



江苏科技大学  
Jiangsu University of Science and Technology

# **A novel water-water microfluidic droplet system enhances cyanidin-3-*O* glucoside content in red pigments from defective mulberry fruit**

Dr. Jun Wang

Jiangsu University of Science and Technology, China

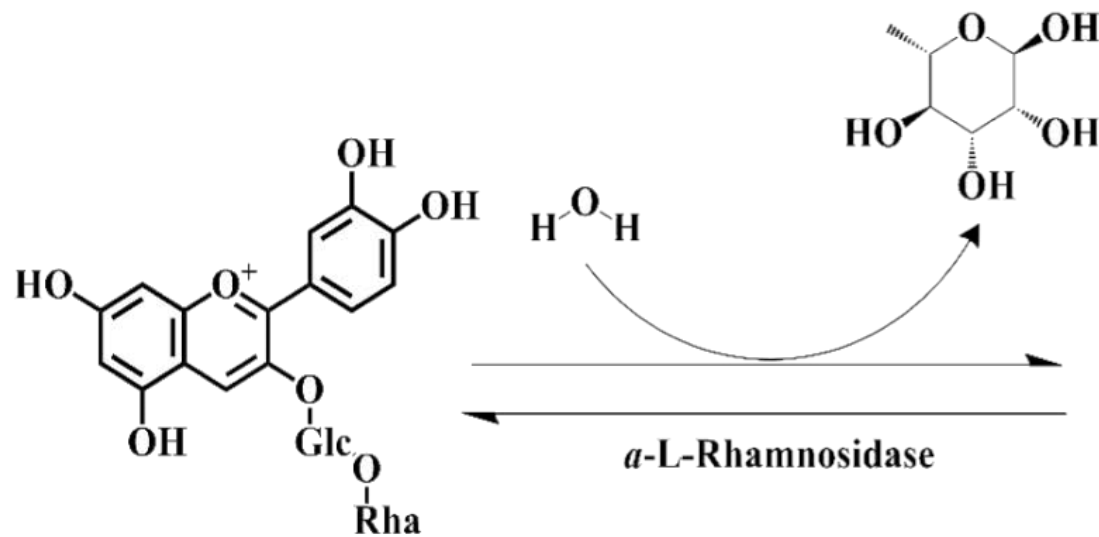
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The background features a complex geometric design. On the left, there are several overlapping, curved shapes in various shades of blue, creating a sense of depth and movement. These shapes transition into a large, white, diamond-shaped area in the center. The right side of the image is dominated by a solid, bright blue horizontal band. The overall aesthetic is clean, modern, and professional.

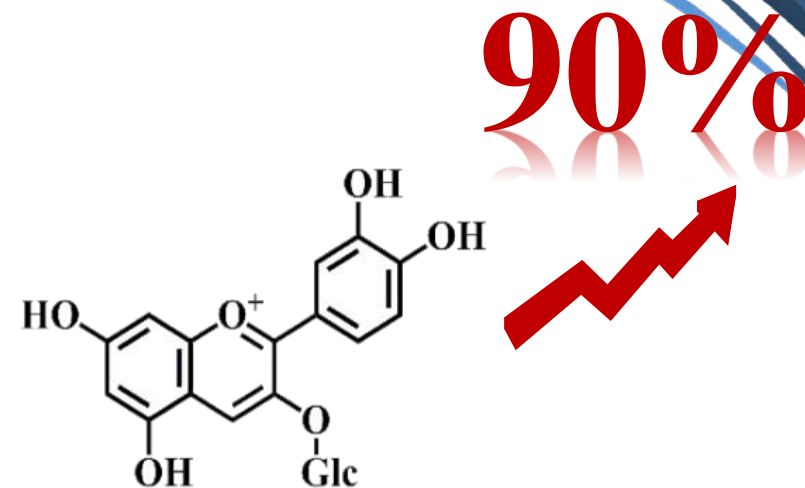
**Introduce**

# Red Pigment of Mulberry —A Natural Food Pigment



Cyanidin-3-*O*-rutinoside(C<sub>3</sub>R)

60%

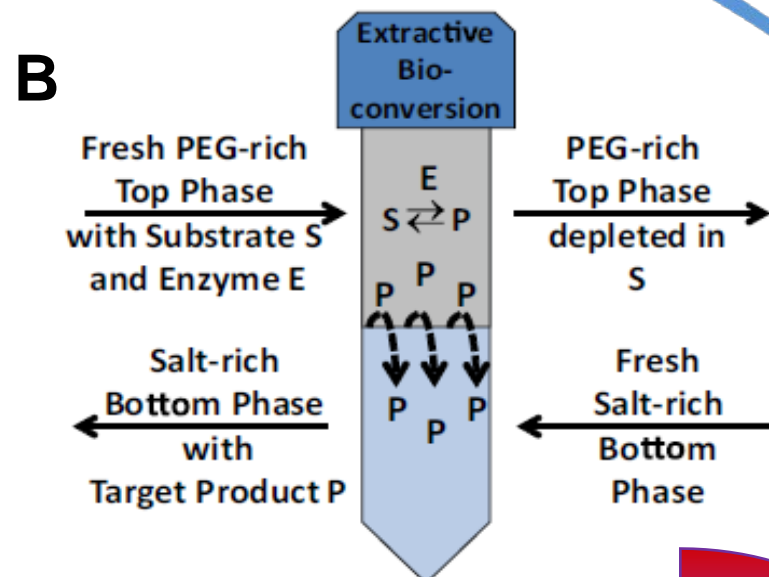
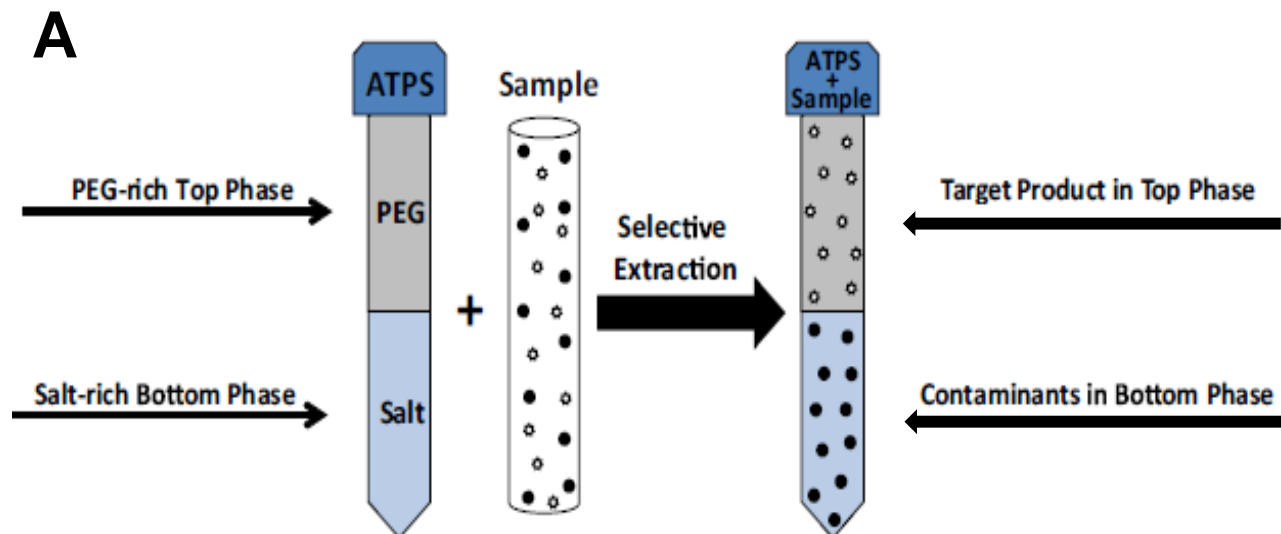


Cyanidin-3-*O*-glucoside(C<sub>3</sub>G)

