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# Hydrothermal Carbonization of Human Excreta:

## Effect of process severity on hydrochar properties

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2.4 billion people lack access to basic sanitation services

0.5 billion people still practice open defecation

# Energy Scarcity



# Current decentralized sanitation practices are problematic

- Human pathogen contamination (water and soil) - outbreaks of diseases
- Environmental – greenhouse gas emissions, nutrient contamination
- Water based sanitation is not feasible (flushing toilet)
- Often not economical
- Waste of resource (C, N, P, K)

We need alternative solutions

# Hydrothermal Carbonization (HTC)

- Thermo-chemical conversion of **wet** biomass into hydrochar (char like material)
- Temperature range of 180-250°C and self-generated **pressure**
- Reaction time from minutes to several hours
- Main Chemical reaction : dehydration & decarboxylation



# Severity factor

Simplified kinetic model that takes into account the relative contribution of both

Temperature and Time combined into one parameter

$$Severity = 50 * t^{0.2} * e^{\frac{-3500}{T}}$$

t-time, T-temp

# Objectives-

Does same process severity, result in similar hydrochar properties?

Corelation between process sevurity and hydrochar properties

Specifically:

- hydrochar characteristics
- combustion behavior of hydrochar and gas emissions

# Experimental design

SF	0.13			0.21			0.24			0.32		0.41
Temp (°C)	180	210	240	180	210	240	180	210	240	210	240	240
Time (min)	120	11	1.3	1319	120	14	2727	248	30	997	120	395

$$Severity = 50 * t^{0.2} * e^{\frac{-3500}{T}}$$

t-time, T-temp



# Collection campaign



→ Autoclave →

Dried 65°C



Ground

# Methodology



+  
Water  
ratio 1:4

## HTC



Temp:  
180, 210, 240 °C  
Time:  
1min- 48 hr.



