



# **EFFECT OF ORGANIC LOADING RATE ON ANAEROBIC DIGESTION OF FRUIT AND VEGETABLE WASTES: PROCESS PERFORMANCE AND BIOGAZ POTENTIAL**

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# INTRODUCTION

# CIRCULAR ECONOMY

## PROBLEMATIC



Population growth



Depletion of natural resources

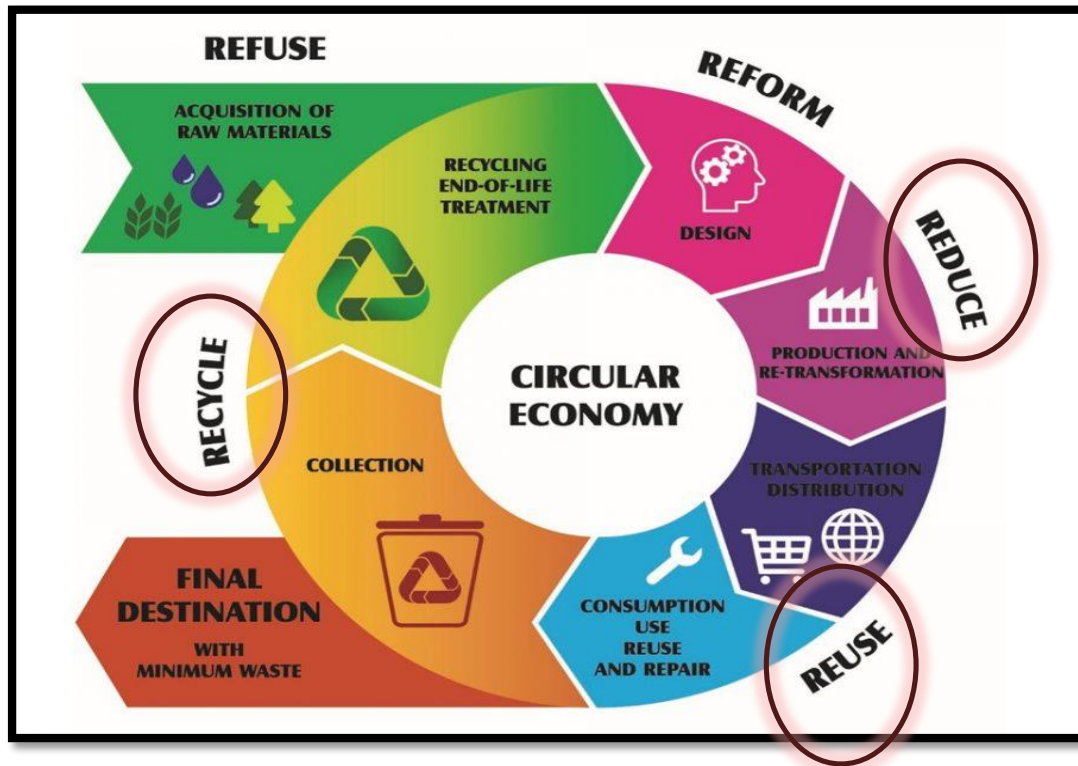


Environmental and economic challenges

Shifting from linear to circular models of production and consumption.