30%



# Two aqueous phase enzyme catalytic system



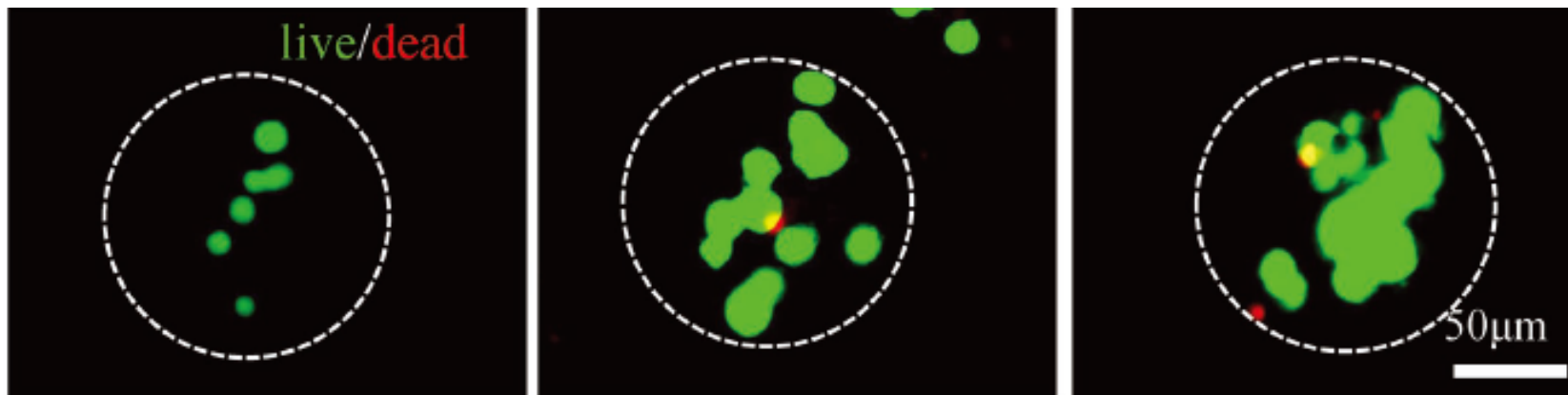
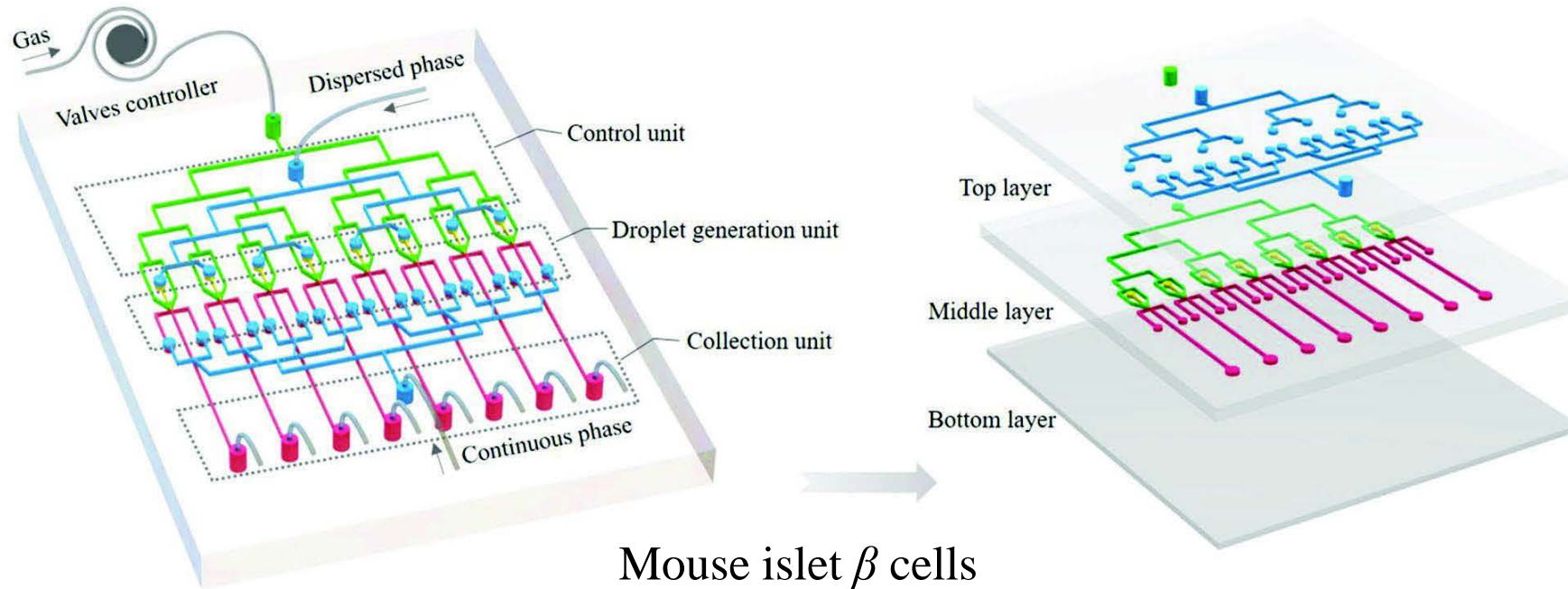
Extraction processes based on PEG-salt ATPS for the separation, recovery, and purification of biological products.

**Disadvantage:**  
 Long separation time  
 Low cost  
 The reaction system is mild and non-toxic  
 easy to emulsify  
 Reduce substrate inhibition  
 Difficulty in separation of target product

**Microfluidic technology**  
 Integrate extraction, catalysis and separation

Glyk A, et al. *Applied Microbiology & Biotechnology*, 2015, 99(16): 6599-6616.  
 Krause J, et al. *Journal of Chromatography A*, 2015, 1391(1): 72-79.

# W/W microfluidic droplet technology

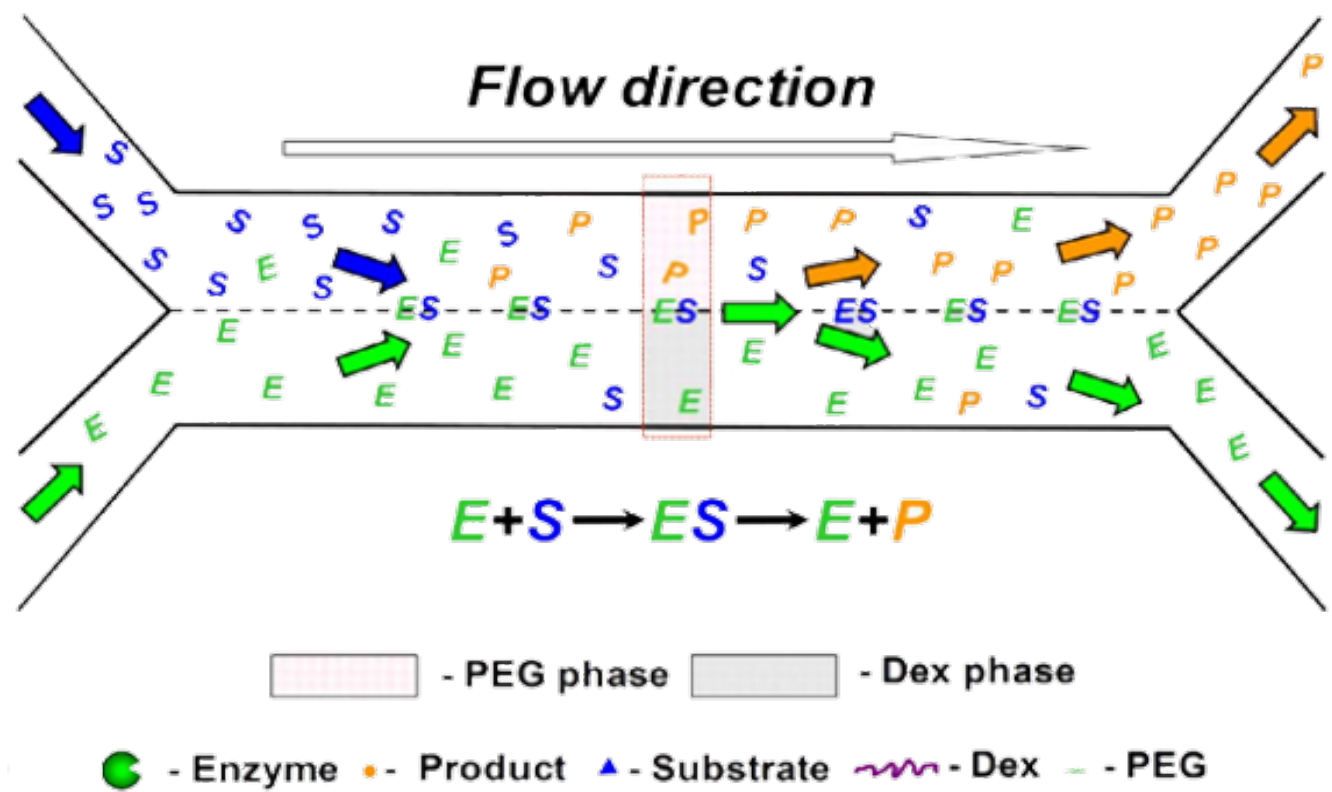


D1

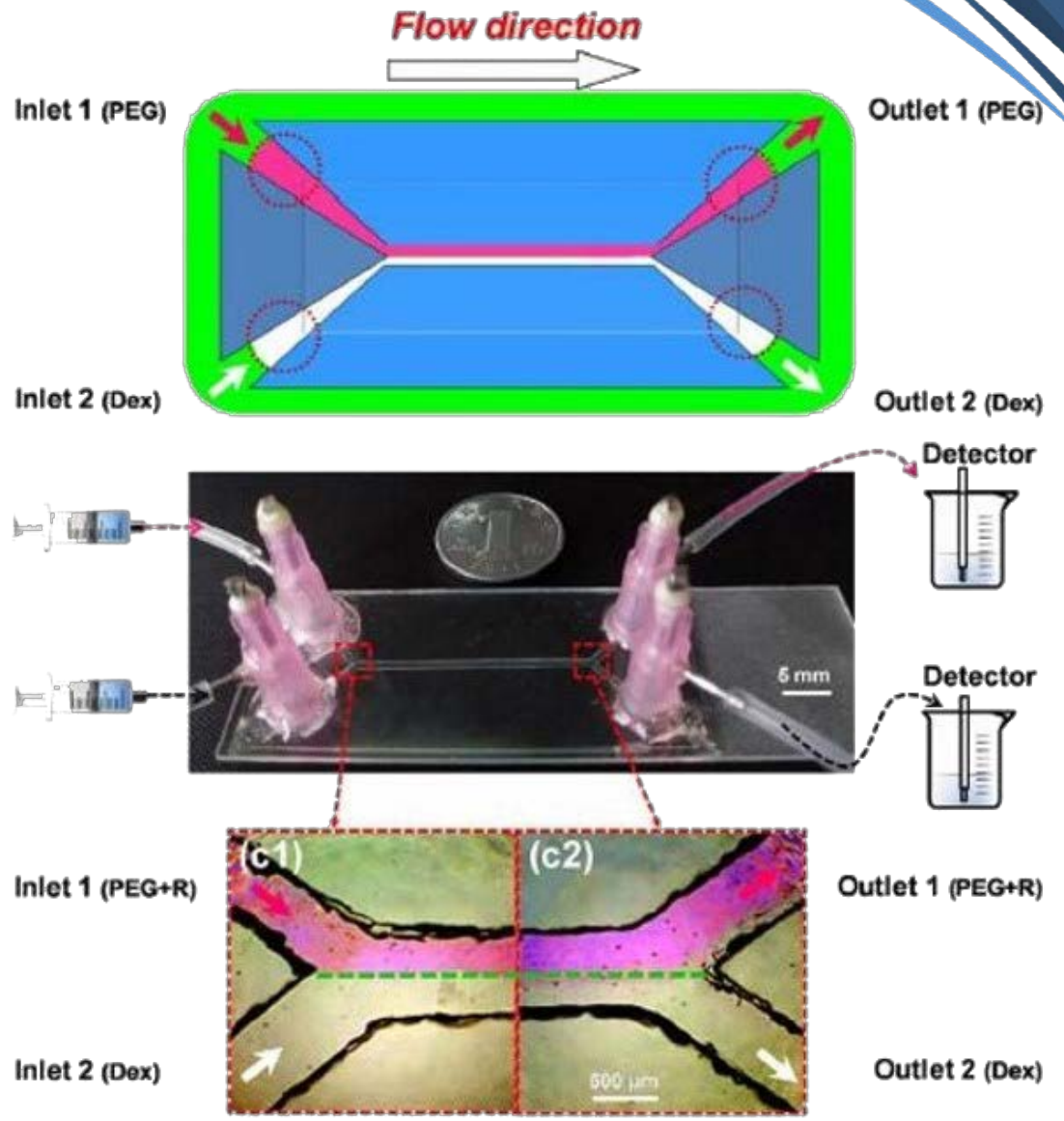
D4

D7

# Microfluidic two-phase enzyme catalysis system



**500 times higher than a conventional reactor**



# Research content

- 1 Construction of biotransformation system and qualitative and quantitative analysis methods for mulberry red pigment**
- 2 Separation and coupling preparation of mulberry red pigment by two aqueous phase immobilized enzyme catalysis**
- 3 Modification of mulberry red pigment by W/W microdroplet enzyme catalysis**
- 4 Modification of Mulberry Red Pigment by Microfluidic Double Aqueous Phase Immobilized Enzyme Transformation**