## Hydrochar



C, H, N, O, S (%)  
Yield  
Energy content

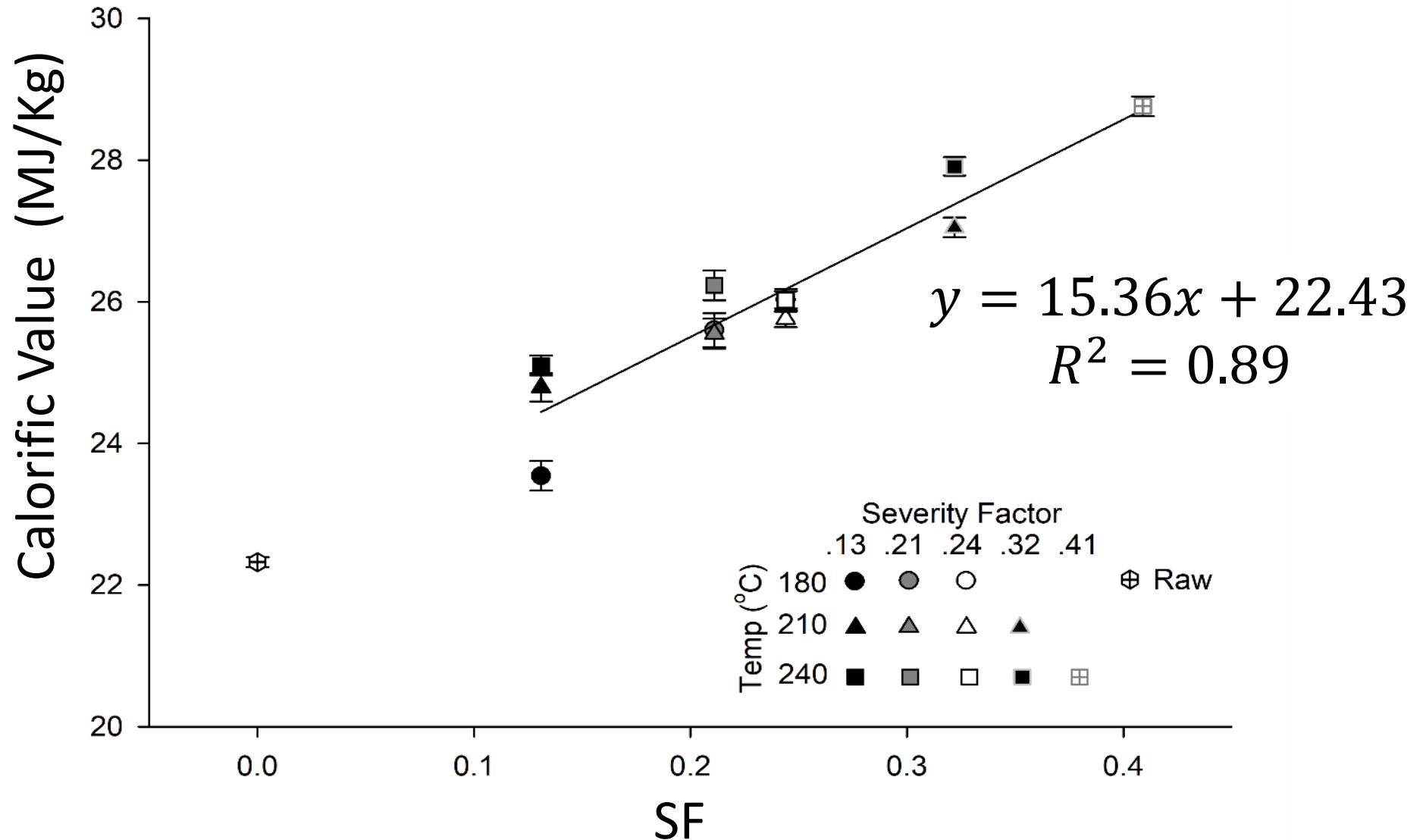


## Combustion & gas emissions

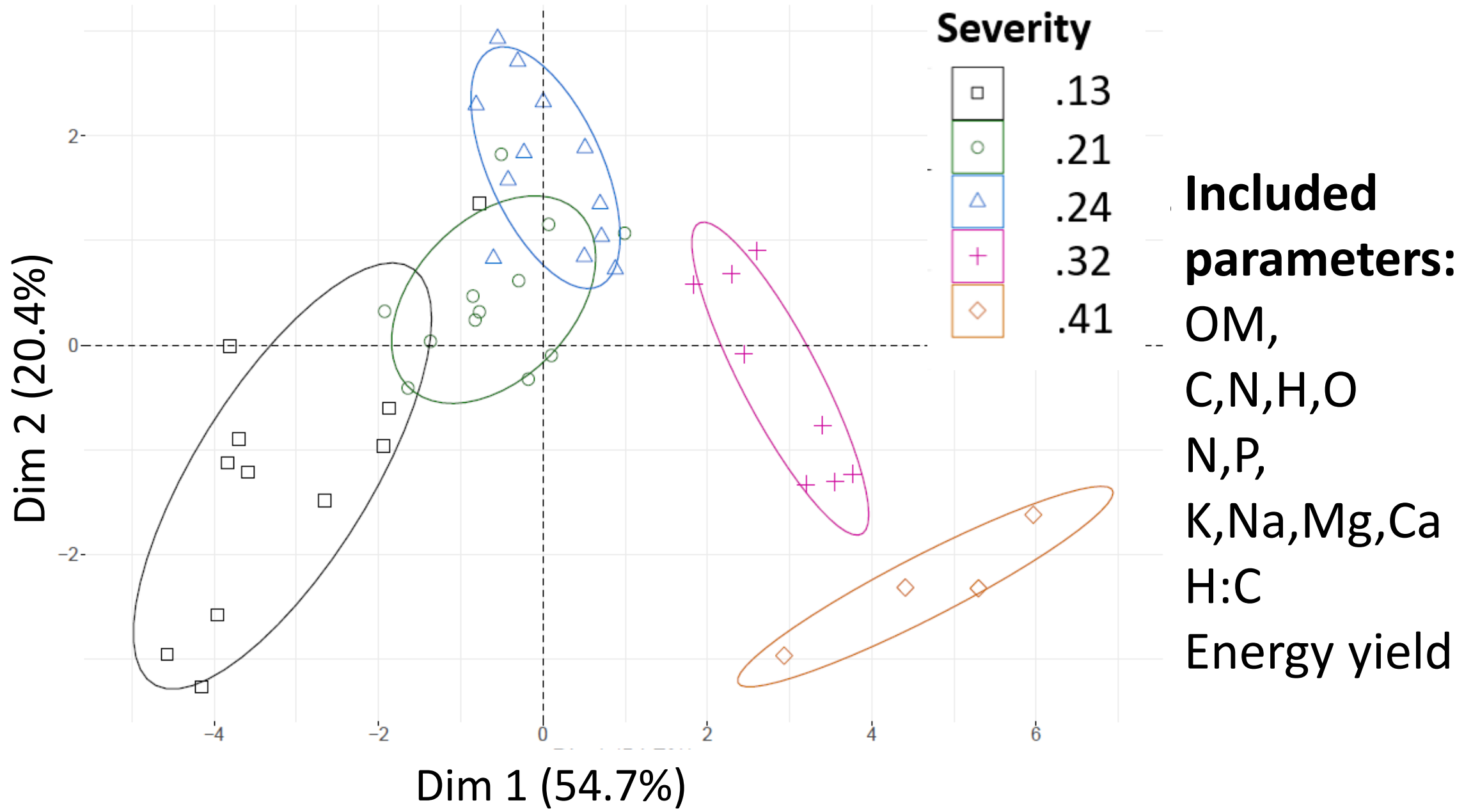


