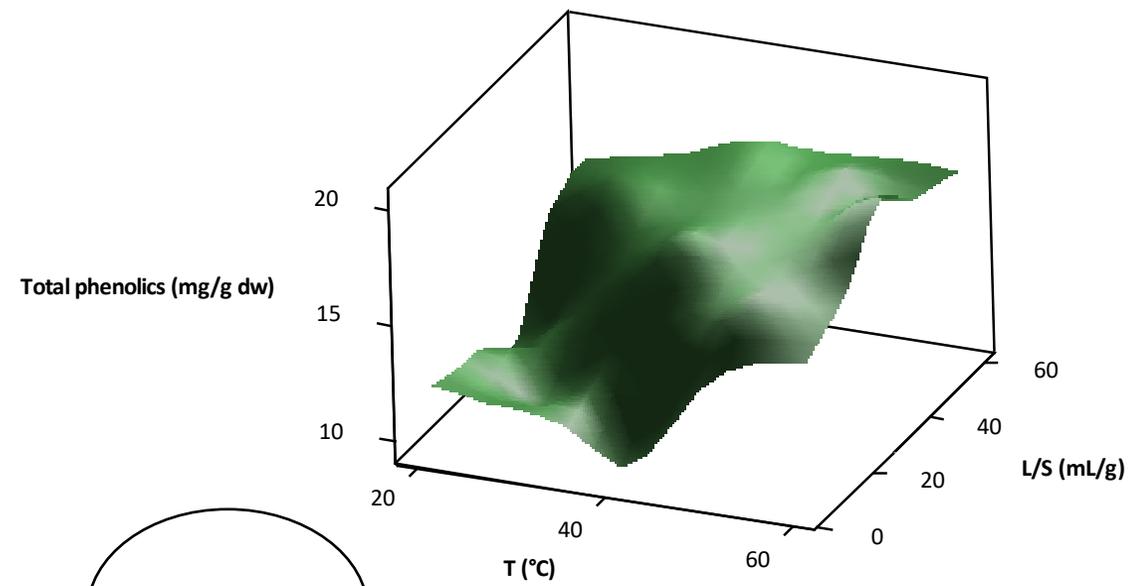
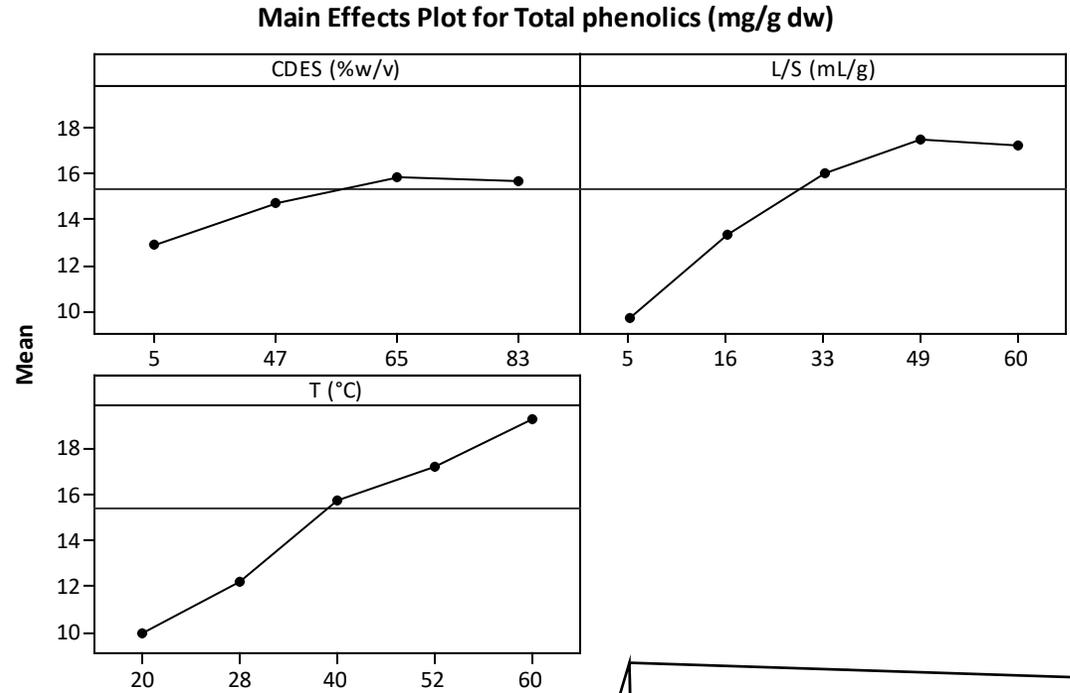
|           | Coef     | P     |
|-----------|----------|-------|
| Constant  | 374.100  | 0.774 |
| T         | -0.30434 | 0.367 |
| EtOH      | 0.34788  | 0.008 |
| L/S       | 0.34255  | 0.126 |
| A         | -0.33852 | 0.317 |
| T*T       | 0.00254  | 0.427 |
| EtOH*EtOH | -0.00296 | 0.000 |
| L/S*L/S   | -0.00367 | 0.041 |
| A*A       | 0.00456  | 0.162 |
| T*EtOH    | 0.00039  | 0.818 |
| T*L/S     | 0.00312  | 0.318 |
| T*A       | 0.00171  | 0.686 |
| EtOH*L/S  | -0.00229 | 0.077 |
| EtOH*A    | 0.00082  | 0.631 |
| L/S*A     | -0.00046 | 0.882 |