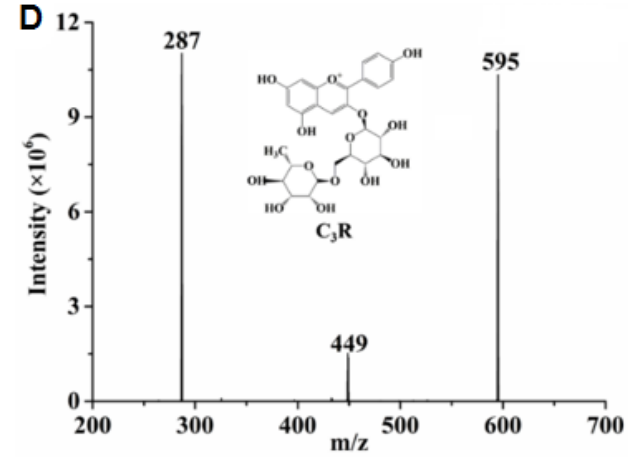
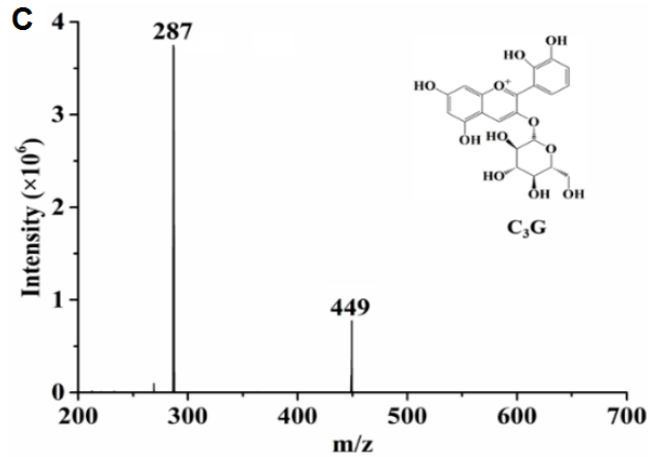
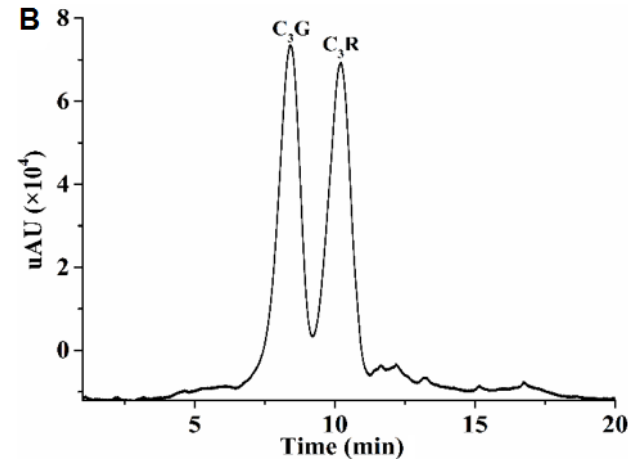
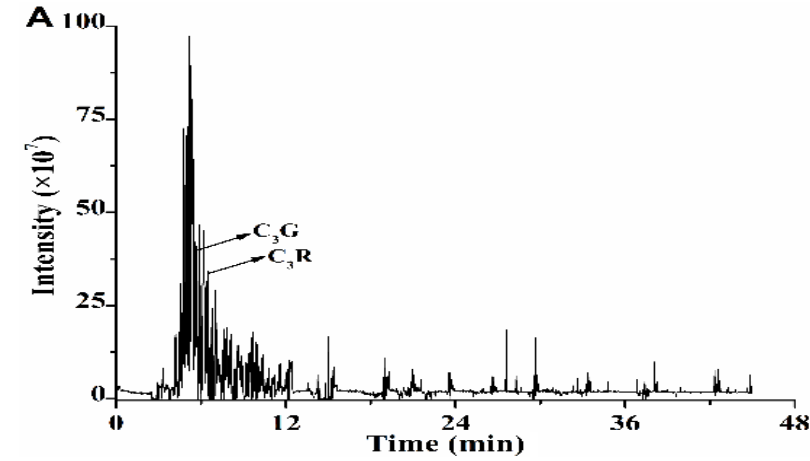
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1

# Construction of biotransformation system and qualitative and quantitative analysis methods for mulberry red pigment



$C_3G$  4.72 $\pm$ 0.98 mg/100g  
 $C_3R$  7.86 $\pm$ 1.33 mg/100g



Fig. 1.1 HPLC-PDA-ESI-MS/MS and HPLC-UV chromatogram of mulberry

**HPLC-PDA-ESI-MS/MS**

# 1

## Construction of biotransformation system and qualitative and quantitative analysis methods for mulberry red pigment

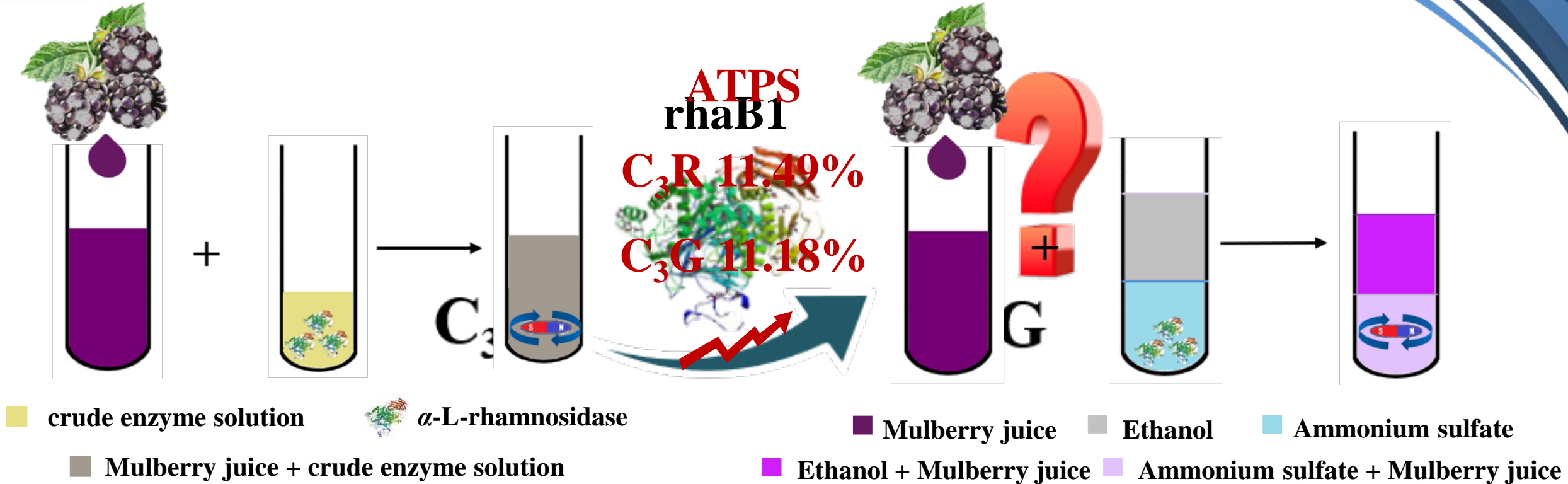


Table 1.1 Process comparison of homogeneous and biaqueous free enzyme systems

System	pH	Temperature (°C)	Concentration (mg/mL)	Conversion of C3R (%)	Purity of C3G (%)
Homogeneous free enzyme	5	45	0.086	$62.92 \pm 0.79$	$75.29 \pm 0.78$
Two aqueous phase free enzyme	5	45	0.11	$74.41 \pm 0.85$	$86.47 \pm 1.49$

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## Separation and coupling preparation of mulberry red pigment by two aqueous phase immobilized enzyme catalysis