# Results – Hydrochar properties

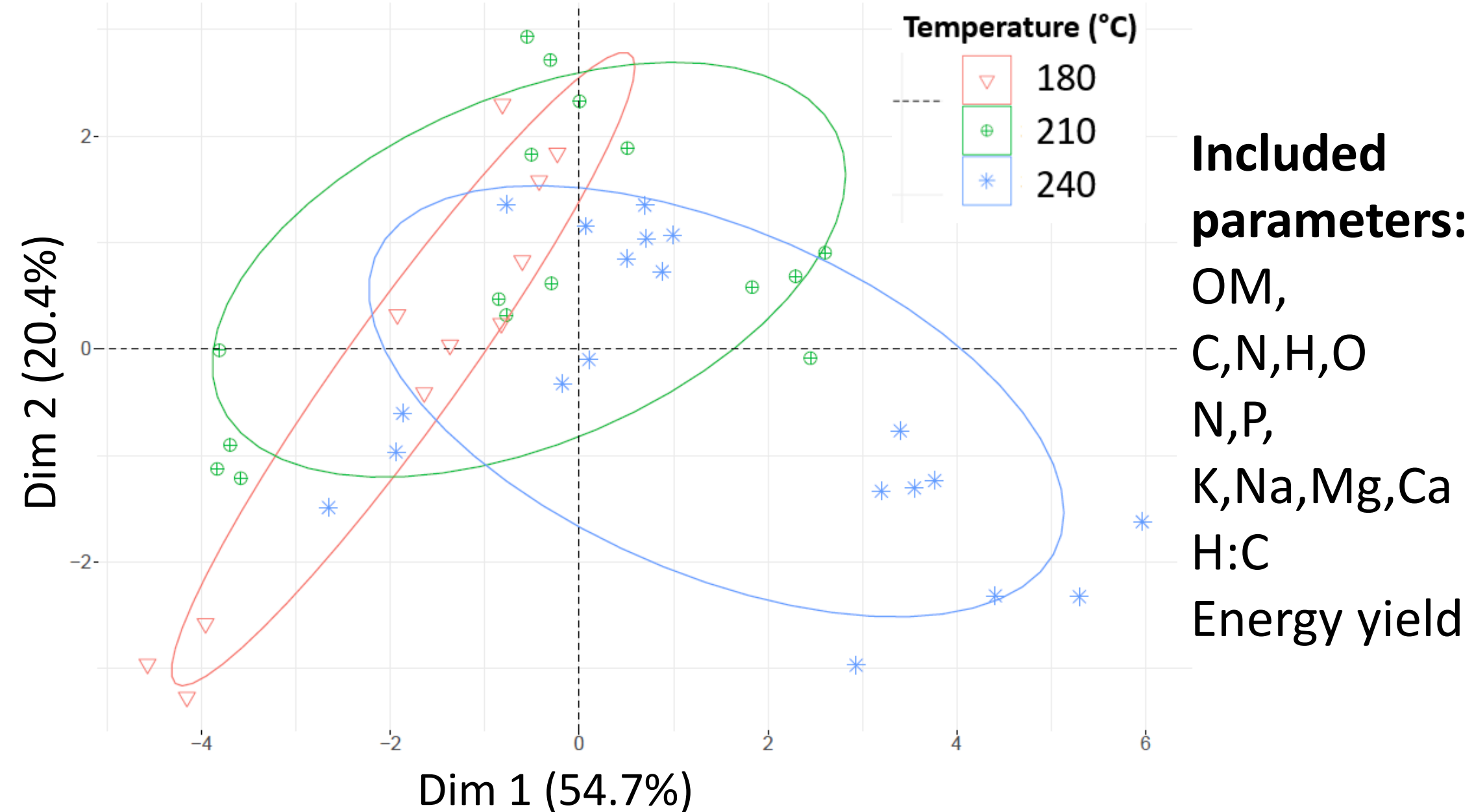
## High Correlation - Severity Factor vs Calorific Value