# CIRCULAR ECONOMY

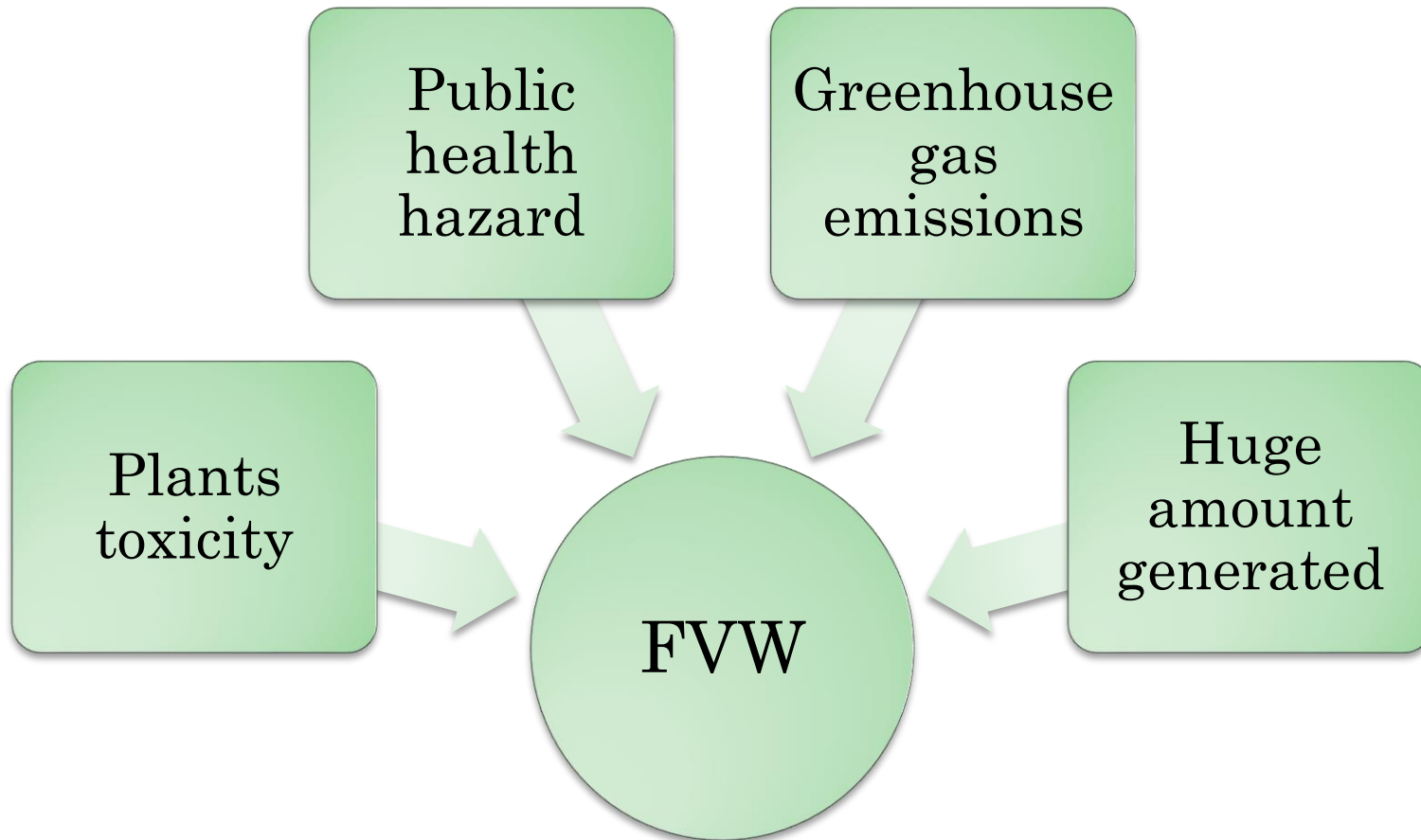
## PRINCIPLES



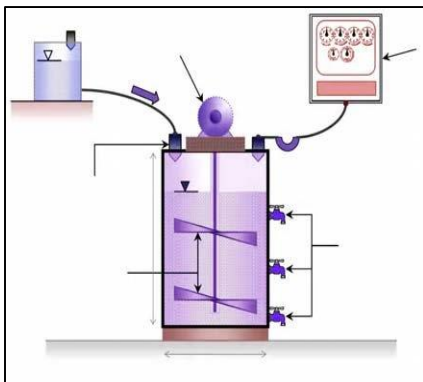
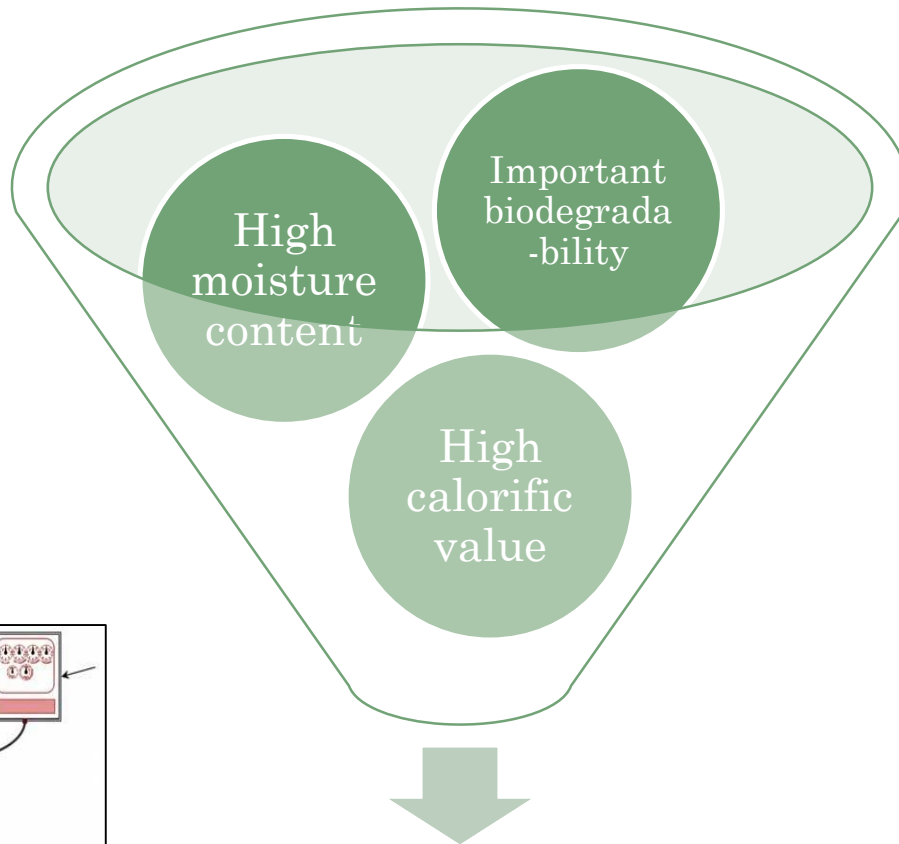