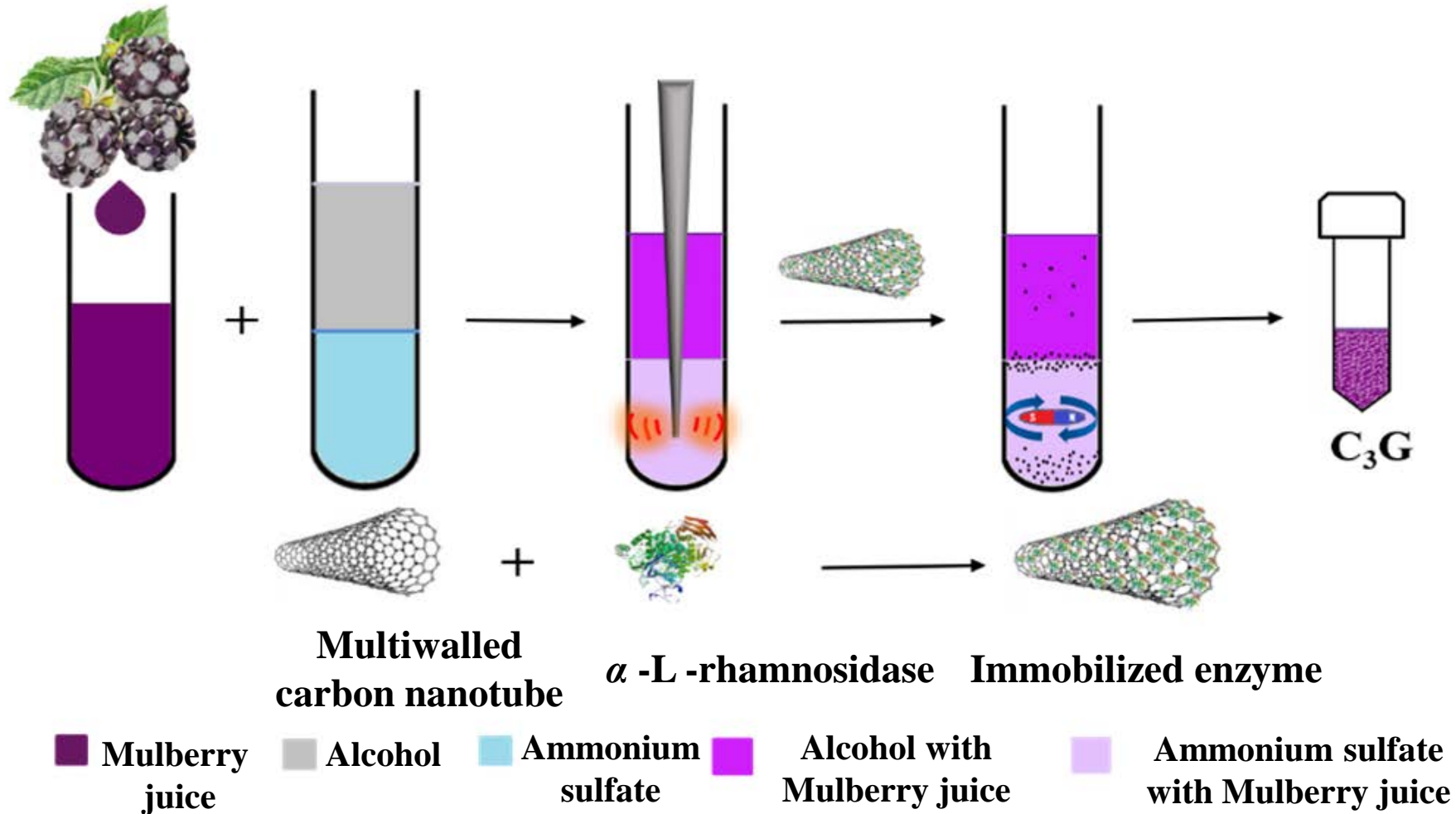
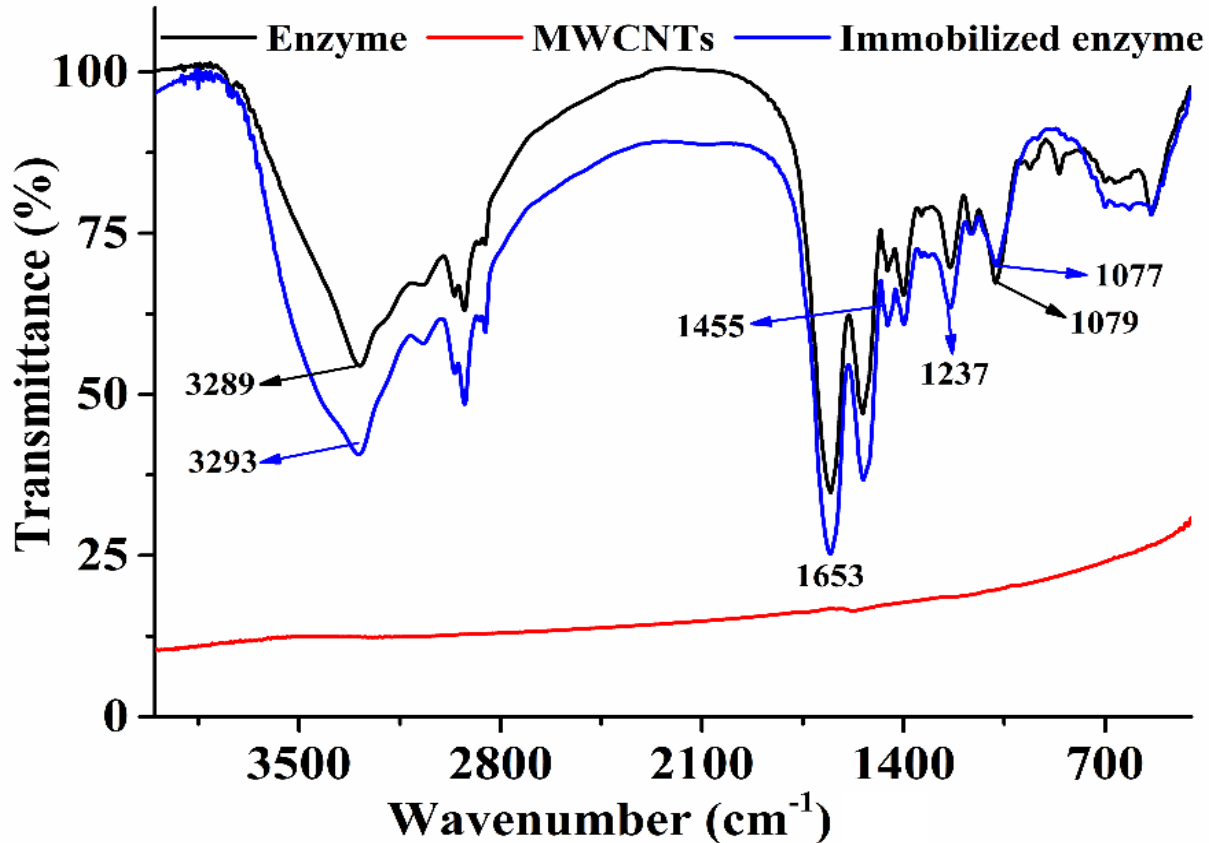


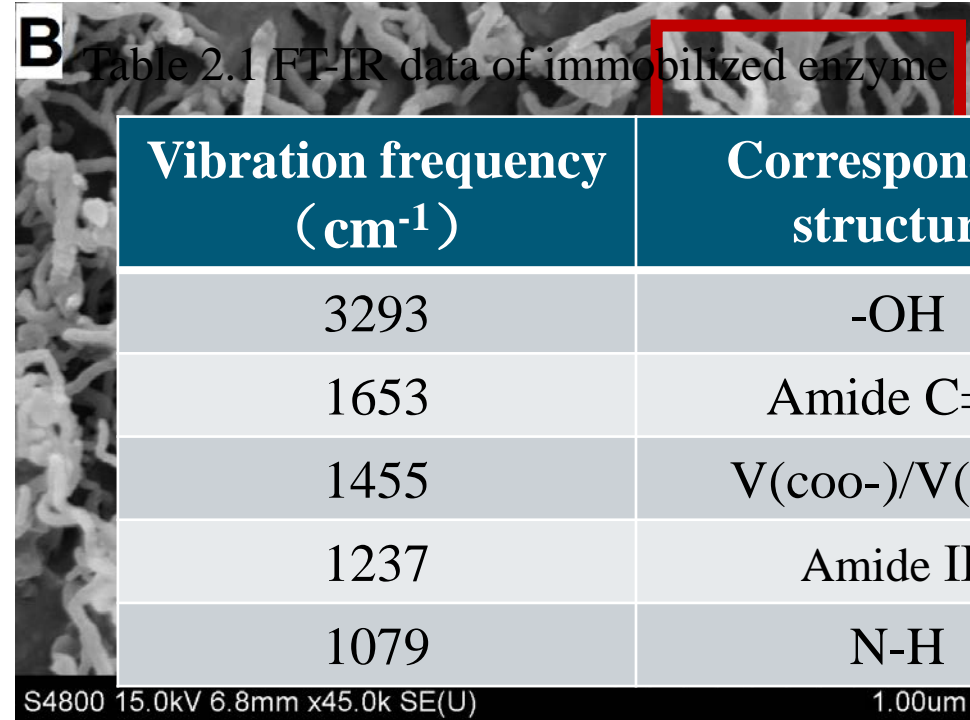
Fig. 3 Schematic diagram of two aqueous phase immobilized enzyme system

## Separation and coupling preparation of mulberry red pigment by two aqueous phase immobilized enzyme catalysis

### Characterization of immobilized $\alpha$ -L-rhamnosidase



(A) multi-walled carbon nanotubes (MWNTs) (B) immobilized enzyme



immobilized  $\alpha$ -L-rhamnosidase

**$\alpha$ -L-rhamnosidase has been successfully immobilized on multi-walled carbon nanotubes**

Fig. 2.2 FT-IR spectra of  $\alpha$ -L-rhamnosidase, MWNTs, and immobilized enzymes

# Separation and coupling preparation of mulberry red pigment by two aqueous phase immobilized enzyme catalysis

## Characterization of immobilized $\alpha$ -L-rhamnosidase

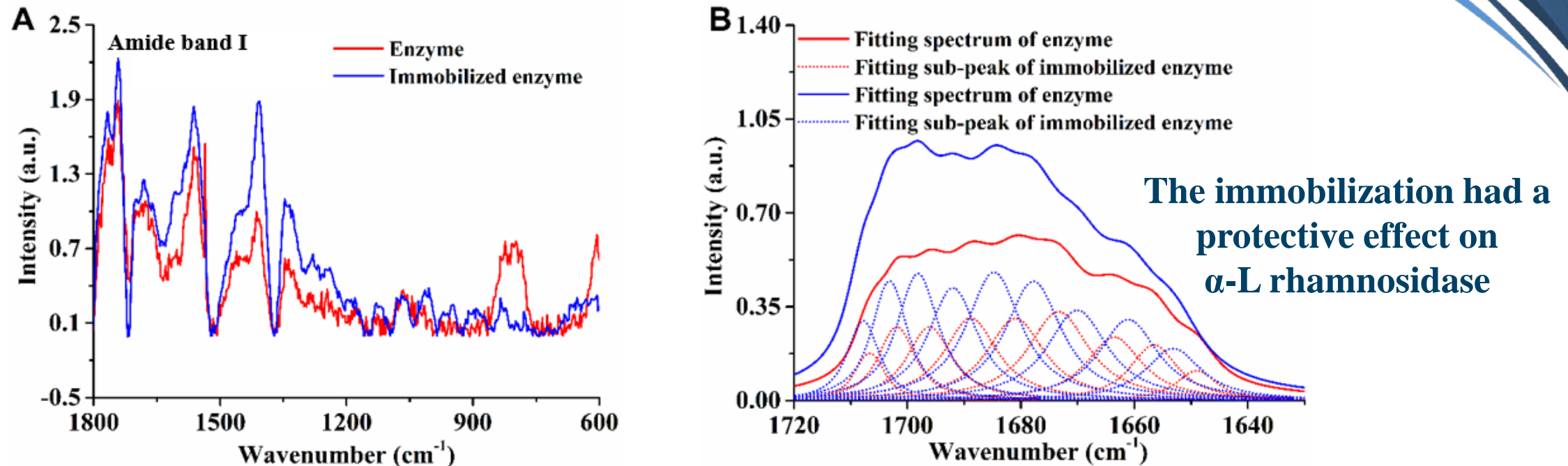


Fig. 2.3 Raman and fitted Raman spectra of immobilized enzymes

Table 2.2 Protein secondary structure of  $\alpha$ -L-rhamnosidase and MWNTs immobilized enzyme