# Extraction with $\beta$ -cyclodextrin

Main Effects Plot for Total phenolics (mg/g dw)

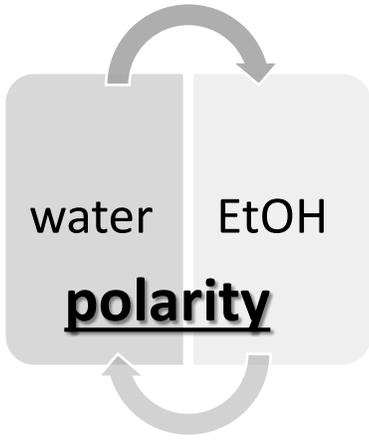
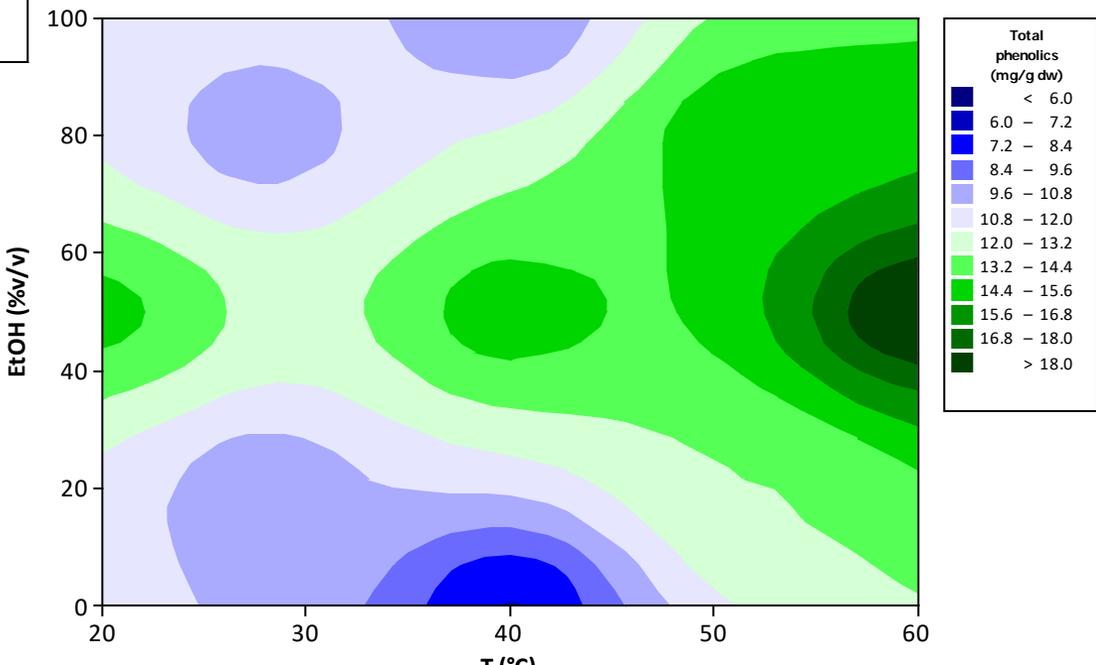
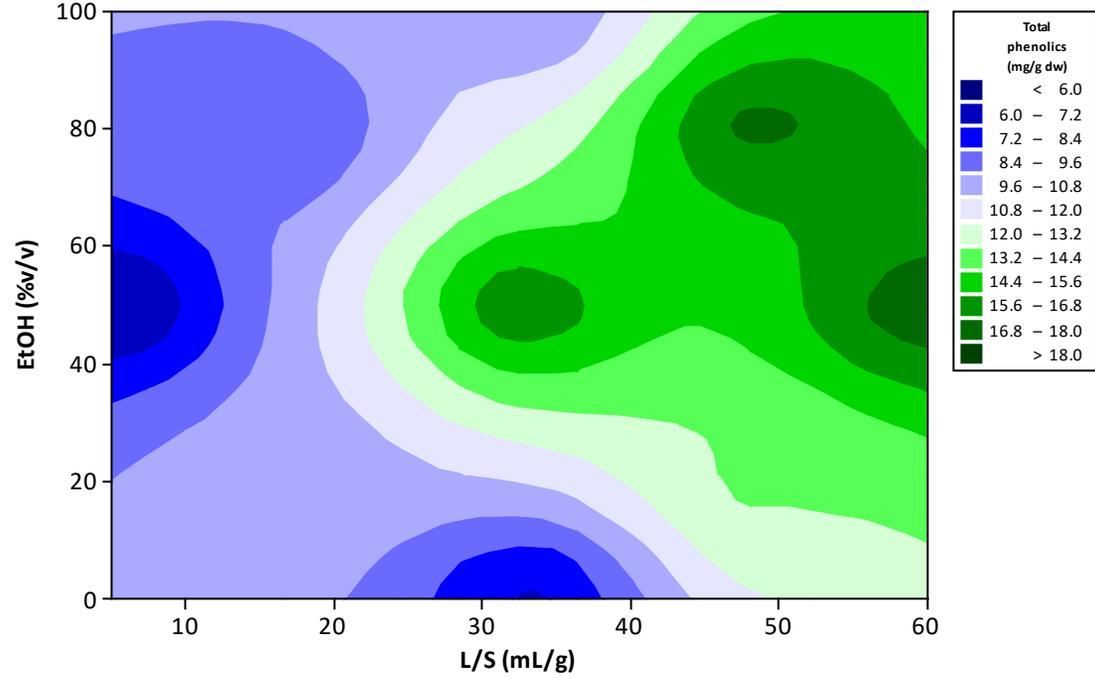
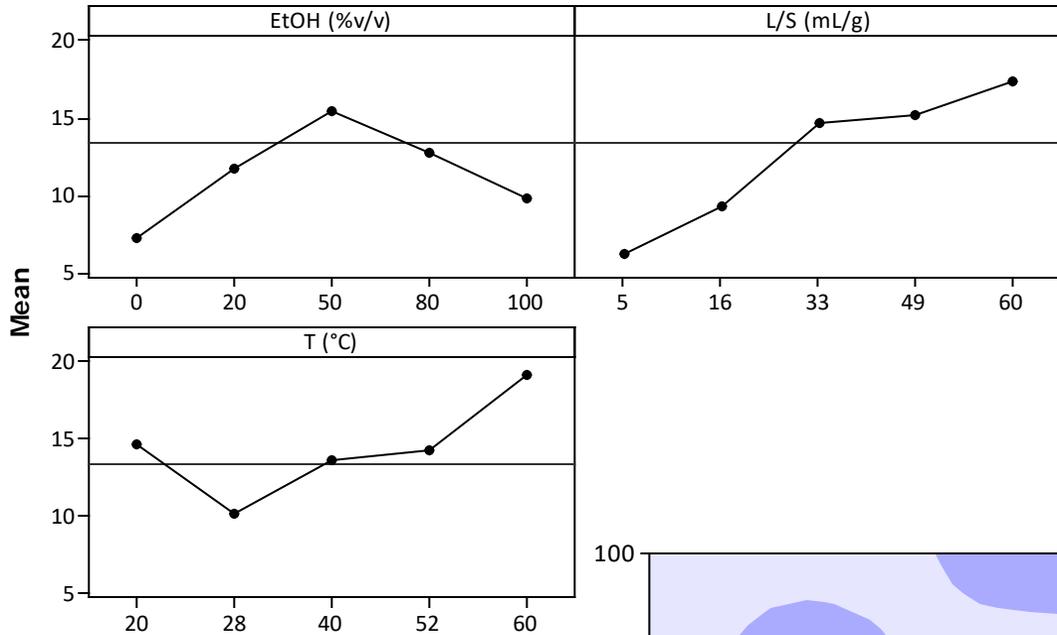


