

## MANAGING CARBON WASTE IN A DECARBONIZED INDUSTRY: ASSESSING THE POTENTIAL OF CONCRETE MIXING STORAGE



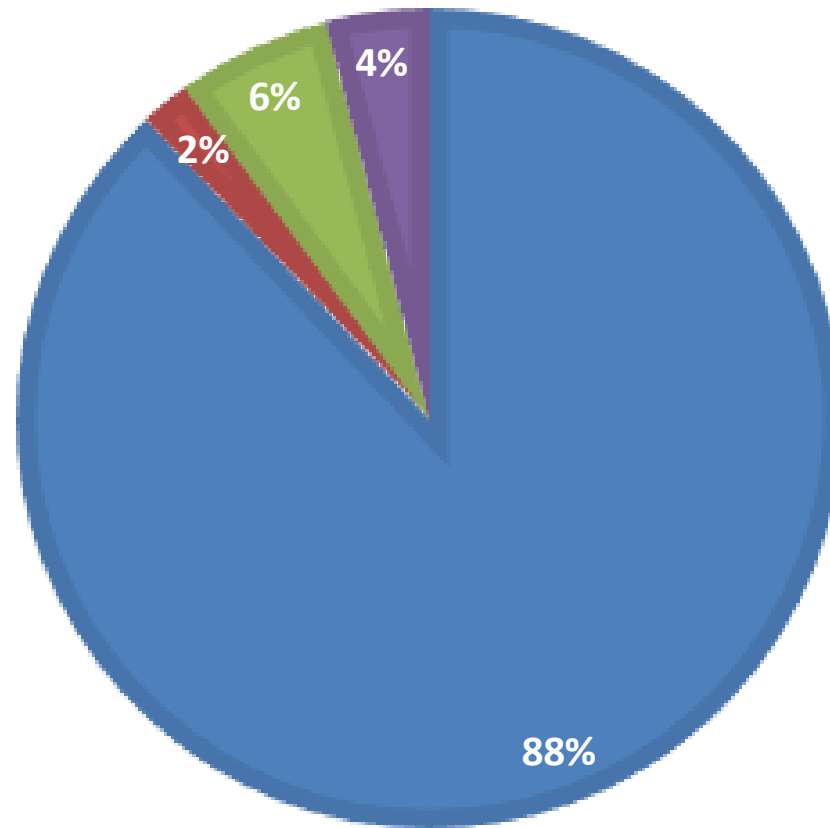
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