Sample	$\alpha$ -spiral (%)	Random coil (%)	$\beta$ -folding (%)	$\beta$ -Angle (%)
$\alpha$ -L-rhamnosidase	$9.79 \pm 0.65^a$	$21.88 \pm 0.78^a$	$29.14 \pm 0.73^a$	$39.19 \pm 0.31^a$
Immobilized enzyme	$14.39 \pm 0.71^b$	$23.99 \pm 0.63^a$	$27.59 \pm 0.56^a$	$34.03 \pm 0.34^b$

# 2

## Separation and coupling preparation of mulberry red pigment by two aqueous phase immobilized enzyme catalysis

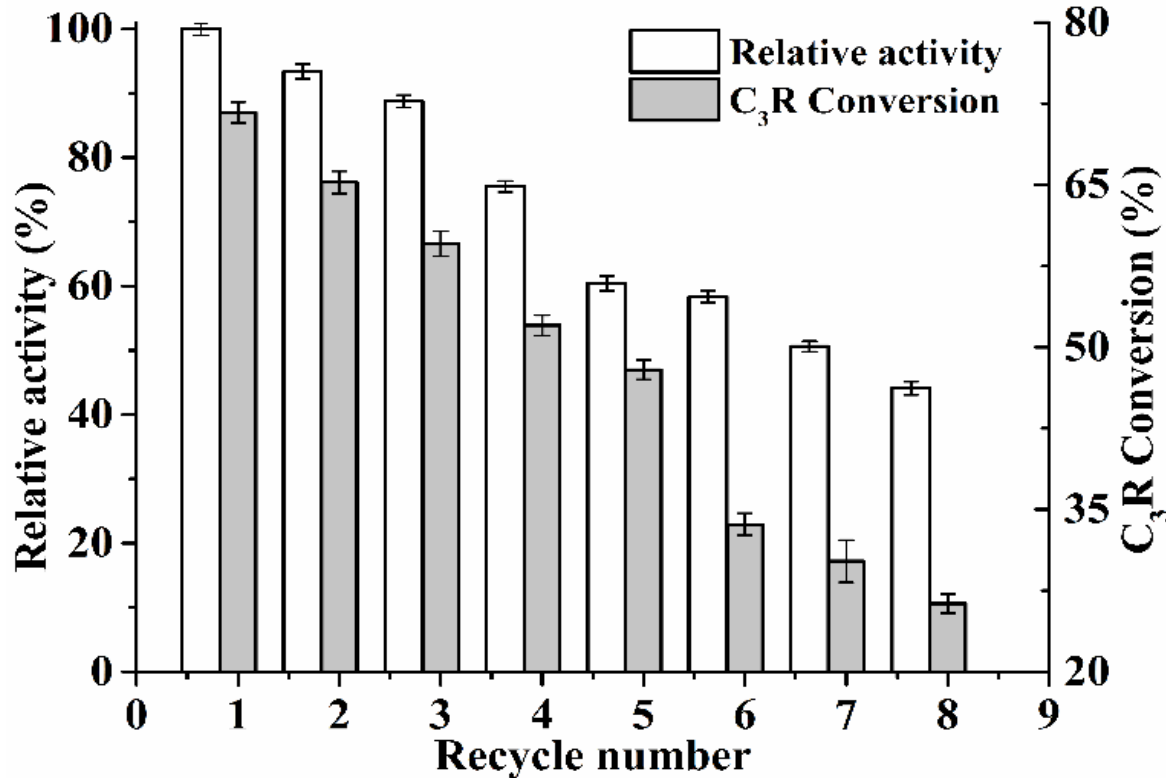


Fig. 2.4 Reuse of immobilized enzyme in liquid-solid three-phase system

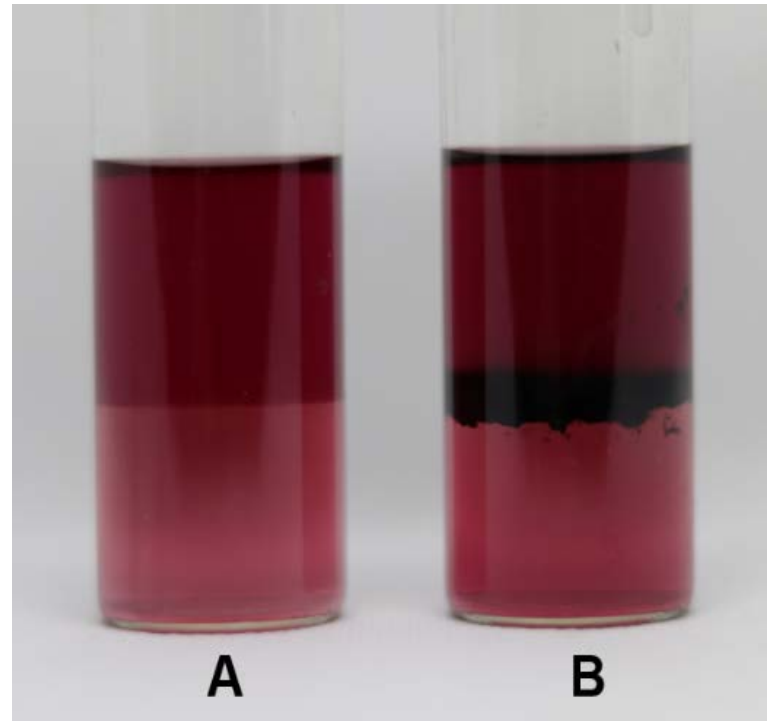


Fig. 2.5 Interface diagram of two aqueous phase system (A) two aqueous phase free enzyme system; (B) Two aqueous phase immobilized enzyme system

**The immobilized enzyme can be reused for 7 times**  
**Realize interfacial catalysis**

## 2

## Separation and coupling preparation of mulberry red pigment by two aqueous phase immobilized enzyme catalysis

Table 2.3 Process comparison of homogeneous and double aqueous phase systems

System	pH	Temperature (°C)	Concentration (mg/mL)	Conversion of C3R (%)	Purity of C3G (%)	pH
Homogeneous free enzyme	5	45	0.086	-	62.92 ± 0.79 <sup>a</sup>	75.29 ± 0.78 <sup>a</sup>
Two aqueous phase free enzyme	5	45	0.11	-	74.41 ± 0.85 <sup>b</sup>	86.47 ± 1.49 <sup>b</sup>
Two aqueous phase immobilized enzyme	5	45	0.11	7	71.68 ± 0.94 <sup>c</sup>	82.42 ± 1.04 <sup>c</sup>

1.28 times

**ATPS-IE**

**C<sub>3</sub>R 8.76%, C<sub>3</sub>G 7.13%**



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### 3 Modification of mulberry red pigment by W/W microdroplet enzyme catalysis