# Extraction with DES



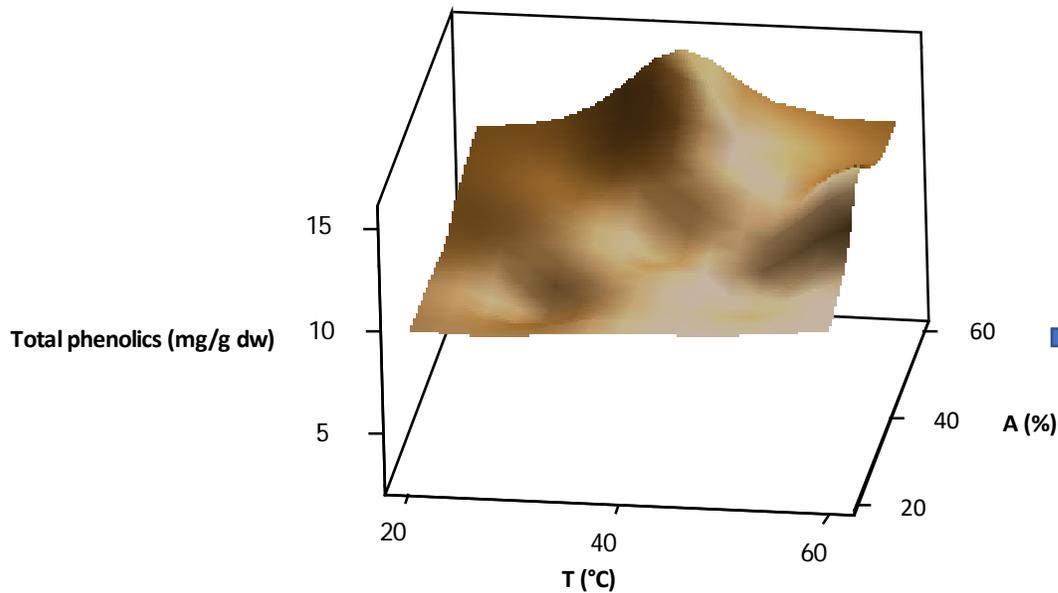
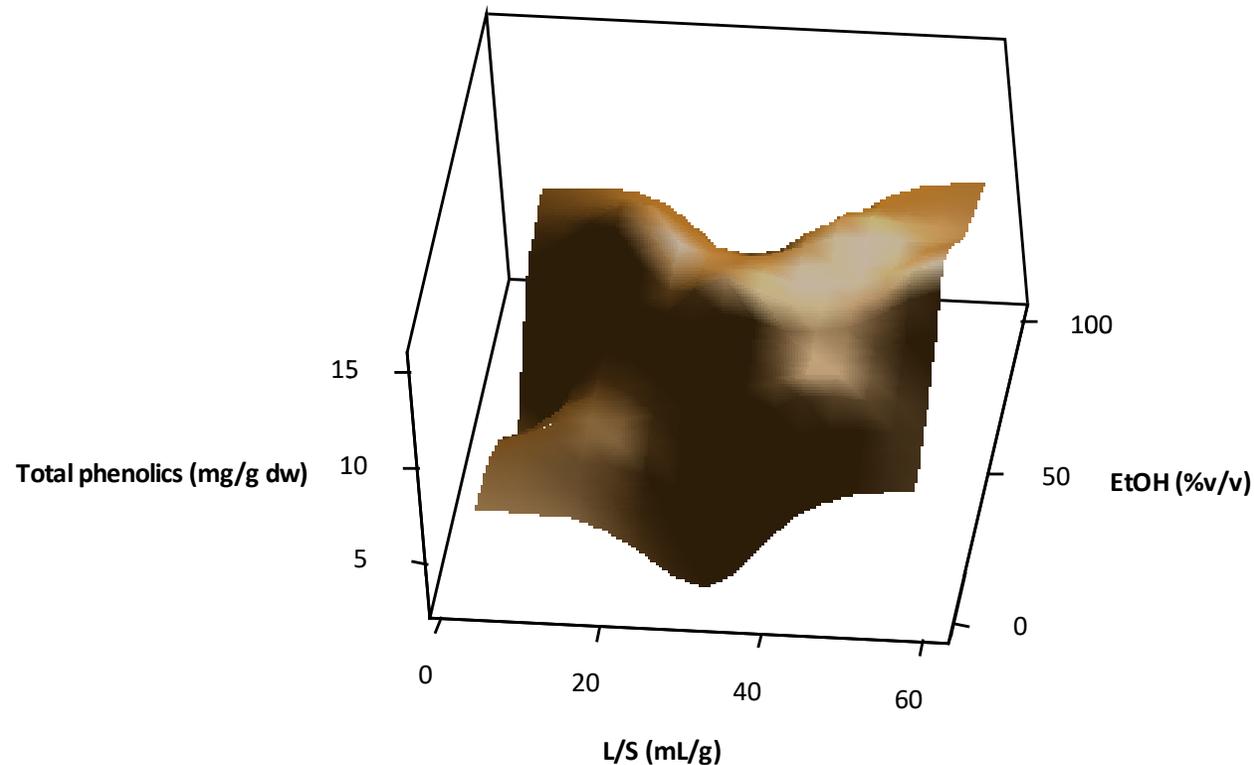