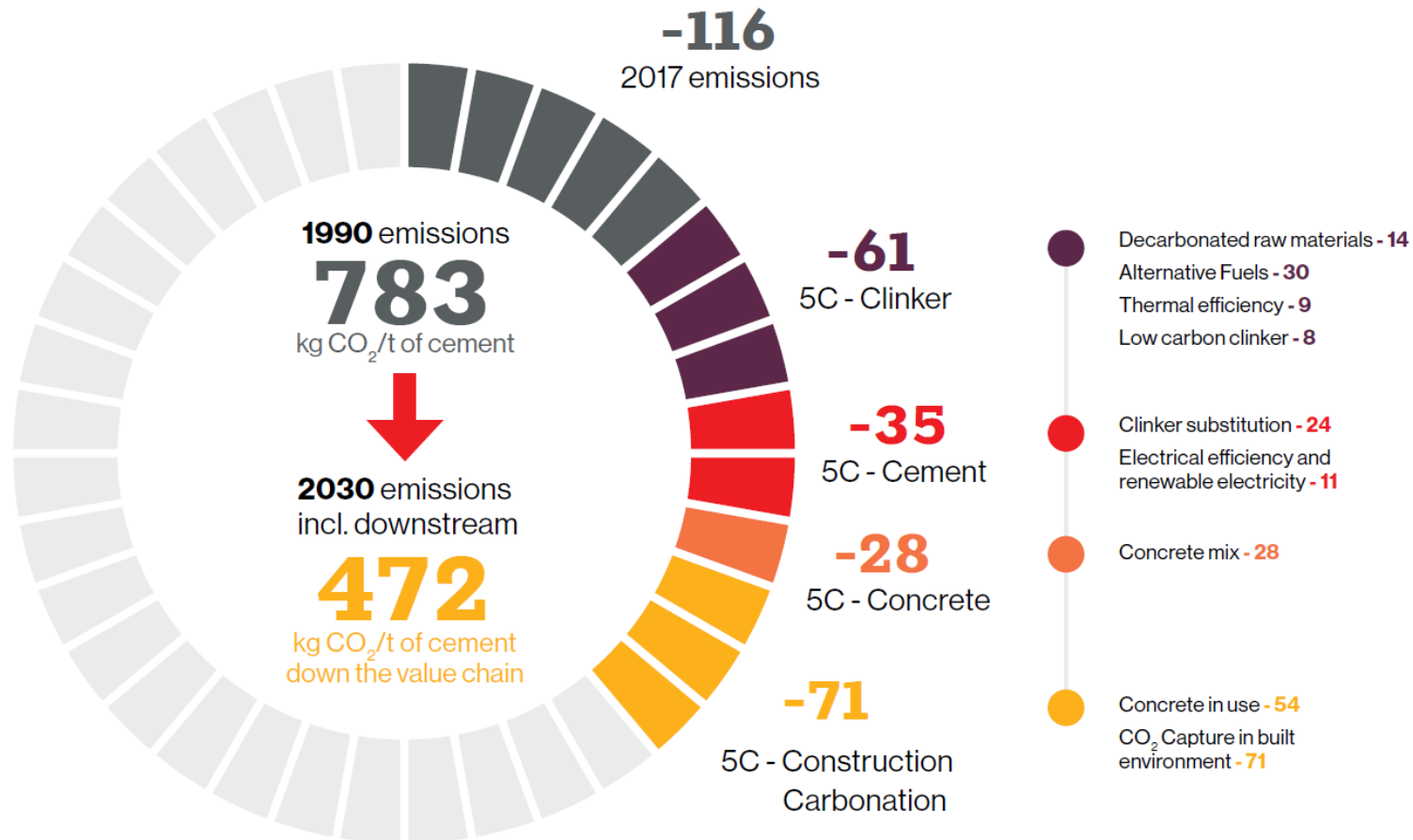
1. Introduction
2. Carbon cycle in concrete
3. Materials and methods
4. Results and discussion
5. Final remarks