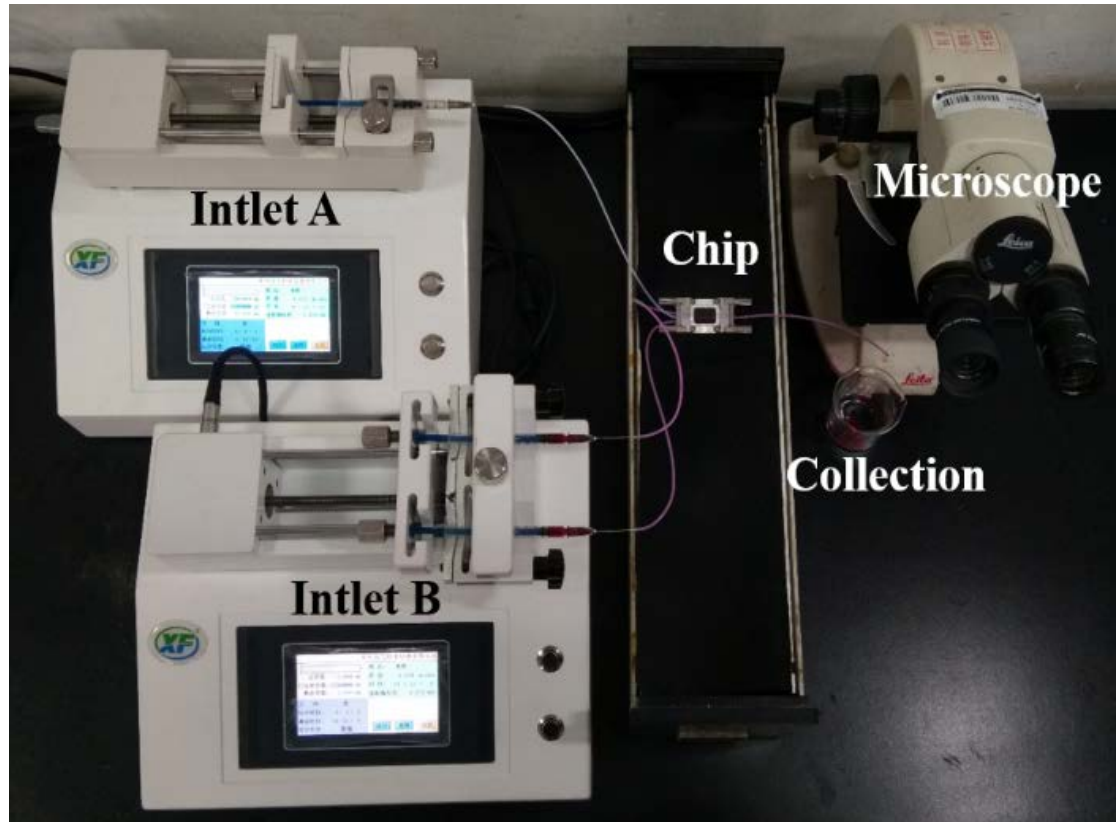


Fig. 3.1 Physical diagram of microdroplet device

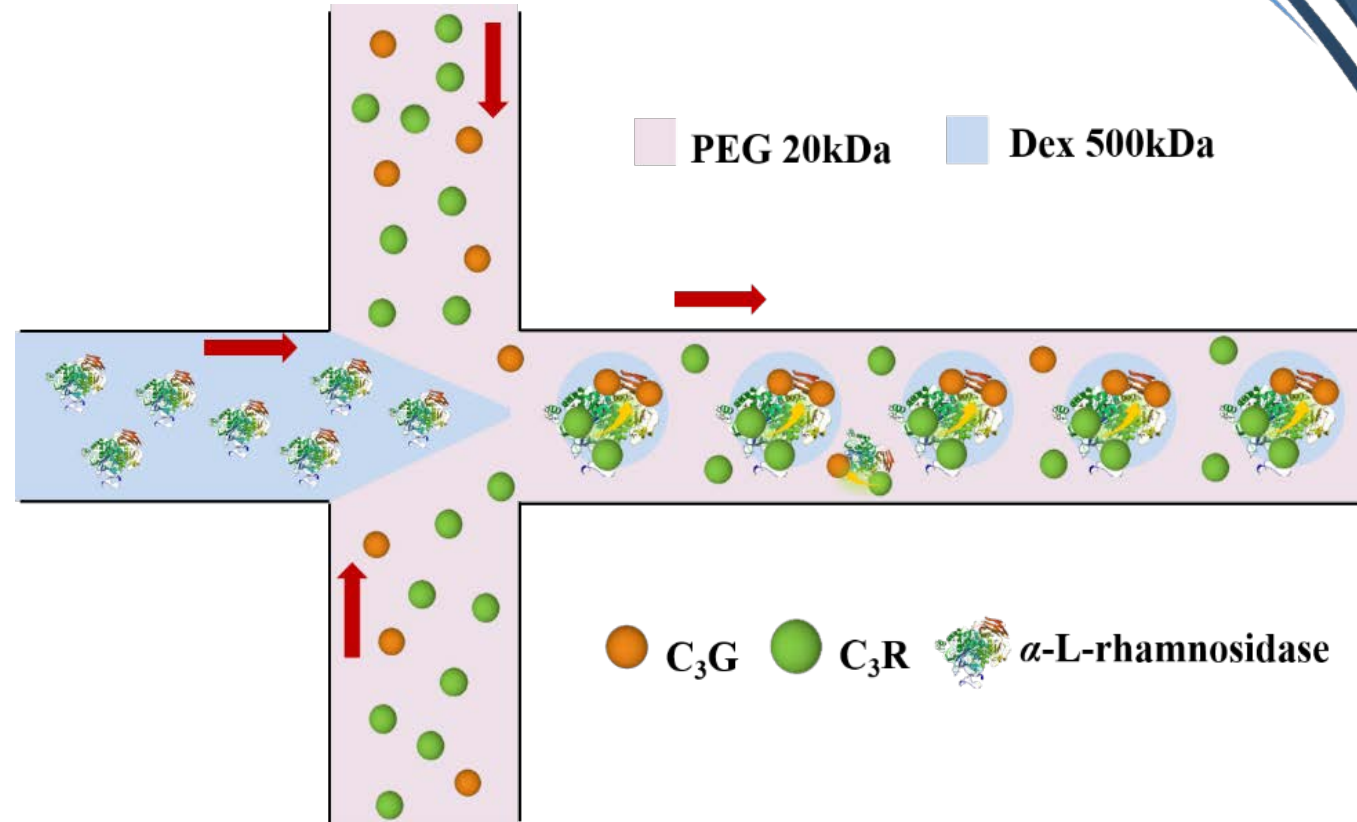


Fig. 3.2 Schematic diagram of W/W microfluidic system

## 3

## Modification of mulberry red pigment by W/W microdroplet enzyme catalysis

Continuous phase 17%PEG flow rate: 0.2-1.0  $\mu\text{L}/\text{min}$ , disperse phase 15% DEX flow rate: 0.058-0.09  $\mu\text{L}/\text{min}$

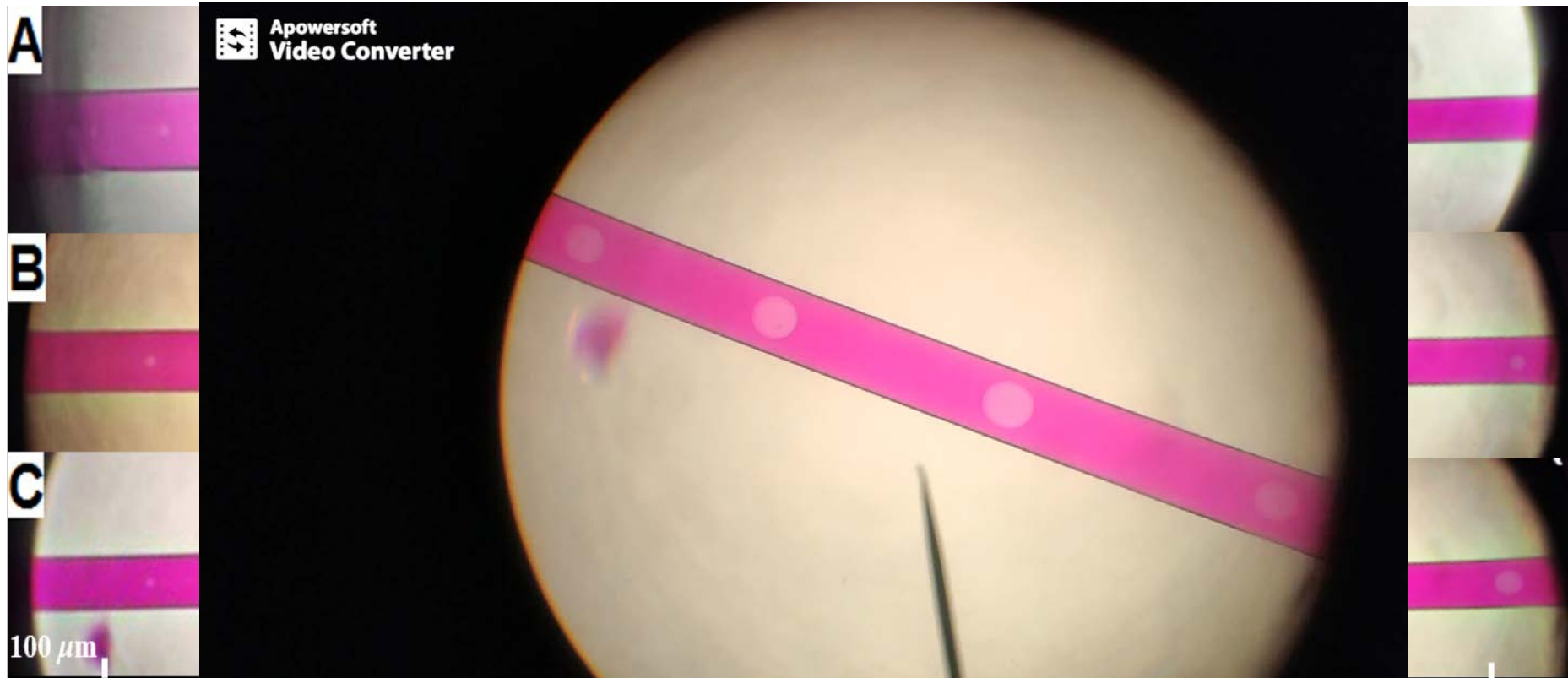


Fig. 3.3 When DEX is fixed at 0.058  $\mu\text{L}/\text{min}$

Effect of PEG velocity on droplet formation in water

(A) 1.1  $\mu\text{L}/\text{min}$ ; (B) 0.2  $\mu\text{L}/\text{min}$ ; (C) 1.0  $\mu\text{L}/\text{min}$

Fig. 3.4 PEG fixed at 0.4  $\mu\text{L}/\text{min}$

Effect of DEX velocity on droplet formation in water

(A) 0.1  $\mu\text{L}/\text{min}$ ; (B) 0.058  $\mu\text{L}/\text{min}$ ; (C) 0.09  $\mu\text{L}/\text{min}$

## Modification of mulberry red pigment by W/W microdroplet enzyme catalysis

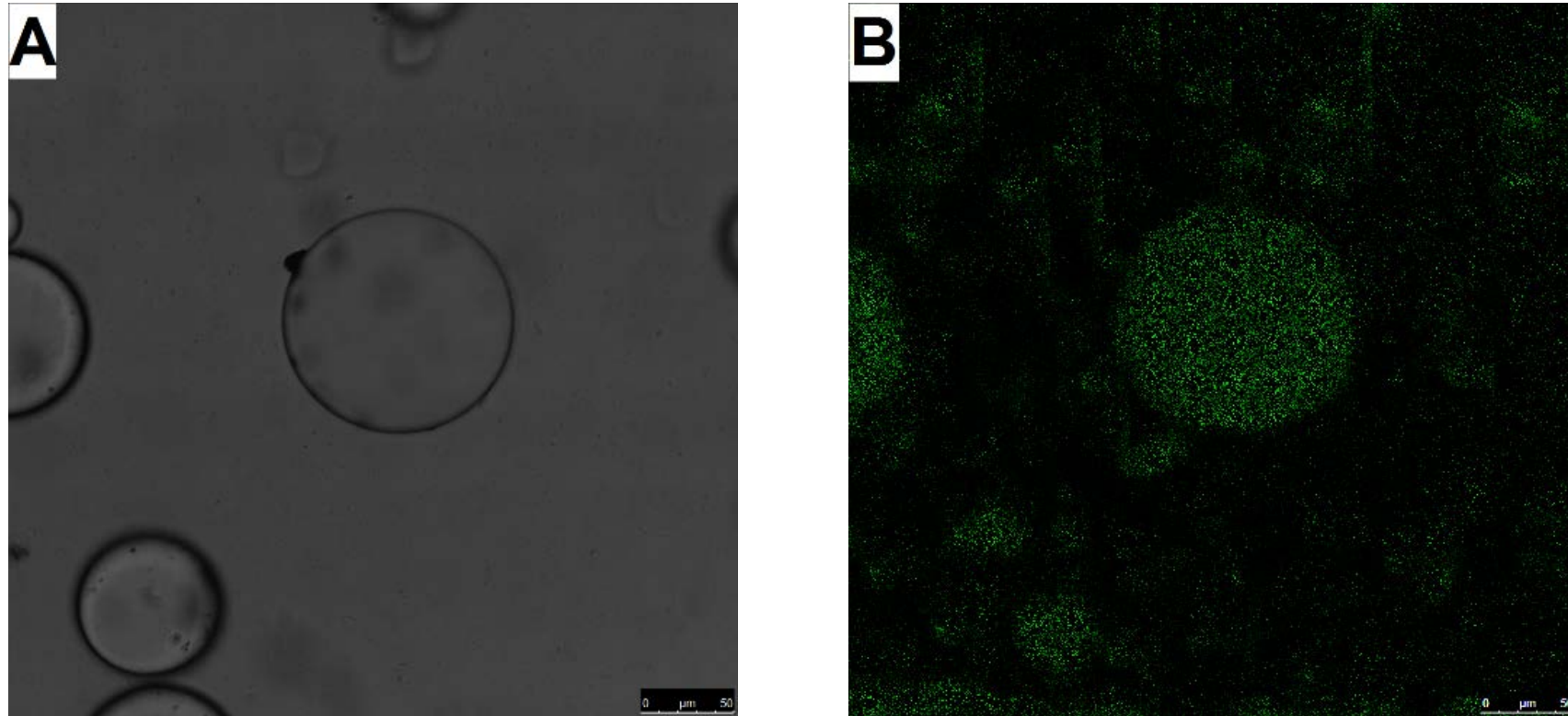


Fig. 3.5 Optical microscope image of W/W microdroplet (A) Laser confocal microscope image (B)