# Distinct differences between severities

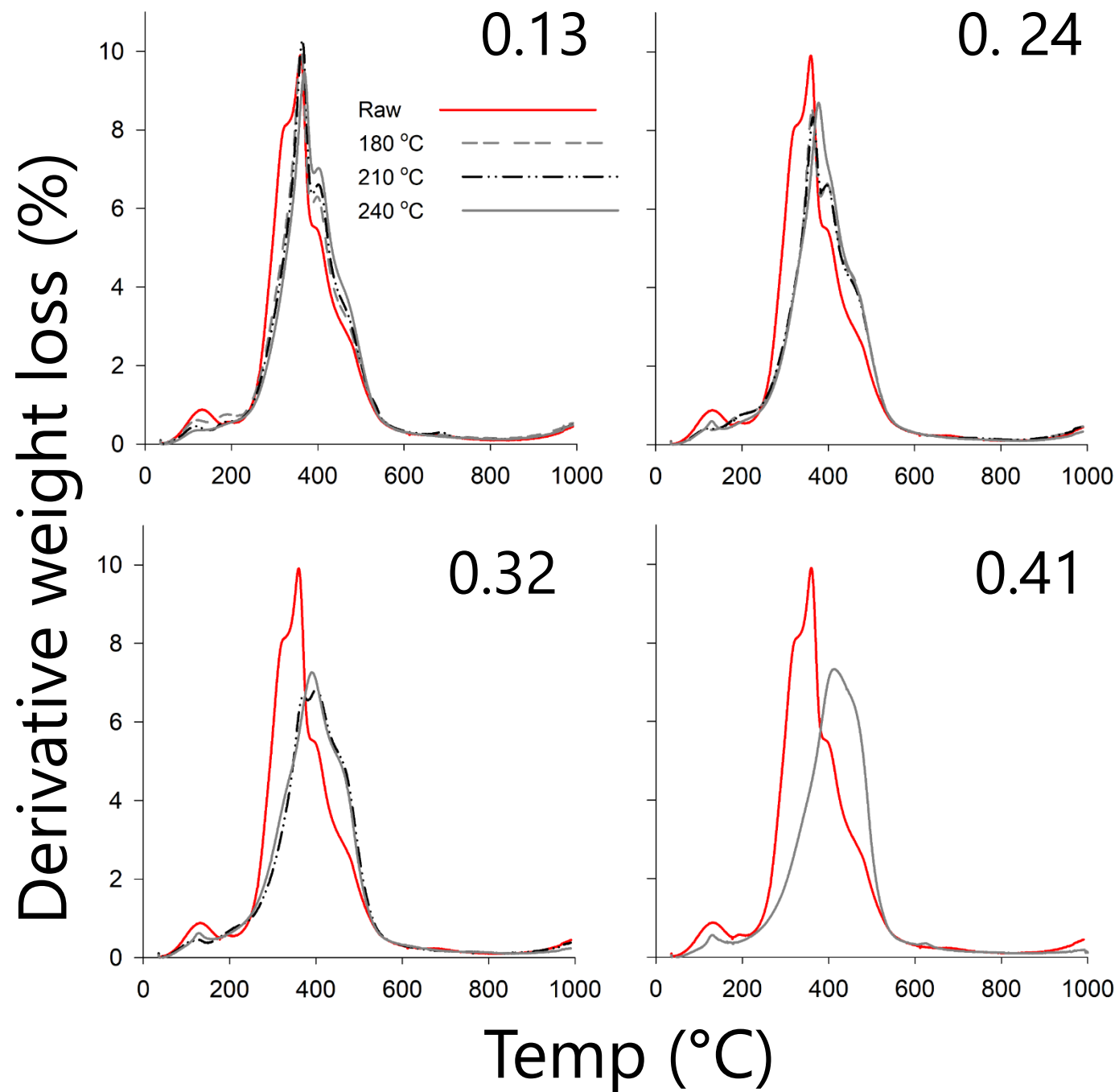


# Temperature didn't accurately categorize variables

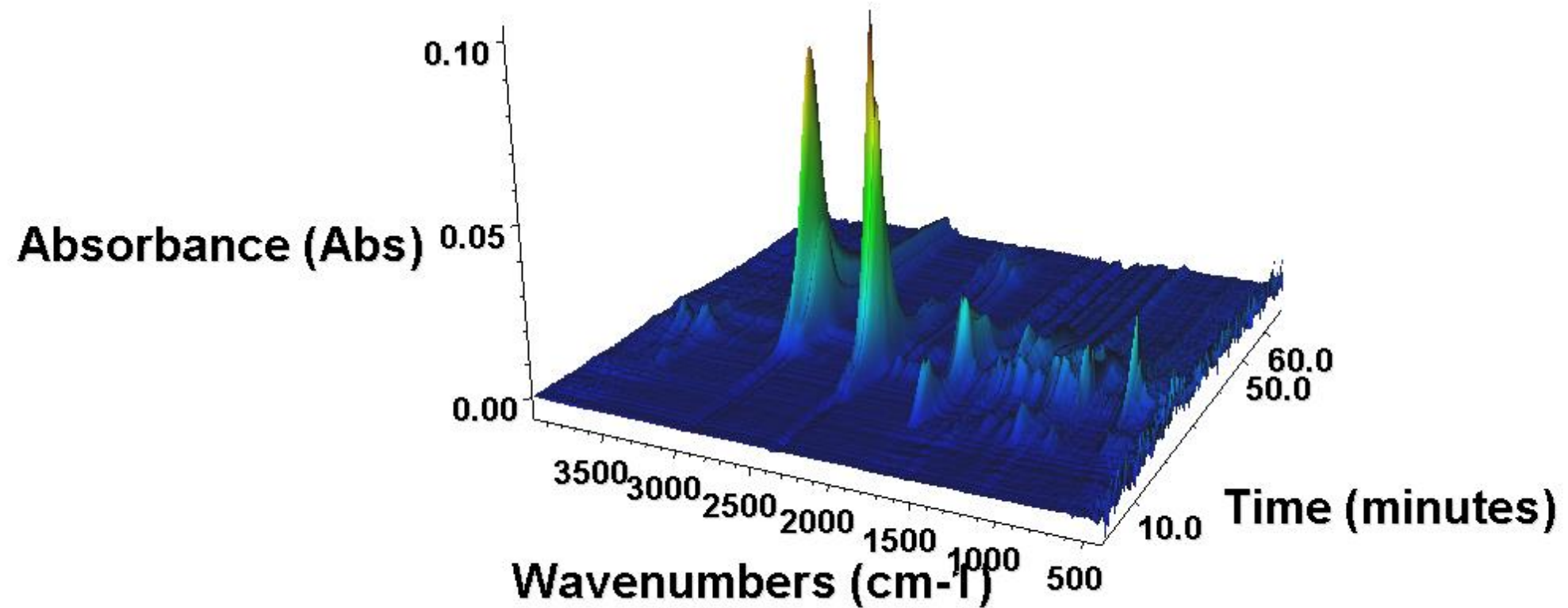


# Results

## Combustion profile



# FTIR profile during combustion



# Gas emissions following hydrochar combustion

Normalized average (%)	Raw	0.13	0.24	0.32	0.41
CO2	35	32	23	20	16
CH4	11	24	25	24	45
CO	2	2	2	2	2
NO	12	13	13	11	5
Ether	7	6	7	6	6
NH3	13	7	10	11	12
SO2	6	5	6	7	5
Carbonyl	9	9	10	10	7
C=C	6	3	5	8	2



## To conclude

HTC of human excreta resulting in energy rich hydrochar, that can be used for combustion

Hydrochar properties can be predicted by severity model

Process severity is an important tool towards the use of HTC

It is FECE-ble!



# Acknowledgments

- P.hD Vivian Mau
- Poop volunteers
- Hunter Johanson
- Yonas Zeslase Belete
- Lab and office mates