**Food and vegetable waste** is a key area in the circular economy and is considered as an underutilized resource that can be brought into use.

# FRUIT AND VEGETABLE WASTES (FVW)

## DANGERS



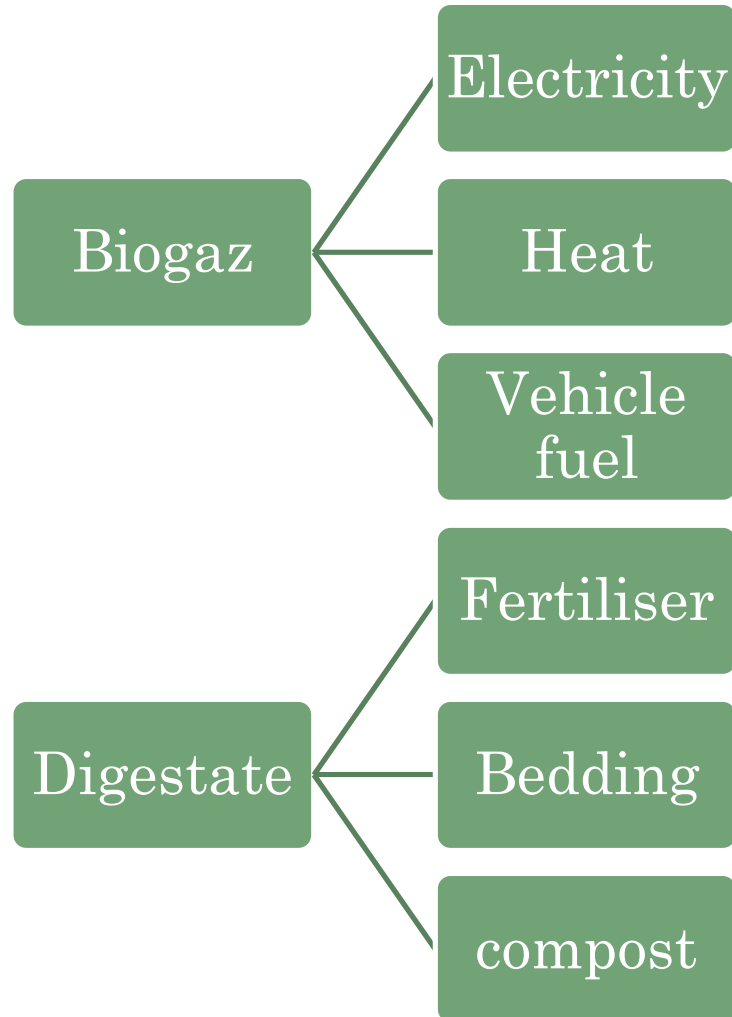
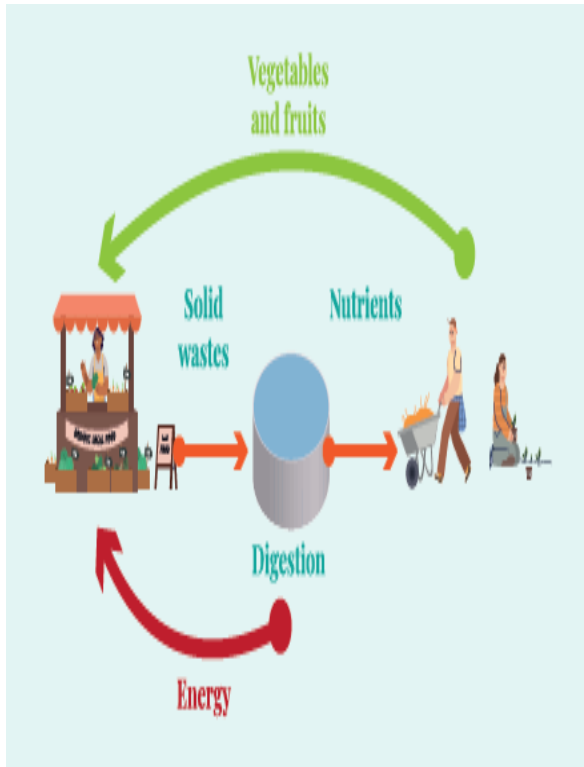
# FRUIT AND VEGETABLE WASTES CHARACTERISTICS