**RHAB1-EGFP with green fluorescence**  
**Successfully encapsulated inside W/W microdroplet**

## 3

# Modification of mulberry red pigment by W/W microdroplet enzyme catalysis

Table 3.1 Process comparison of homogeneous, aqueous two-phase and W/W micro-droplet systems

System	pH	Temperature (°C)	Substrate concentration (mg/mL)	Reuse (times)	Time (min)	Conversion rate of C <sub>3</sub> R (%)	Purity of C <sub>3</sub> G (%)
Homogeneous Free Enzyme	5	45	0.086	-	60	62.92 ± 0.79 <sup>a</sup>	75.29 ± 0.78 <sup>a</sup>
Two Aqueous Phase Free Enzyme	5	45	0.11	-	60	74.41 ± 0.85 <sup>b</sup>	86.47 ± 1.49 <sup>b</sup>
Two Aqueous Phase immobilized enzyme	5	45	0.11	7	60	71.68 ± 0.94 <sup>c</sup>	82.42 ± 1.04 <sup>c</sup>
W/W microdroplets	5	45	0.007	-	2.8	53.79 ± 0.98 <sup>d</sup>	68.14 ± 1.38 <sup>d</sup>

**T ↓ 1/20**

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- 1 Construction of biotransformation system and qualitative and quantitative analysis methods for mulberry red pigment
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# Modification of Mulberry Red Pigment by Microfluidic Double Aqueous Phase Immobilized Enzyme Transformation

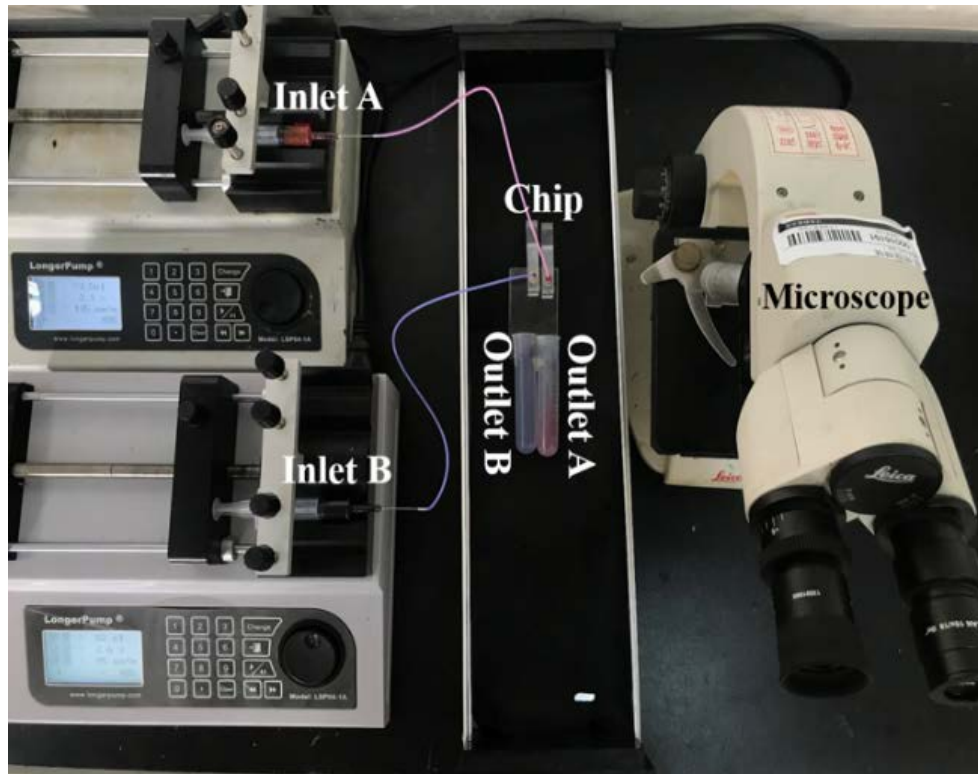


Fig. 4.1 Physical image of two aqueous phase microfluidic device

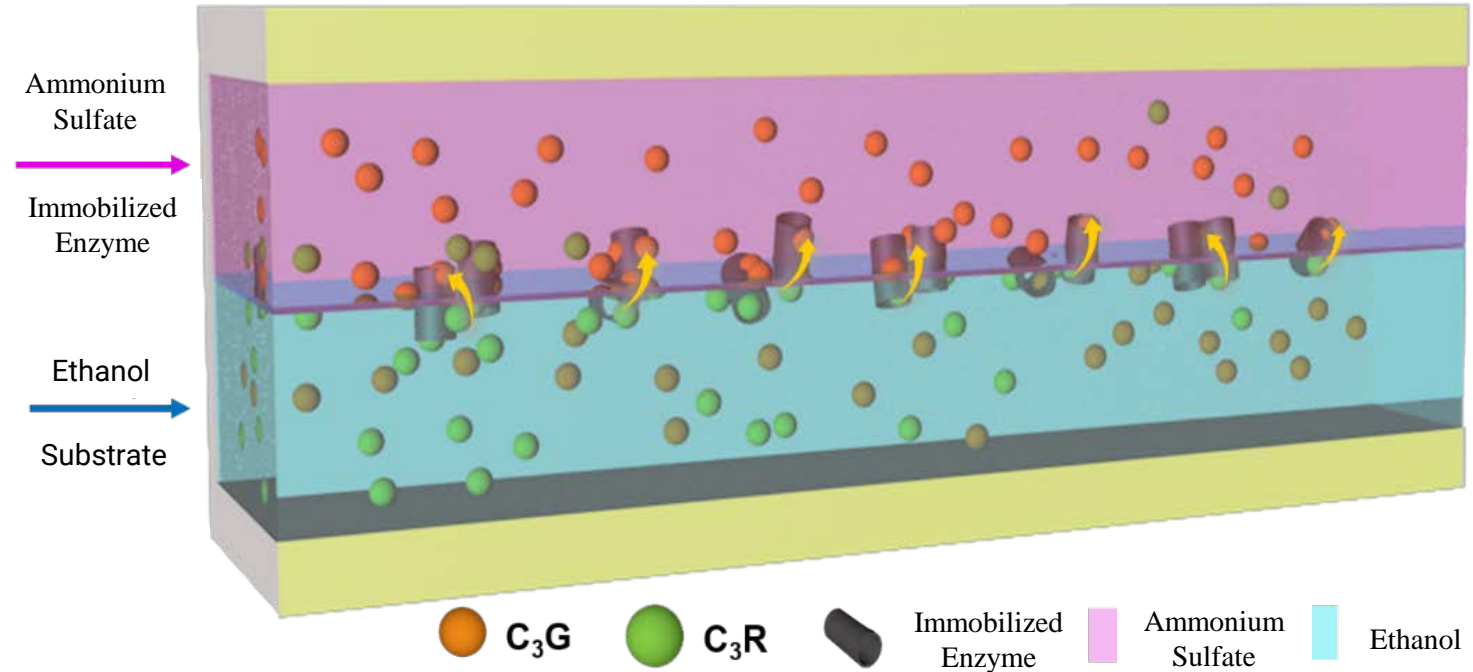


Fig. 4.2 Schematic diagram of microfluidic two aqueous phase immobilized enzyme system

## Modification of Mulberry Red Pigment by Microfluidic Double Aqueous Phase Immobilized Enzyme Transformation

Flow rate of ammonium sulfate : **13.5-18**  $\mu\text{L}/\text{min}$

Flow rate of ethanol : **8-12.5**  $\mu\text{L}/\text{min}$

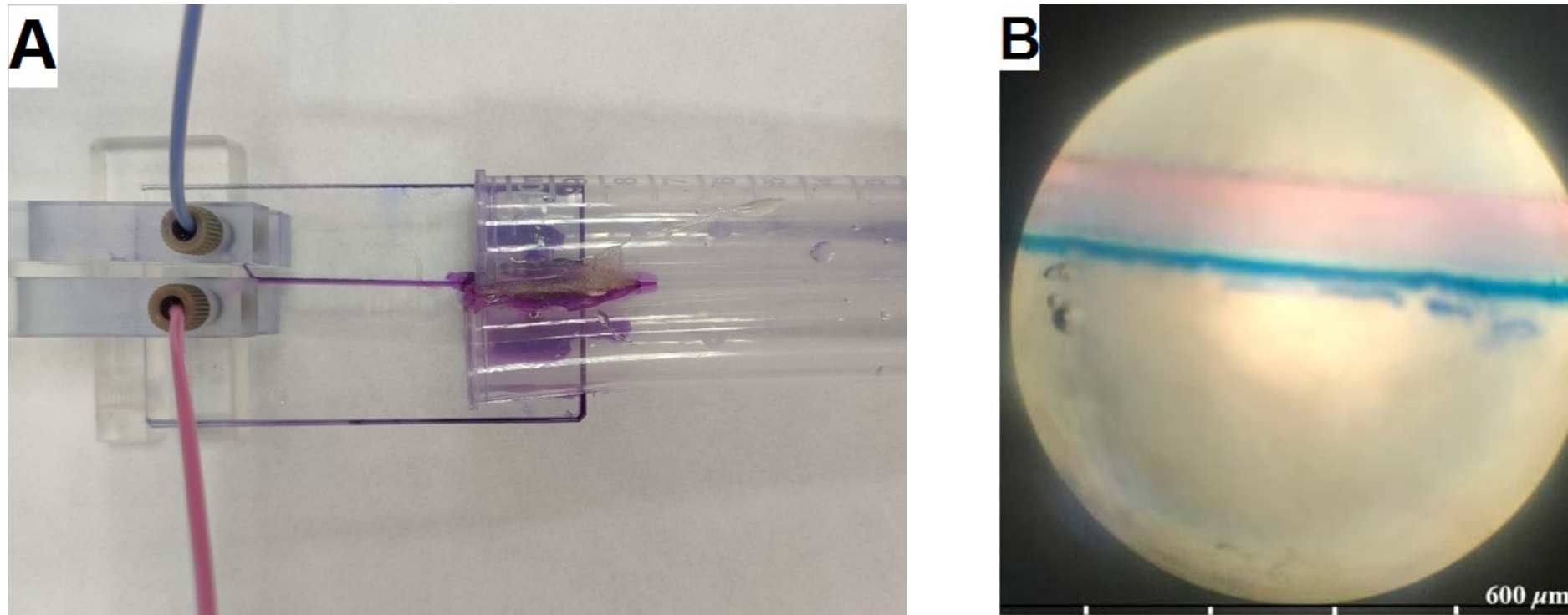


Fig. 4.3 Two aqueous phase microfluidic reactor  
(A) Physical image of two aqueous phase microfluidic reactor ;  
(B) Micrograph of two aqueous phase microfluidic reactor