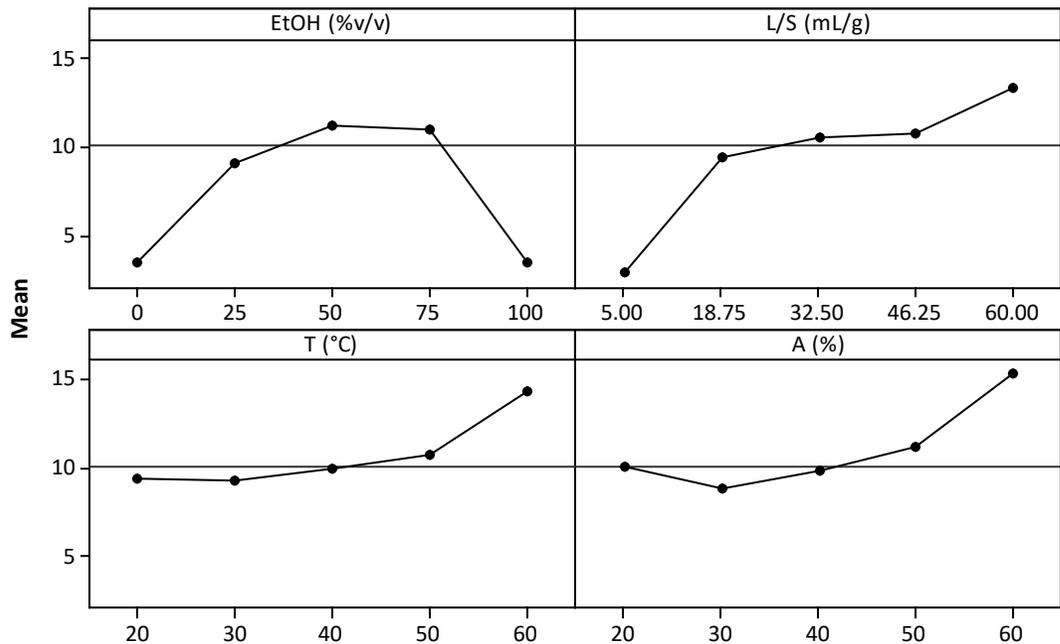
# Extraction with Ethanol

Main Effects Plot for Total phenolics (mg/g dw)