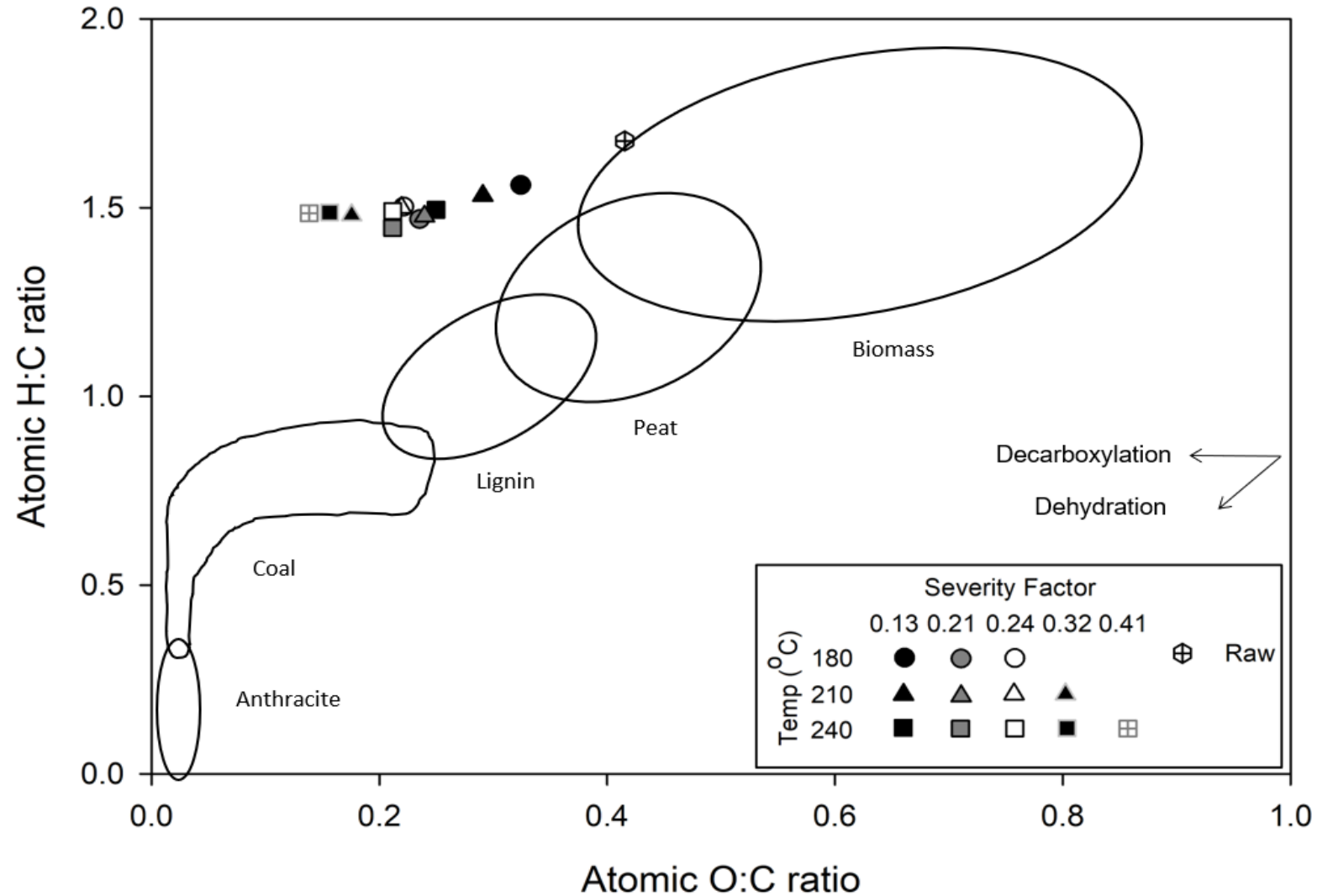


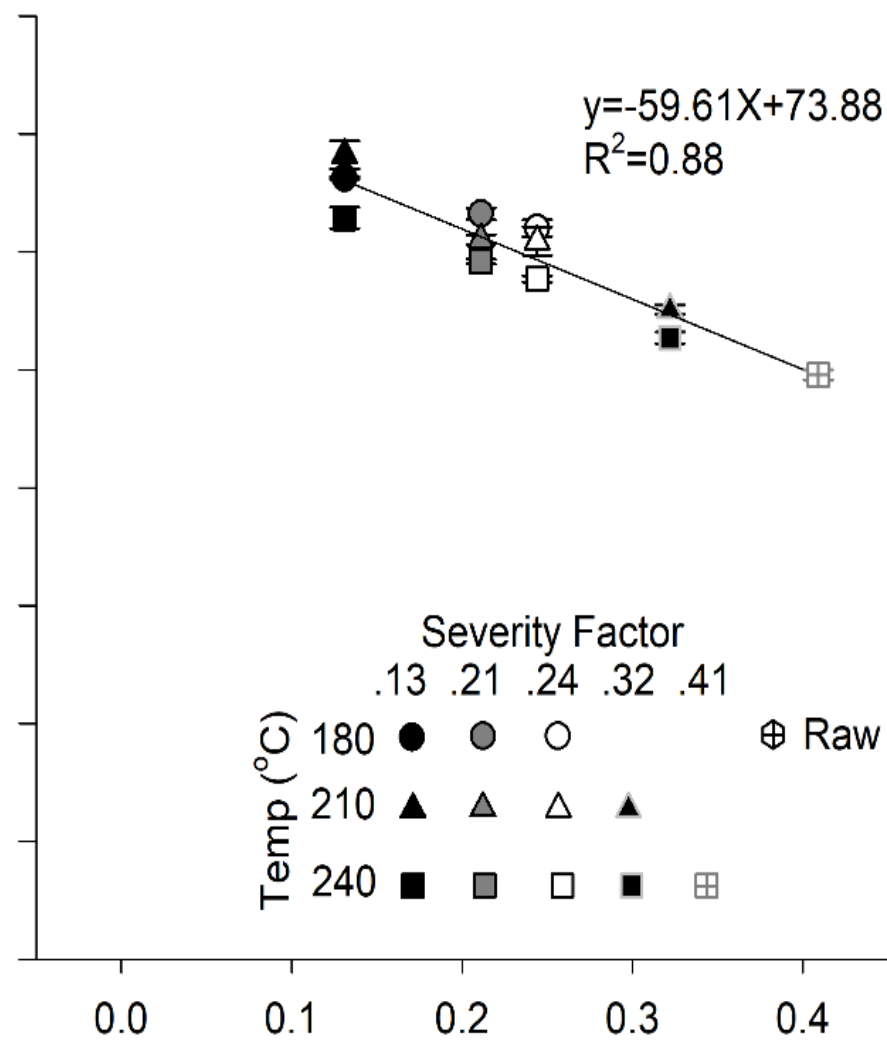
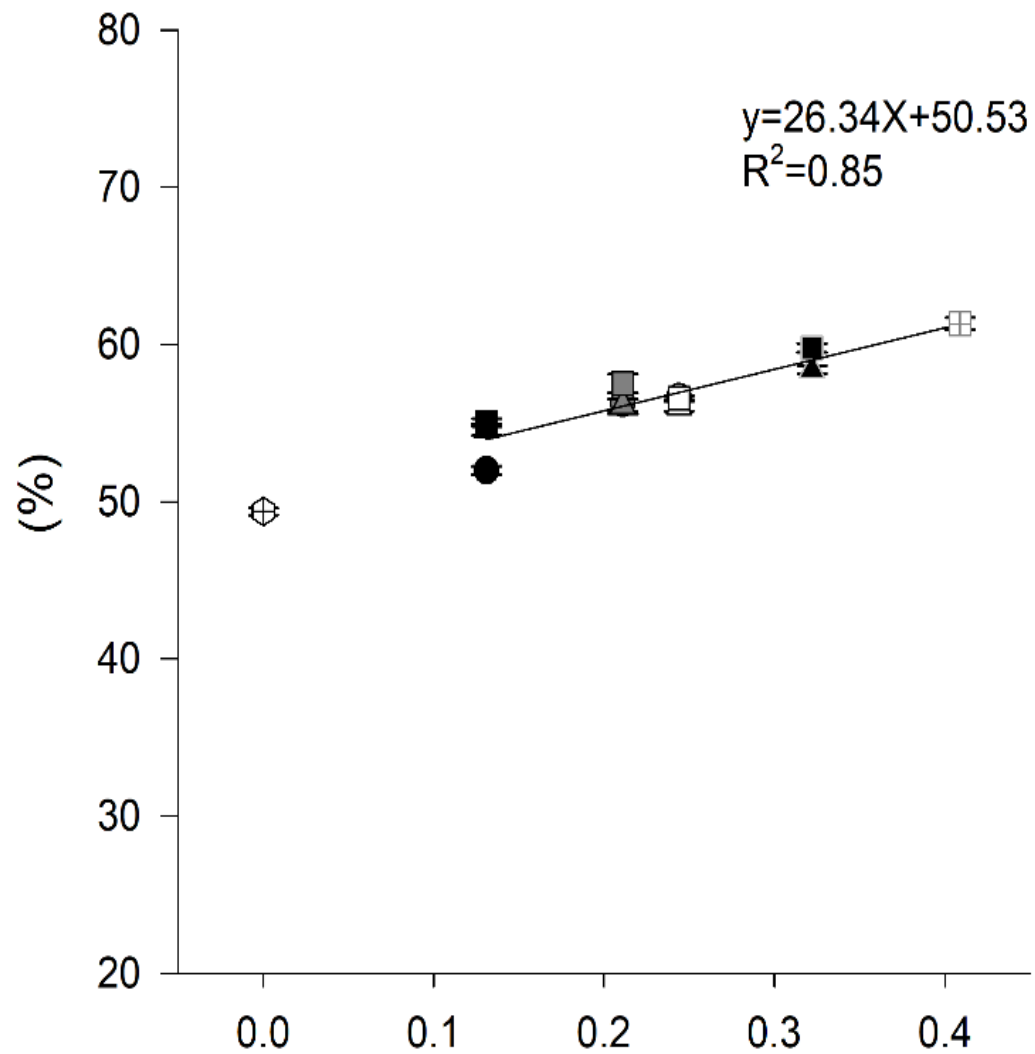
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# Decarboxylation is more pronounced than dehydration