**Parallel laminar flow was formed**



## Modification of Mulberry Red Pigment by Microfluidic Double Aqueous Phase Immobilized Enzyme Transformation

$$f[A_0] = \frac{C}{Q} + K_m \ln(1-f)$$

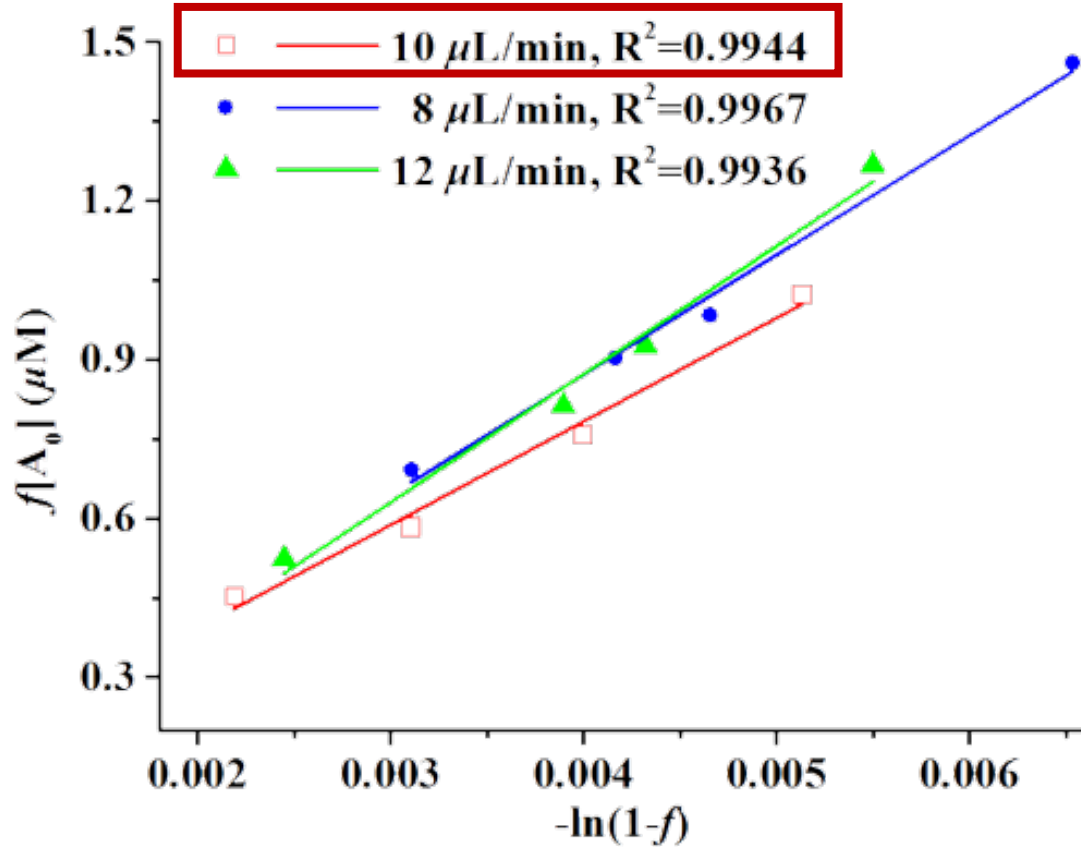


Fig. 4.4 Lilly-Hornby graph of immobilized enzyme in microchannel

The immobilized enzyme can be reused **9 times**

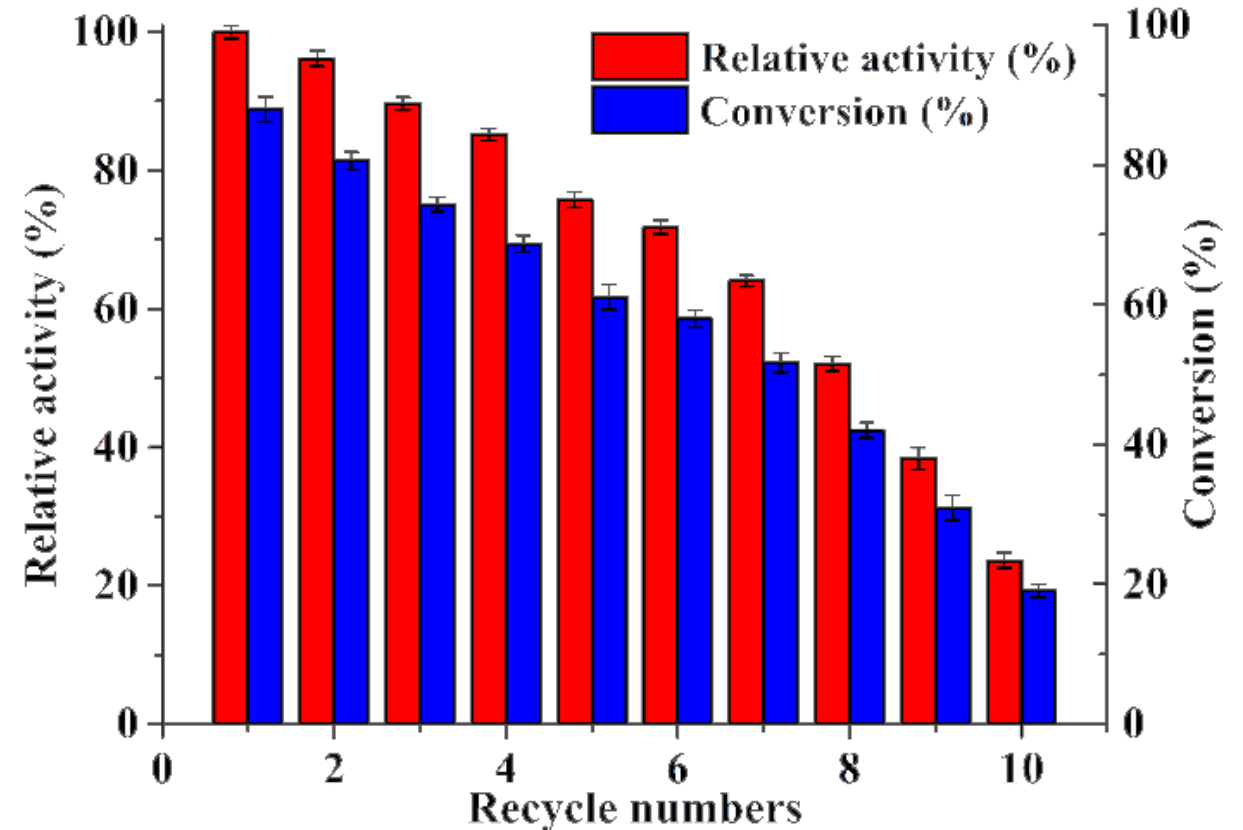


Fig. 4.5 Reuse of immobilized enzymes

# Modification of Mulberry Red Pigment by Microfluidic Double Aqueous Phase Immobilized Enzyme Transformation

Table 4.1 Process comparison of different systems

System	pH	Temperature (°C)	Substrate concentration (mg/mL)	Reuse (times)	Time (min)	Conversion rate of C <sub>3</sub> R (%)	Purity of C <sub>3</sub> G (%)
Homogeneous Free Enzyme	5	45	0.086	-	60	62.92 ± 0.79 <sup>a</sup>	75.29 ± 0.78 <sup>a</sup>
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Two Aqueous Phase immobilized enzyme	5	45	0.11	7	60	71.68 ± 0.94 <sup>c</sup>	82.42 ± 1.04 <sup>c</sup>
W/W microdroplets	5	45	0.007	-	2.8	53.79 ± 0.98 <sup>d</sup>	68.14 ± 1.38 <sup>d</sup>
Two Aqueous Phase Microfluidic	5	45	0.008	9	0.14	68.66 ± 1.43 <sup>e</sup>	80.78 ± 1.59 <sup>e</sup>

The C<sub>3</sub>R conversion rate of **MATPS** is **5.74% higher** than that of the homogeneous system. The time-consuming is **7/3000** of the conventional reactor and **1/20** of the micro-droplet system. The immobilized enzyme can be reused **9** times.

## 04 Conclusions

1

Homogeneous and "ethanol/ammonium sulfate" two aqueous phase free enzyme systems can catalyze the directional hydrolysis of  $C_3R$  to  $C_3G$ , and the conversion rate of aqueous two-phase is **11.49% higher** than that of the homogeneous phase.

2

The "ethanol/ammonium sulfate/immobilized enzyme" three-phase system was successfully constructed. The optimum substrate concentration was **1.28 times** that of the homogeneous phase, the conversion rate was **8.76%** higher than that of the homogeneous phase, and the immobilized enzyme could be reused **7 times**.

3

The W/W microdroplet system which the enzyme is located in the dispersed phase is successfully designed. The reaction time is **2.8 min**, which takes only **1/20** of the conventional reactor.

4

Successfully created a microfluidic two aqueous phase immobilized enzyme system with parallel flow of "ethanol/ammonium sulfate". The reaction was only 8.6 seconds, the conversion rate was **5.74% higher** than that of the homogeneous system, and the time was **7/3000** of the conventional reactor. **1/20** of the drop system, and the immobilized enzyme can be reused **9 times**.



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**Thanks for your  
listening!**