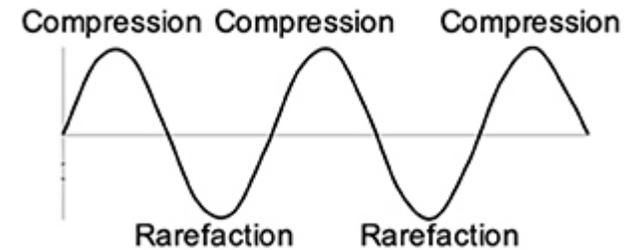


# Ultrasound assisted extraction

Main Effects Plot for Total phenolics (mg/g dw)

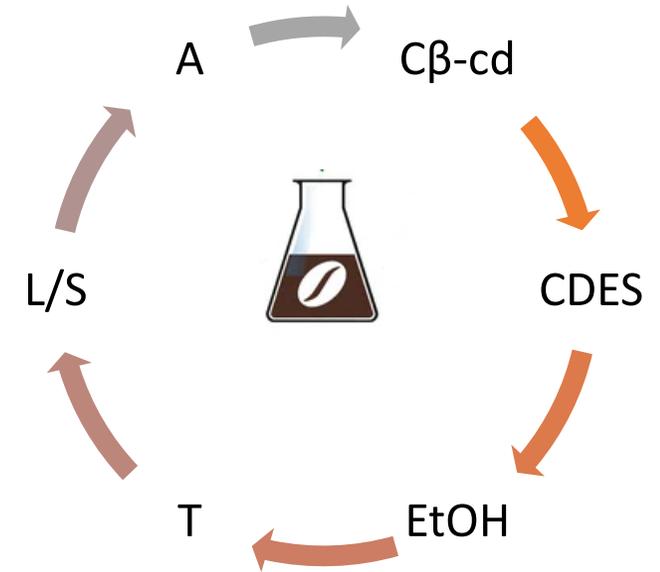


Rapture of the cells  
better penetration of  
solvent



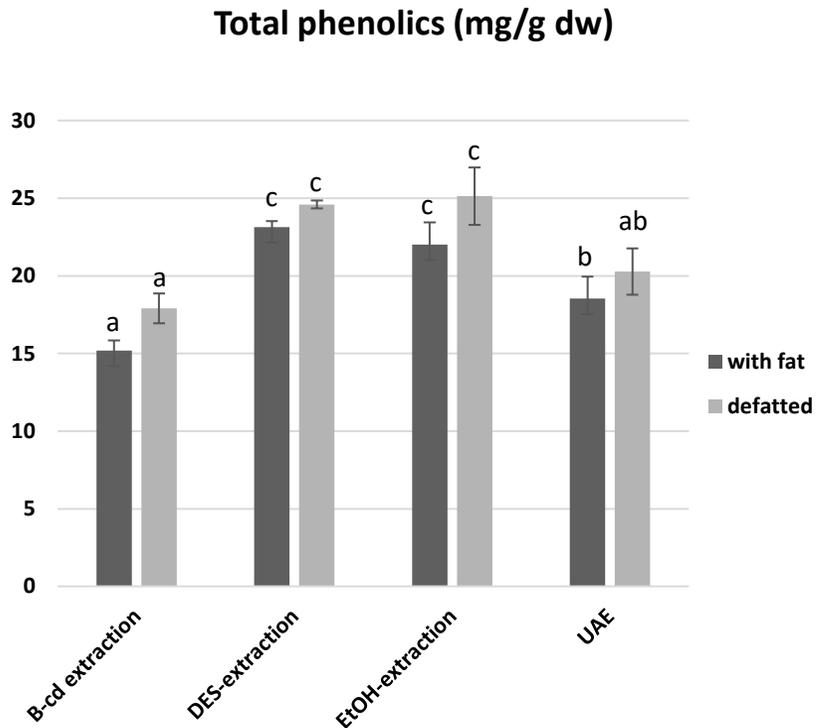
# Optimum conditions

| Type of extraction | Conditions  | Experimented extraction yield (mg/g dw) | Predicted extraction yield (mg/g dw) |
|--------------------|---|---|--------------------------------------|
| B-cyclodextrin     | <ul style="list-style-type: none"> <li>• <b>C<math>\beta</math>-cd</b> 5.7 mg/mL</li> <li>• <b>L/S</b> 60 mL/g</li> <li>• <b><u>T</u></b> 60°C</li> </ul>       | 15.16±0.6                               | 14.22                                |
| DES                | <ul style="list-style-type: none"> <li>• <b>CDES</b> 83 % w/v</li> <li>• <b>L/S</b> 39 mL/g</li> <li>• <b><u>T</u></b> 60°C</li> </ul>                          | 23.14 ±0.4                              | 20.82                                |
| Ethanol            | <ul style="list-style-type: none"> <li>• <b>EtOH</b> 50% v/v</li> <li>• <b>L/S</b> 66 mL/g</li> <li>• <b><u>T</u></b> 60°C</li> </ul>                           | 22.01±1.4                               | 21.42                                |
