Production of savoury compounds from different side-streams of the seafood value chain.



C. Bald, J. Ibarruri, M. Gutiérrez, D. San Martin, N. Luengo, J. Zufía and **B. Iñarra**¹

Optimal utilization of seafood side-streams through the design of new holistic process lines



AZTI, Food Research, Basque Research and Technology Alliance (BRTA)

CORFU 2022 9th International **Conference** on Sustainable Solid Waste Management. 15-18 June.





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Side-streams are good sources of protein

Fish discarded (under MCRS*)



*MCRS: Minimum Conservation Reference Size





Salmon frames













Protein hydrolysis

Enzymes used

- Endo-protease of the serine type (A)
- Broad-spectrum endo-protease mixture (P)
- Endo-exo-protease mixture (F)
- Exopeptidase (E)
- Glutaminase (U)
- + Control without added enzymes (endogenous enzyme activity)

Process conditions

1 % enzyme (protein based), 50 °C, pH 6 and 3 hours. Inactivation 95 °C during 15 min.

Samples sieved to separate the bones and centrifuged at 2650 x g 15 minutes.











Hydrolysis fractions distribution (salmon frames) 5,5 2,1 5,5 1,5 6,5 6,0 8,7 9,0 8,9 10,2 2,3 0,5 0,8 7,2 2,6 3,4 43,8 49,7 50,6 61,2 63,9 69,6 62,7 68,4 4,6 8,7 9,5 44,6 15,5 13,7 10,9 34,0 9,6 31,1 7,2 13,7 12,8 11,2 11,2 11,2 P+F A+F E+U A+E+U Ρ А Control Ε (endogenous) Pellet Liquid Interphase Bones Oil

Endoprotease A gave the best hydrolysis efficiency.

Endogenous activity was low as expected.







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Only the combination of endo and exoproteases produced a significant "hydrolysis degree".







Exoprotease E seems more efficient than F in liberating Glu + Gln.







The combination of endo and exoproteases with glutaminase was effective in increasing the quantity of free Glu per g of frames.

A: Endo-protease of the serine type P: Broad-spectrum endo-protease F: Endo-exo-protease mixture E: Exopeptidase U: Glutaminase







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No oil fraction produced (lean fish).

Endoprotease A gave the best hydrolysis efficiency.

A: Endo-protease of the serine type P: Broad-spectrum endo-protease F: Endo-exo-protease mixture E: Exopeptidase U: Glutaminase

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The endogenous enzymes were as efficient as the commercial endoproteases in producing free AA when combined with exoproteases and glutaminase.

Exoprotease E with endogenous enzymes was as efficient as the use of endoproteases P or A with exomixture F in producing free AA.







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Exoprotease E was slightly more efficient as endo-exomixture F in producing free Glu + Gln.

Endogenous enzymes make the role of the endo-protease A.







Endo-exo mixture F do not specifically producing free Glu.

Endogenous Hake Enzymes have a similar result than serine type and broad spectrum endoprotease.





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In salmon frames, the best results in terms of free glutamic acid obtained per g of sample were obtained with the use of endoprotease A combined with the exopeptidase E plus the glutaminase action U.

In the case of hake, the presence of endogenous enzymes of viscera makes unnecessary the use of endoproteases. The best results are also obtained with exoprotease E plus glutaminase.





Thank you for your attention!



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