■ Cement Production ■ Aggregate Production ■ Concrete Production ■ Transport



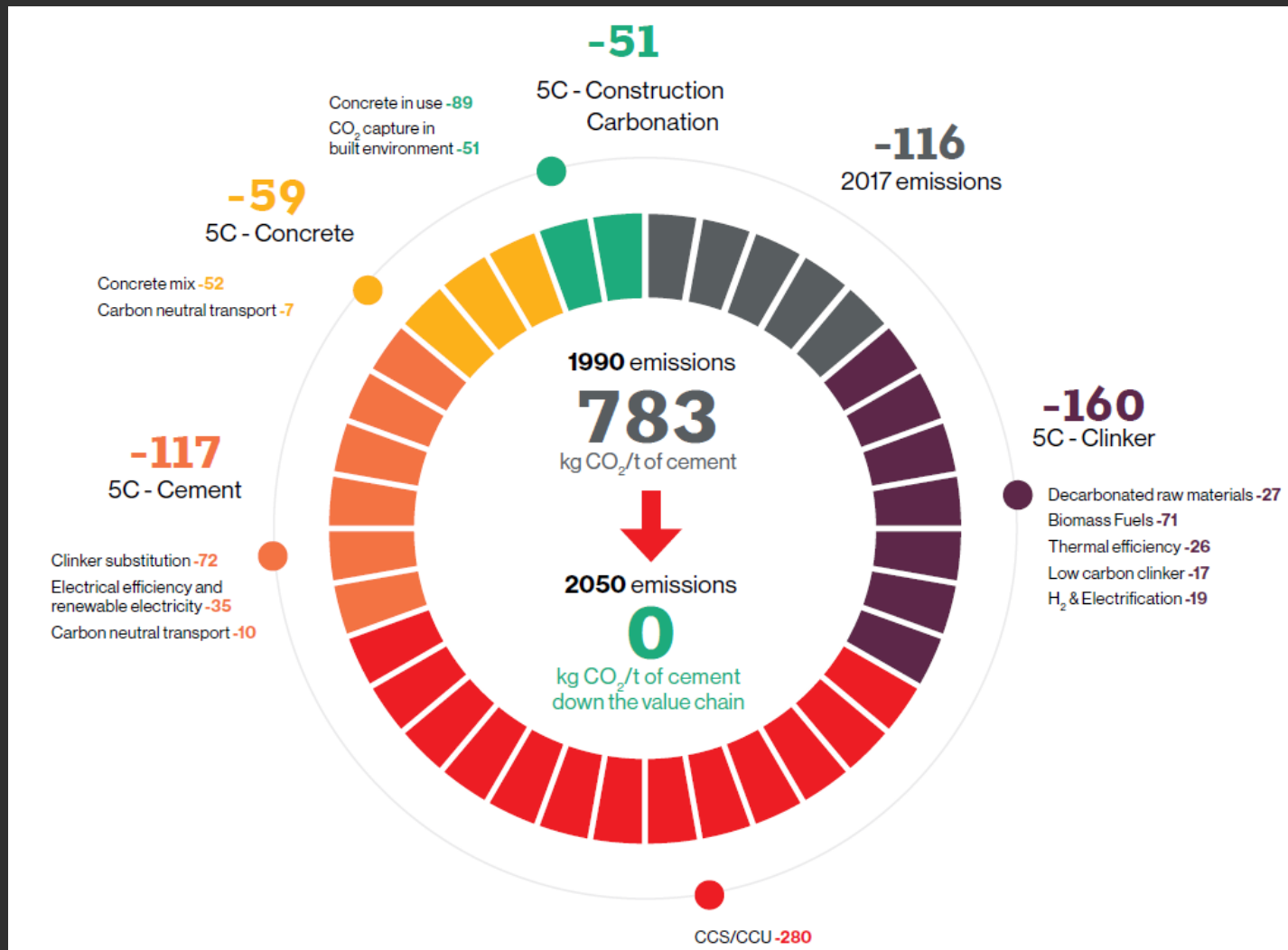
<https://doi.org/10.3390/en12132567>

# 1. INTRODUCTION



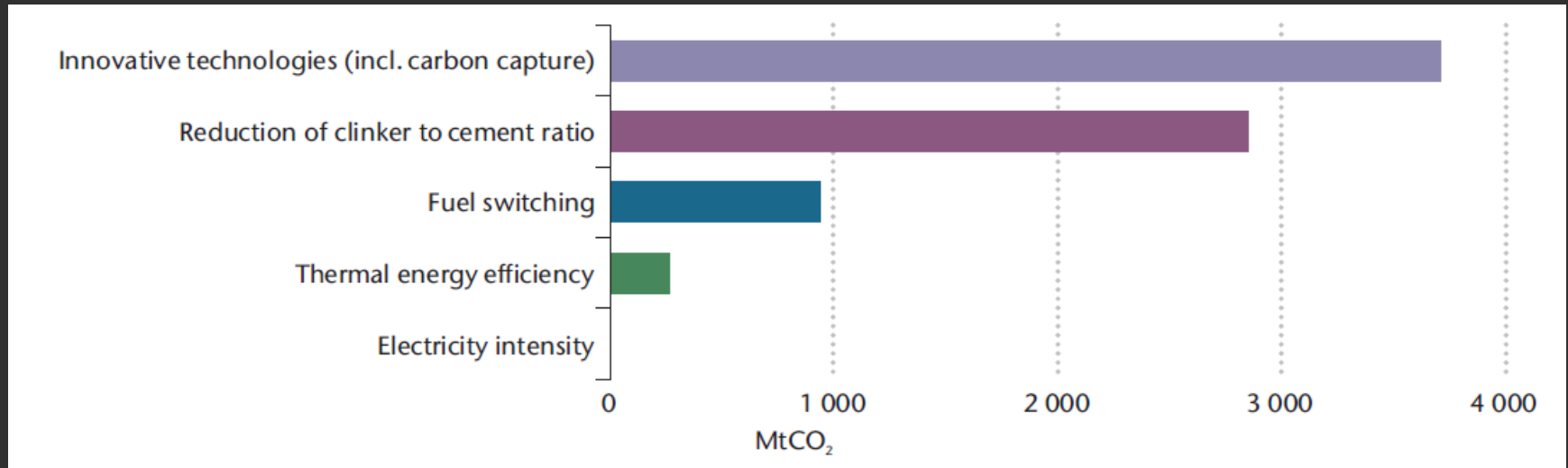
[https://cembureau.eu/media/kuxd32gi/cembureau-2050-roadmap\\_final-version\\_web.pdf](https://cembureau.eu/media/kuxd32gi/cembureau-2050-roadmap_final-version_web.pdf)