Anaerobic Digestion (AD)

# ANAEROBIC DIGESTION

## ADVANTAGES



# ANAEROBIC DIGESTION

## LIMITATIONS

### Feedstock characteristics

- Composition: carbohydrates, lipids, proteins...
- Biodegradability
- Nutrient balance

### Operational Conditions

- pH
- Temperature
- Hydraulic retention time (HRT)
- **Organic Loading Rate (OLR)**

The amount of volatil solids fed into the reactor



Influence directly the bioaz production





# OBJECTIVES

- Characterization of fruit and vegetable wastes (FVW) generated from the wholesale market of Sfax-Tunisia.
- Evaluation of seasonal variation of methane potential of FVW.
- Assessment of the effect of increasing OLR on the performances and treatment efficiencies of a Continuous Stirred Tank Reactor (CSTR).

# RESULTS

# WASTE COLLECTION



**Collection**



**sorting**

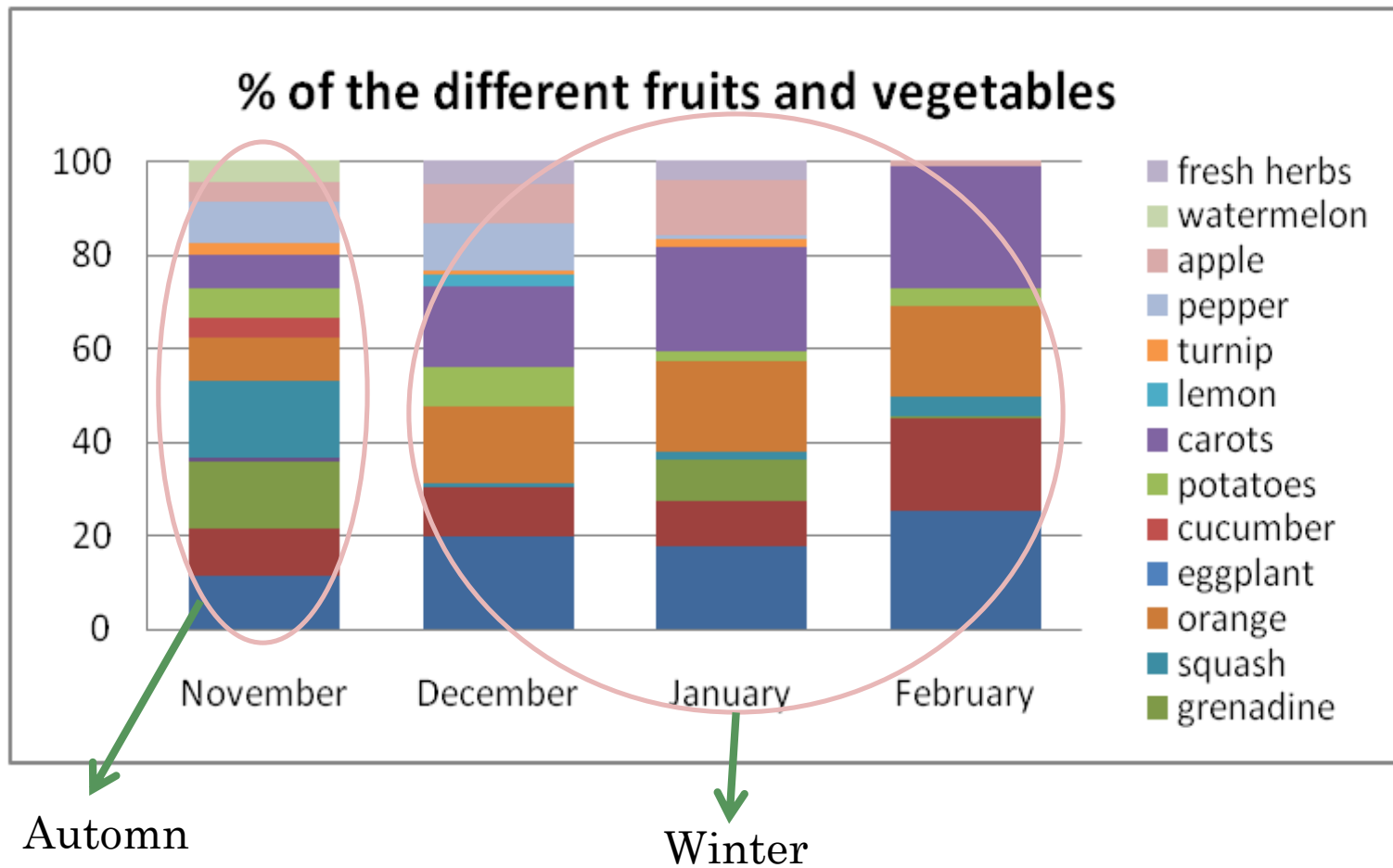


**crushed**




**Feeding the reactor**

# WASTE COMPOSITION



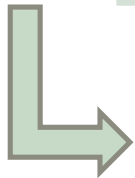
# PHYSICO-CHEMICAL CHARACTERIZATION OF FVW

Sampling month	November	December	January	February
pH	4.21	4.43	4.16	4.56
BMP (ml CH <sub>4</sub> /gVS)	<b>398</b>	<b>374</b>	<b>329</b>	<b>395</b>
% Fruits	44.75	46.93	58.5	46.58
% Vegetables	55.25	53.07	41.5	53.42

- 
- A balanced composition between vegetables and fruits
  - Low pH : presence of fruits and vegetables that have an acidifying potential
  - No significant variation of BMP between autumn and winter

# PHYSICO-CHEMICAL CHARACTERIZATION OF FVW

Sampling month	November	December	January	February
TS (%)	8.82	11.78	9.46	9.83
VS (%)	8.12	10.8	8.74	9.02
MM(%)	0.7	0.98	0.72	0.81
Moisture	91.18	88.22	90.54	90.17
SCOD (g/kg)	88.5	96.6	94.4	94.8
NTK (g/kg)	2.1	2.34	2.02	2.28
NH <sub>4</sub> <sup>+</sup> (g/kg)	0.42	0.48	0.39	0.46



The composition of FVW is suitable to conduct wet anaerobic digestion.