| Ultrasound         | <ul style="list-style-type: none"> <li>• <b>EtOH</b> 51 %v/v</li> <li>• <b>L/S</b> 53 mL/g</li> <li>• <b><u>T</u></b> 60 °C</li> <li>• <b>A</b> 60 %</li> </ul> | 18.54 ±1.4                              | 20.77                                |

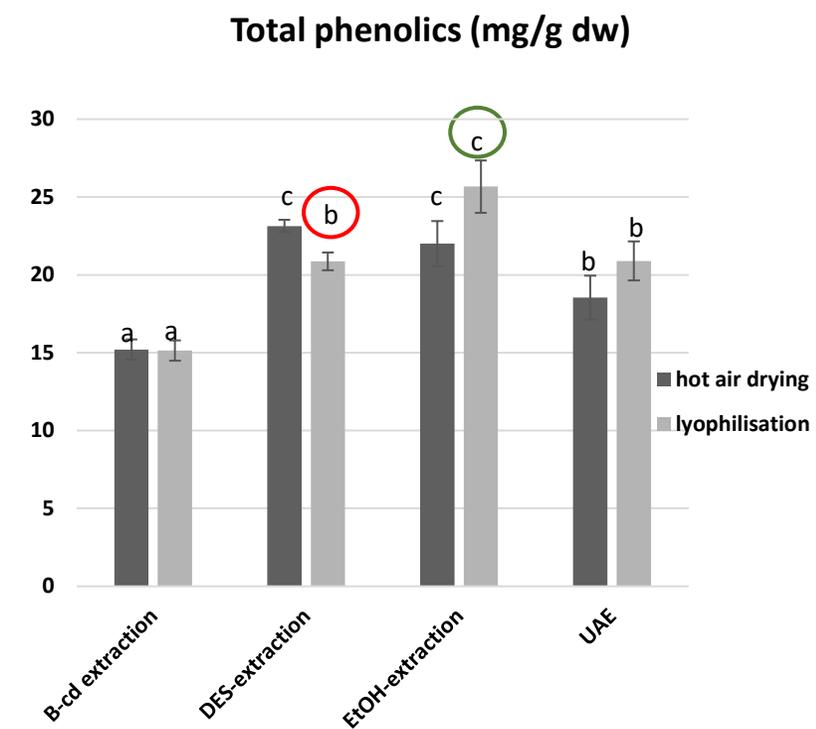


# Effect of pretreatments on extraction yield (optimum conditions)

## Effect of defatting



## Effect of drying



Enhance extraction of polar compounds

Cell structure  
Rate of degradation



# Coffee bio-yo

## Optimizing the technofunctional and biofunctional attributes of a yoghurt-based product using Bacterial Cellulose Fiber from spent coffee grounds

«Co-financed by the European Regional Development Fund of the European Union and Greek national funds through the Operational Program Competitiveness, Entrepreneurship and Innovation, under the call RESEARCH - CREATE - INNOVATE (project code:T2EDK-02242)»



**European Union**  
European Structural  
and Investment Fund



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SPECIAL SECRETARIAT FOR  
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MANAGING AUTHORITY OF EPAnEK

**EPAnEK 2014-2020**  
**OPERATIONAL PROGRAMME**  
**COMPETITIVENESS**  
**ENTREPRENEURSHIP**  
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ανάπτυξη - εργασία - αλληλεγγύη  
**Partnership Agreement**  
**2014 - 2020**

Co-financed by Greece and the European Union

Thank you for your attention