# 1. INTRODUCTION



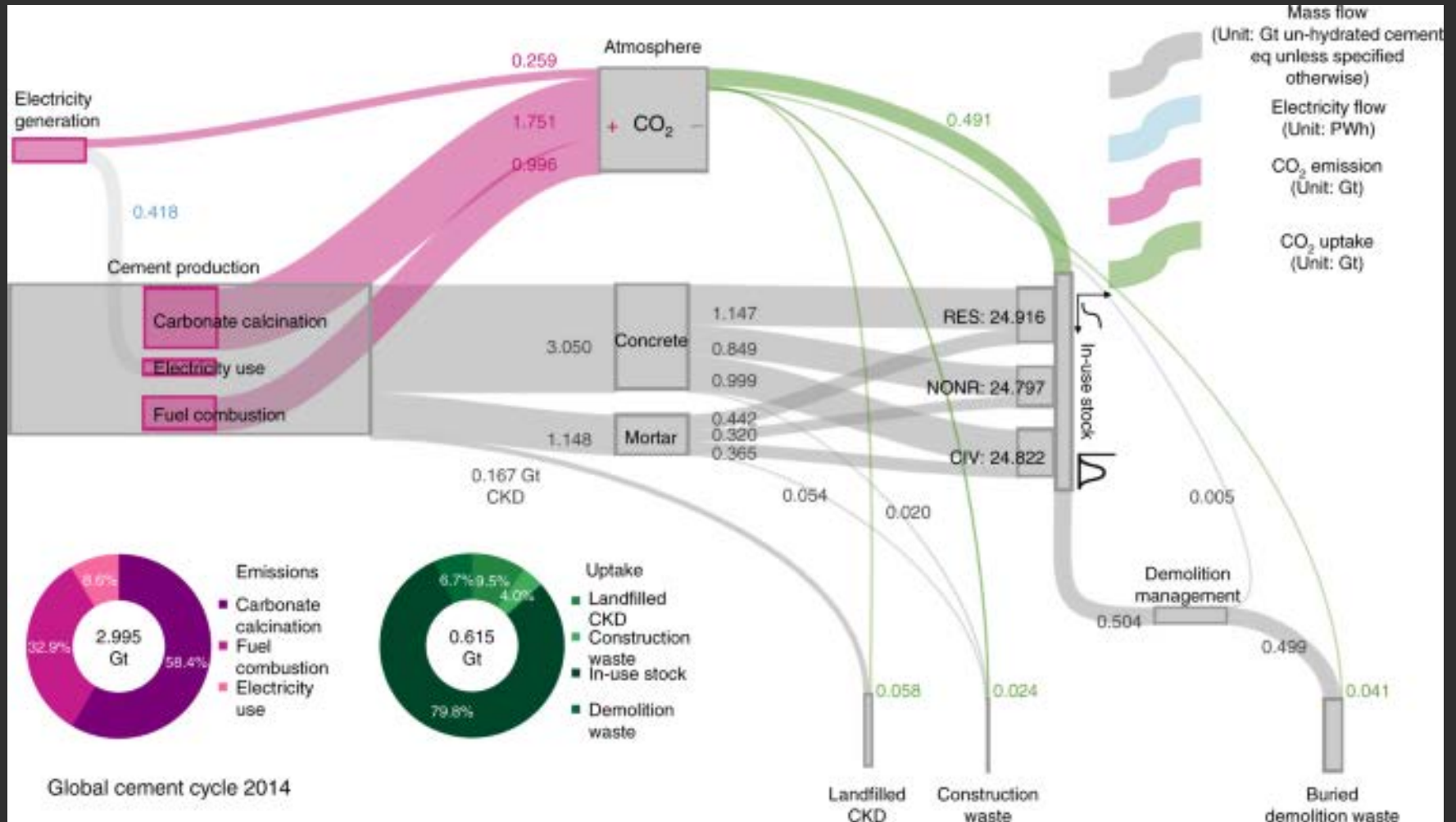
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# 1. INTRODUCTION