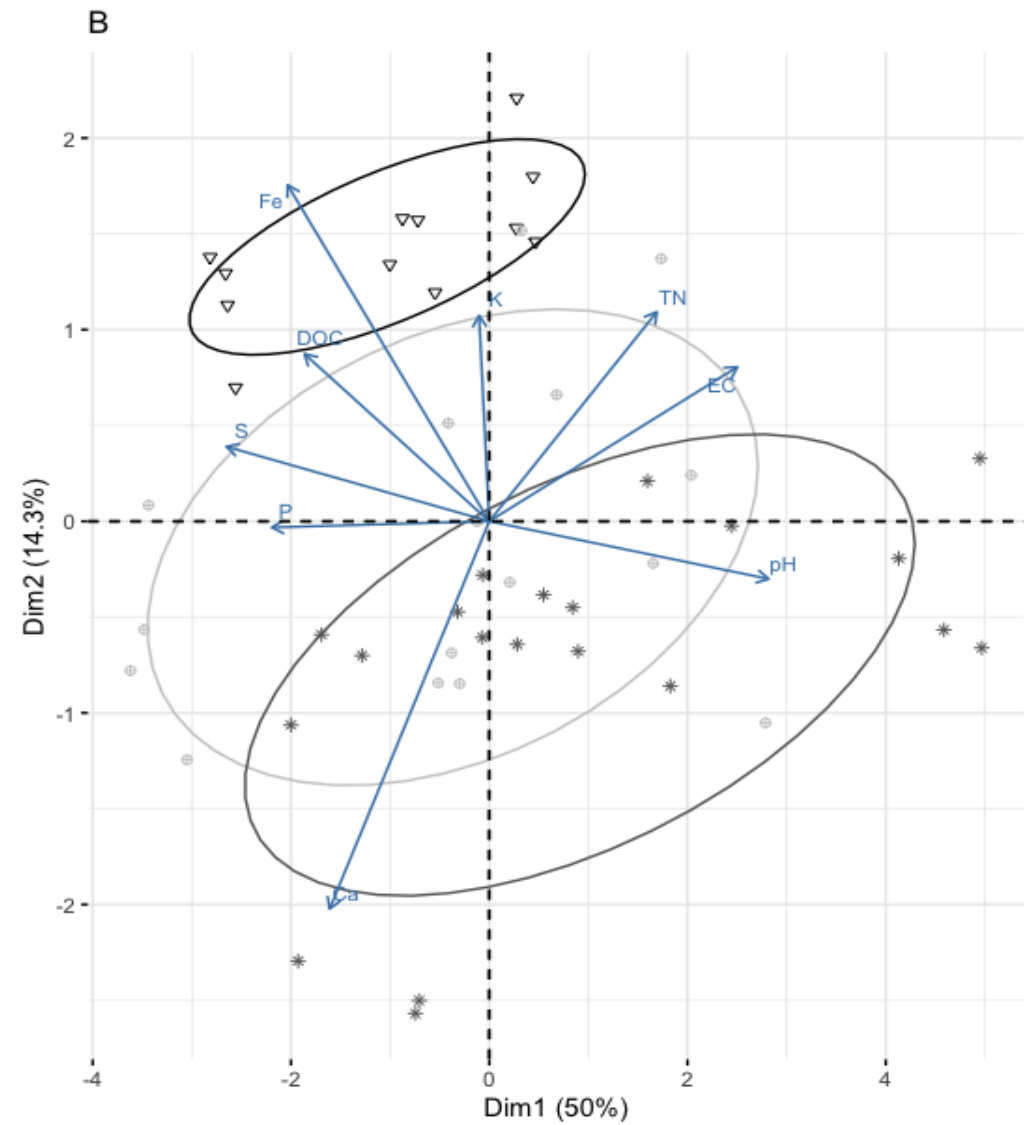
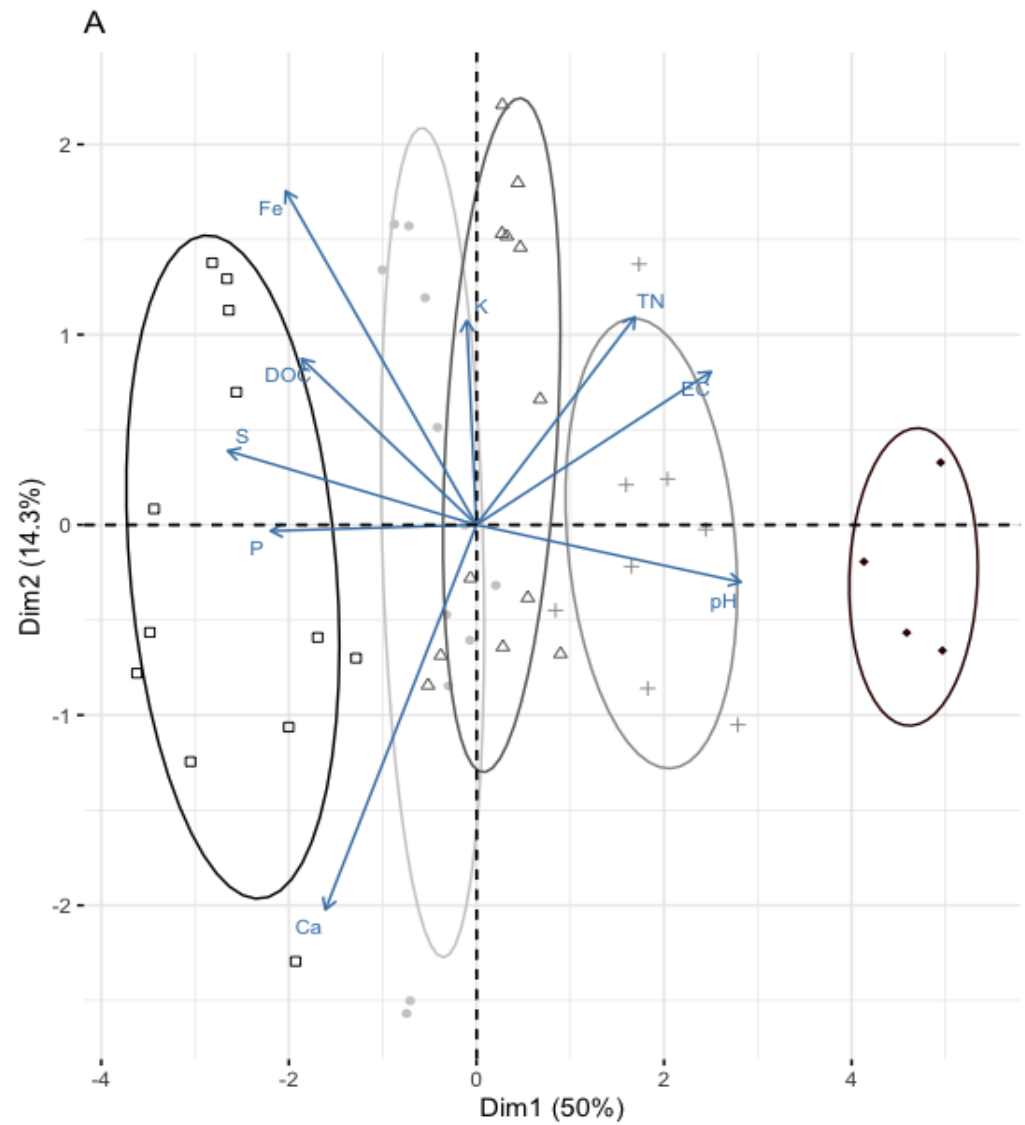