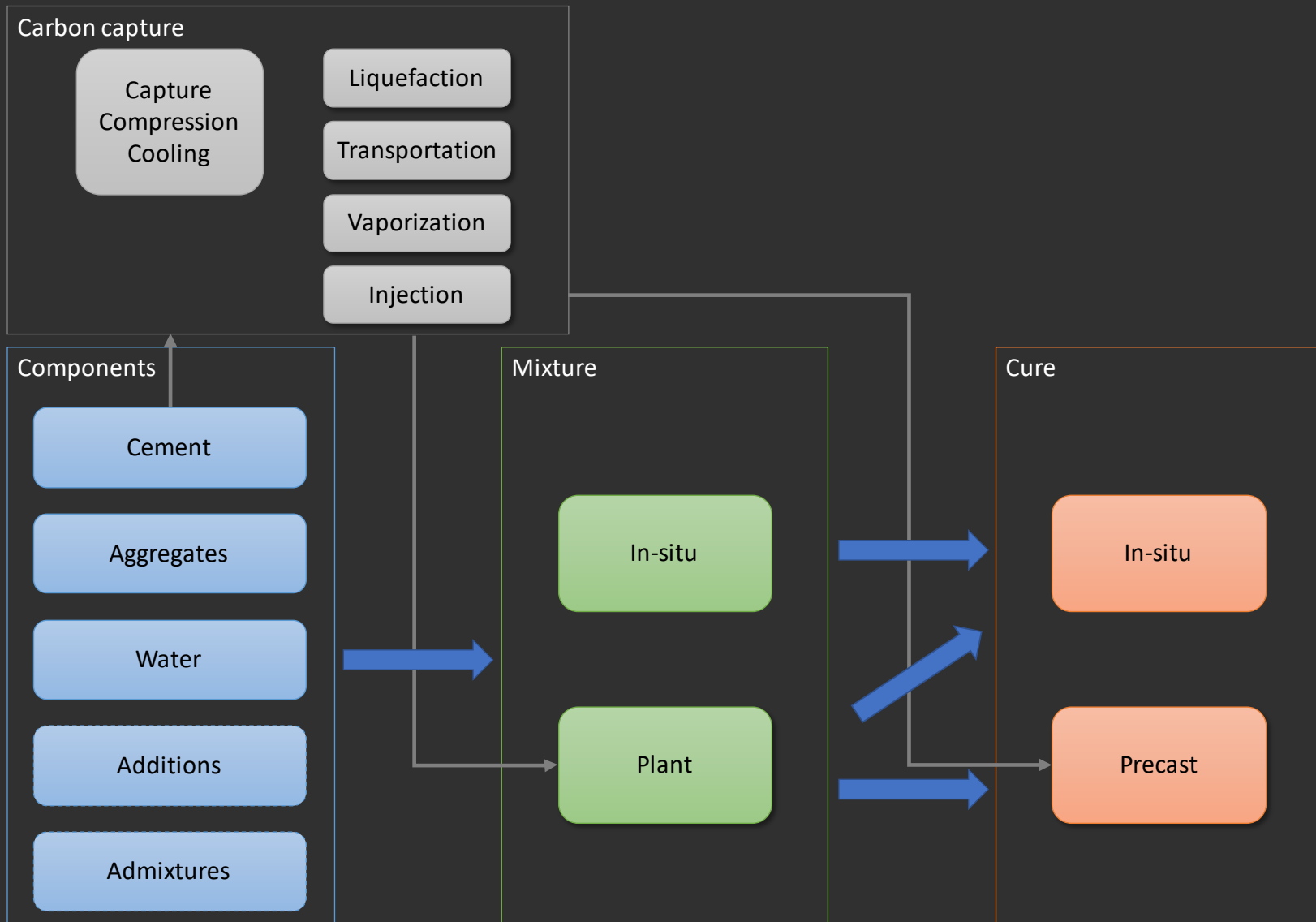
<https://iea.blob.core.windows.net/assets/cbaa3da1-fd61-4c2a-8719-31538f59b54f/TechnologyRoadmapLowCarbonTransitionintheCementIndustry.pdf>

# 2. CARBON CYCLE IN CONCRETE



<https://doi.org/10.1038/s41467-020-17583-w>

### 3. MATERIALS AND METHODS

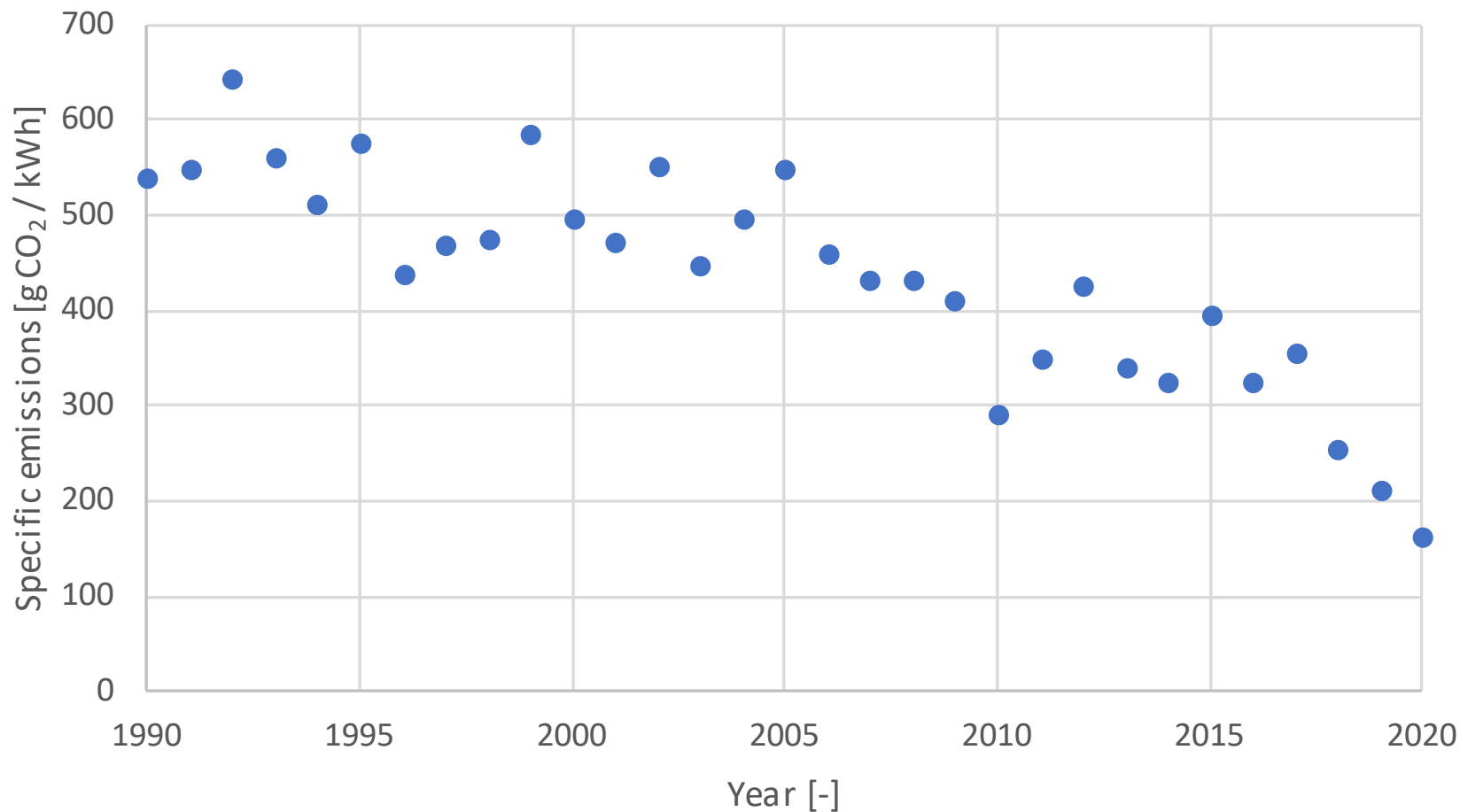




### 3. MATERIALS AND METHODS

| VARIABLE                      | MODE         | MAXIMUM      | MINIMUM      | UNITS                               |
|-------------------------------|--------------|--------------|--------------|-------------------------------------|
| <b>Specific emission</b>      | <b>0.049</b> | <b>0.194</b> | <b>0.023</b> | <b>kg CO2 emitted / kg CO2 used</b> |
| <b>Liquefaction</b>           | 22.60        | 50.88        | 12.98        | g CO2 / kg CO2                      |
| Emission factor (electricity) | 253.9        | 355.3        | 162.2        | g CO2 / kWh                         |
| Electricity consumption       | 0.089        | 0.143        | 0.080        | kWh / kg CO2                        |
| <b>Transportation</b>         | 15.14        | 125.87       | 3.42         | g CO2 / kg CO2                      |
| Emission factor (fuel)        | 82.0         | 300.0        | 40.0         | g CO2 / tkm                         |
| Distance                      | 120.0        | 300.0        | 50.0         | km                                  |
| Efficiency                    | 0.650        | 0.715        | 0.585        | kg CO2 / kg transported             |
| <b>Vaporization</b>           | 1.79         | 3.13         | 0.86         | g CO2 / kg CO2                      |
| Emission factor (electricity) | 253.95       | 355.31       | 162.19       | g CO2/ kWh                          |
| Electricity consumption       | 0.007        | 0.0088       | 0.0053       | kWh / kg CO2                        |
| <b>Injection</b>              | 9.40         | 14.46        | 5.40         | g CO2 / kg CO2                      |
| Emission factor (electricity) | 253.9        | 355.3        | 162.2        | g CO2/ kWh                          |
| Electricity consumption       | 0.037        | 0.041        | 0.033        | kWh / kg CO2                        |