Severity Factor

Temp (°C)	.13	.21	.24	.32	.41	Raw
180	●	●	○			⊕
210	▲	▲	△	▲		
240	■	■	□	■	⊞	

Severity Factor



Severity Factor □ 0.13 • 0.21 △ 0.24 + 0.32 ◆ 0.41

Temperature (°C) ▽ 82 ⊙ 99 \* 116

Parameters	Raw human excreta	HTC severity factor																
		0.13				0.21				0.24				0.32				0.41
		180 (°C)	210 (°C)	240 (°C)	Average	180 (°C)	210 (°C)	240 (°C)	Average	180 (°C)	210 (°C)	240 (°C)	Average	210 (°C)	240 (°C)	Average	240 (°C)	
Elemental analysis																		
H (%)	6.90 <sup>j</sup>	6.76 <sup>a</sup>	6.97 <sup>a</sup>	6.86 <sup>a</sup>	6.86 <sup>j</sup>	6.89 <sup>a</sup>	6.91 <sup>a</sup>	6.93 <sup>a</sup>	6.91 <sup>jk</sup>	7.09 <sup>a</sup>	7.01 <sup>a</sup>	7.03 <sup>a</sup>	7.05 <sup>k</sup>	7.21 <sup>a</sup>	7.41 <sup>b</sup>	7.31 <sup>l</sup>	7.59 <sup>m</sup>	
	(0.02)	(0.08)	(0.07)	(0.05)	(0.04)	(0.01)	(0.04)	(0.12)	(0.04)	(0.06)	(0.01)	(0.11)	(0.04)	(0.05)	(0.04)	(0.05)	(0.04)	
C (%)	49.37 <sup>j</sup>	51.99 <sup>a</sup>	54.58 <sup>b</sup>	55.04 <sup>b</sup>	53.87 <sup>k</sup>	56.27 <sup>a</sup>	56.12 <sup>a</sup>	57.54 <sup>a</sup>	56.64 <sup>kl</sup>	56.65 <sup>a</sup>	56.07 <sup>a</sup>	56.59 <sup>a</sup>	56.43 <sup>kl</sup>	58.40 <sup>a</sup>	59.79 <sup>b</sup>	59.10 <sup>l</sup>	61.34 <sup>m</sup>	
	(0.00)	(0.27)	(0.37)	(0.25)	(0.43)	(0.68)	(0.46)	(0.60)	(0.36)	(0.13)	(0.31)	(0.17)	(0.14)	(0.25)	(0.28)	(0.31)	(0.37)	
O (%)	27.34 <sup>j</sup>	22.47 <sup>a</sup>	21.15 <sup>b</sup>	18.32 <sup>c</sup>	20.65 <sup>k</sup>	17.64 <sup>a</sup>	17.91 <sup>a</sup>	16.23 <sup>b</sup>	17.26 <sup>kl</sup>	16.72 <sup>a</sup>	16.40 <sup>b</sup>	15.97 <sup>b</sup>	16.36 <sup>l</sup>	13.66 <sup>a</sup>	12.44 <sup>b</sup>	13.05 <sup>l</sup>	11.32 <sup>m</sup>	
	(0.12)	(0.50)	(0.12)	(0.36)	(0.55)	(0.16)	(0.48)	(0.20)	(0.28)	(0.04)	(0.09)	(0.19)	(0.11)	(0.08)	(0.16)	(0.25)	(1.28)	
N (%)	4.66 <sup>j</sup>	4.69 <sup>a</sup>	4.66 <sup>a</sup>	4.82 <sup>a</sup>	4.72 <sup>j</sup>	4.58 <sup>a</sup>	4.30 <sup>ab</sup>	4.15 <sup>b</sup>	4.34 <sup>jk</sup>	3.24 <sup>a</sup>	2.45 <sup>b</sup>	2.94 <sup>ab</sup>	2.88 <sup>k</sup>	4.41 <sup>a</sup>	4.81 <sup>a</sup>	4.61 <sup>l</sup>	4.73 <sup>j</sup>	
	(0.17)	(0.07)	(0.21)	(0.21)	(0.09)	(0.09)	(0.06)	(0.08)	(0.07)	(0.22)	(0.08)	(0.16)	(0.13)	(0.19)	(0.15)	(0.14)	(0.13)	
Proximate analysis																		
Organic matter (%)	88.15	89.48 <sup>a</sup>	87.74 <sup>b</sup>	87.40 <sup>b</sup>	88.21	85.95 <sup>a</sup>	85.83 <sup>a</sup>	85.44 <sup>a</sup>	85.74	84.64 <sup>a</sup>	83.89 <sup>b</sup>	84.55 <sup>a</sup>	84.36	83.33 <sup>a</sup>	83.84 <sup>b</sup>	83.58	83.14	
	(0.03)	(0.29)	(0.25)	(0.38)	(0.31)	(0.38)	(0.27)	(0.14)	(0.16)	(0.15)	(0.07)	(0.07)	(0.12)	(0.12)	(0.17)	(0.14)	(0.09)	
Ash (%)	11.85	10.52 <sup>a</sup>	12.26 <sup>b</sup>	12.60 <sup>b</sup>	11.79	14.05 <sup>a</sup>	14.17 <sup>a</sup>	14.56 <sup>a</sup>	14.26	15.36 <sup>a</sup>	16.11 <sup>b</sup>	15.45 <sup>a</sup>	15.64	16.67 <sup>a</sup>	16.16 <sup>b</sup>	16.42	16.86	
	(0.03)	(0.29)	(0.25)	(0.38)	(0.31)	(0.38)	(0.27)	(0.14)	(0.16)	(0.15)	(0.07)	(0.07)	(0.12)	(0.12)	(0.17)	(0.14)	(0.09)	
HHV (MJ/kg)	22.32	23.54	24.79	25.10 <sup>a</sup>	24.49 <sup>ik</sup>	25.60	25.55	26.22 <sup>a</sup>	25.70 <sup>kl</sup>	26.03	25.76 <sup>a</sup>	26.02 <sup>a</sup>	25.94 <sup>kl</sup>	27.05	27.01 <sup>b</sup>	27.48 <sup>l</sup>	28.76	