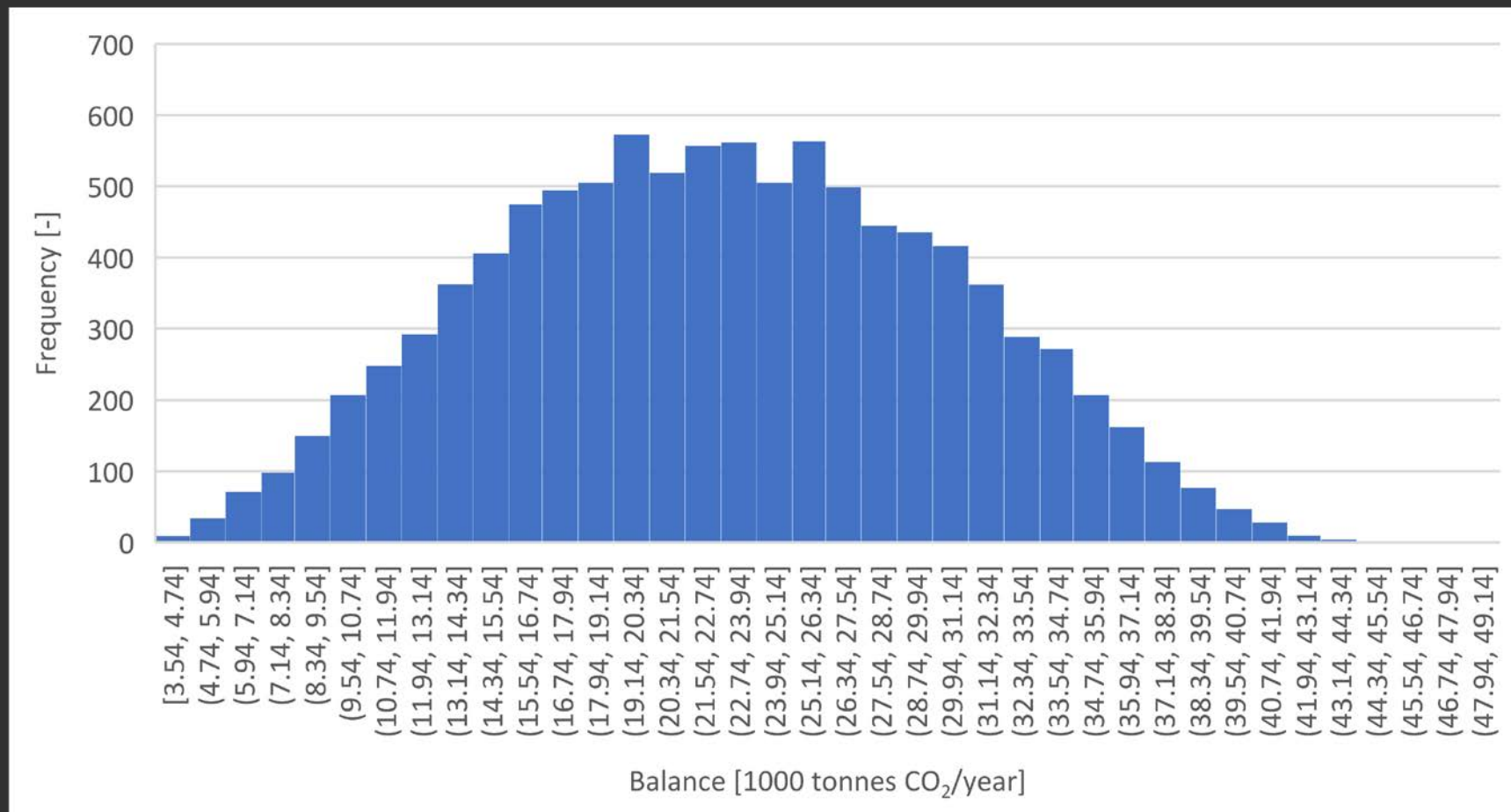
### 3. MATERIAL AND METHODS



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| VARIABLE          | MODE       | MAXIMUM    | MINIMUM   | UNITS                          |
|-------------------|------------|------------|-----------|--------------------------------|
| CO2 mixed         | 36 883 355 | 71 809 844 | 4 511 860 | kg CO2 / year                  |
| CO2 absorbed      | 24 896 265 | 61 038 368 | 2 255 930 | kg CO2 / year                  |
| Concrete          | 11 000 665 | 13 118 837 | 9 509 776 | m3 / year                      |
| Ready-mix         | 5 700 000  | 6 270 000  | 5 130 000 | m3 / year                      |
| Pre-cast          | 5 300 665  | 6 848 837  | 4 379 776 | m3 / year                      |
| Non-structural    | 1 882 160  | 2 495 577  | 1 531 229 | m3 / year                      |
| Structural        | 3 418 505  | 4 353 260  | 2 848 547 | m3 / year                      |
| Cement            | 766        | 843        | 675       | kg cement / m3 concrete        |
| Ready-mix         | 287        | 315.7      | 258.3     | kg cement / m3 concrete        |
| Pre-cast          | 479        | 527        | 416       | kg cement / m3 concrete        |
| Non-structural    | 224        | 247        | 193       | kg cement / m3 concrete        |
| Structural        | 255        | 280        | 223       | kg cement / m3 concrete        |
| Absorption        | 0.0085     | 0.016      | 0.001     | kg CO2 / kg cement             |
| Mixing efficiency | 0.675      | 0.85       | 0.5       | kg CO2 absorbed / kg CO2 mixed |

## 4. RESULTS AND DISCUSSION



## 5. FINAL REMARKS

Carbon capture will be necessary to tackle emissions in various industries, namely the cement industry.

This will create a need for dispose of carbon.

Storing carbon into concrete has a positive carbon balance, since cement naturally uptakes carbon from the atmosphere.

The impacts on concrete durability, particularly reinforced concrete, needs to be assessed.

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