	Normalized area under the curve by gas (%)	Raw human excreta	HTC severity factor											
			0.13				0.24				0.32			0.41
			180 (°C)	210 (°C)	240 (°C)	Average	180 (°C)	210 (°C)	240 (°C)	Average	210 (°C)	240 (°C)	Average	240 (°C)
CO2	34.6	34.2 <sup>a</sup>	34.7 <sup>a</sup>	26.2 <sup>b</sup>	31.7 <sup>j</sup>	20.5 <sup>a</sup>	24.0 <sup>b</sup>	23.6 <sup>b</sup>	22.7 <sup>jk</sup>	20.1 <sup>a</sup>	19.4 <sup>a</sup>	19.8 <sup>k</sup>	11.8 <sup>k</sup>	
	(2.5)	(1.7)	(1.2)	(1.7)	(1.6)	(1.6)	(0.3)	(0.7)	(0.6)	(0.5)	(1.1)	(0.2)	(2.7)	
CO	2.3	1.8 <sup>a</sup>	1.8 <sup>a</sup>	1.7 <sup>a</sup>	1.7 <sup>j</sup>	1.1 <sup>a</sup>	1.7 <sup>b</sup>	1.7 <sup>b</sup>	1.5 <sup>j</sup>	1.7 <sup>a</sup>	1.6 <sup>a</sup>	1.6 <sup>j</sup>	1.7 <sup>j</sup>	
	(0.4)	(0.1)	(0.0)	(0.1)	(0.0)	(0.1)	(0.1)	(0.0)	(0.1)	(0.2)	(0.2)	(0.0)	(0.1)	
CH4	10.9	22.1 <sup>a</sup>	23.7 <sup>ab</sup>	25.0 <sup>b</sup>	23.6 <sup>j</sup>	26.1 <sup>a</sup>	24.9 <sup>a</sup>	25.5 <sup>a</sup>	25.5 <sup>j</sup>	25.4 <sup>a</sup>	23.2 <sup>a</sup>	24.3 <sup>j</sup>	41.6 <sup>k</sup>	
	(1.5)	(0.4)	(1.0)	(0.4)	(0.5)	(2.0)	(2.2)	(1.6)	(0.2)	(2.3)	(2.3)	(0.6)	(2.6)	
NO	11.9	13.6 <sup>a</sup>	12.0 <sup>b</sup>	12.4 <sup>ab</sup>	12.7 <sup>j</sup>	13.2 <sup>a</sup>	12.4 <sup>a</sup>	12.0 <sup>a</sup>	12.5 <sup>j</sup>	11.7 <sup>a</sup>	10.7 <sup>a</sup>	11.2 <sup>k</sup>	6.3 <sup>l</sup>	
	(1.5)	(0.4)	(0.1)	(0.4)	(0.3)	(0.4)	(0.4)	(0.2)	(0.2)	(0.5)	(0.5)	(0.3)	(1.4)	
Ether	7.2	7.0 <sup>a</sup>	5.9 <sup>a</sup>	6.4 <sup>a</sup>	6.5 <sup>jk</sup>	7.0 <sup>a</sup>	7.2 <sup>a</sup>	6.6 <sup>a</sup>	6.9 <sup>j</sup>	6.5 <sup>a</sup>	5.8 <sup>a</sup>	6.2 <sup>jk</sup>	5.6 <sup>k</sup>	
	(0.2)	(0.5)	(0.2)	(0.2)	(0.2)	(0.2)	(0.3)	(0.3)	(0.1)	(0.7)	(0.7)	(0.2)	(0.1)	
NH3	12.5	6.7 <sup>ab</sup>	6.1 <sup>a</sup>	9.1 <sup>b</sup>	7.3 <sup>j</sup>	10.1 <sup>ab</sup>	9.3 <sup>a</sup>	11.2 <sup>b</sup>	10.2 <sup>k</sup>	10.8 <sup>a</sup>	11.6 <sup>a</sup>	11.2 <sup>k</sup>	11.6 <sup>k</sup>	
	(0.1)	(1.0)	(0.4)	(0.5)	(0.5)	(0.2)	(0.4)	(0.4)	(0.3)	(0.8)	(0.8)	(0.2)	(0.5)	
SO2	5.8	4.4 <sup>a</sup>	4.5 <sup>a</sup>	4.9 <sup>a</sup>	4.6 <sup>j</sup>	6.0 <sup>a</sup>	5.8 <sup>a</sup>	5.9 <sup>a</sup>	5.9 <sup>k</sup>	6.8 <sup>a</sup>	7.7 <sup>a</sup>	7.2 <sup>kl</sup>	7.5 <sup>l</sup>	
	(0.8)	(0.8)	(0.2)	(0.1)	(0.1)	(0.1)	(0.3)	(0.2)	(0.0)	(0.3)	(0.3)	(0.2)	(1.2)	
Carbonyl	8.8	8.3 <sup>a</sup>	9.1 <sup>a</sup>	9.4 <sup>a</sup>	8.9 <sup>jk</sup>	10.1 <sup>a</sup>	9.5 <sup>ab</sup>	9.0 <sup>b</sup>	9.5 <sup>kl</sup>	10.0 <sup>a</sup>	10.5 <sup>a</sup>	10.3 <sup>l</sup>	8.6 <sup>j</sup>	
	(0.2)	(0.2)	(0.3)	(0.3)	(0.2)	(0.2)	(0.4)	(0.2)	(0.2)	(0.2)	(0.2)	(0.1)	(1.1)	

## Sanitation categories

### "Improved" sanitation:

- Flush toilet [ v ]
- Piped sewer system [ v ]
- Septic tank [ v ]
- Flush/pour flush to pit latrine [ v ]
- Ventilated improved pit latrine (VIP) [ v ]
- Pit latrine with slab [ v ]
- Composting toilet [ v ]
- Special case [ v ]

### "Unimproved" sanitation:

- Flush/pour flush to elsewhere [ v ]
- Pit latrine without slab [ v ]
- Bucket [ v ]
- Hanging toilet or hanging latrine [ v ]
- Shared sanitation [ v ]
- No facilities or bush or field [ v ]