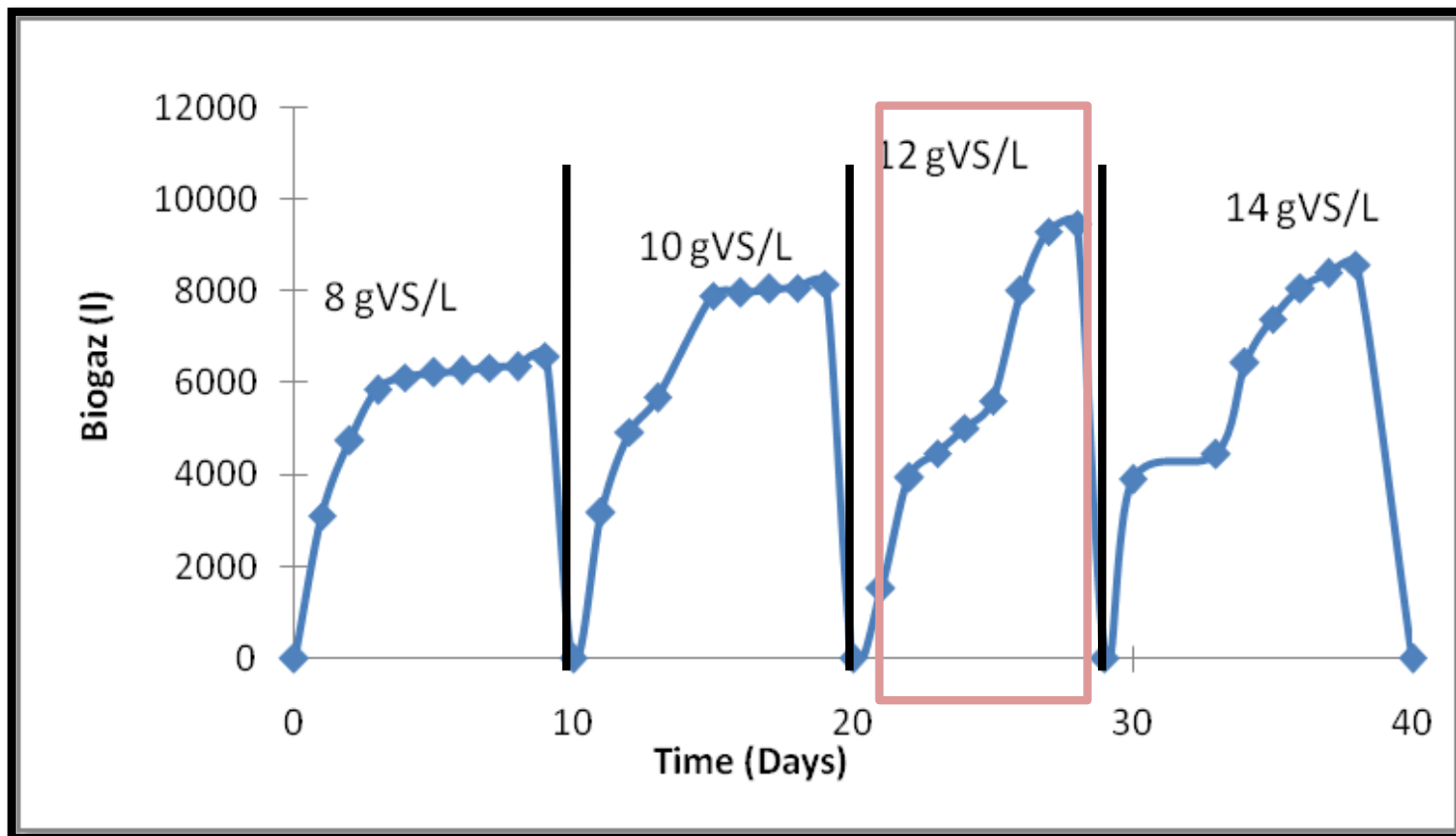
# EXPERIMENTAL SETUP AND OPERATIONAL CONDITIONS



**Photo of the CSTR**

- Batch mode
- Mesophilic condition ( $38^{\circ}\text{C} \pm 1^{\circ}\text{C}$ ).
- HRT = 10 days
- OLR ranging from 8 to 14 g MV/ L reactor

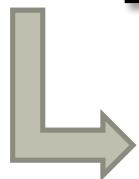
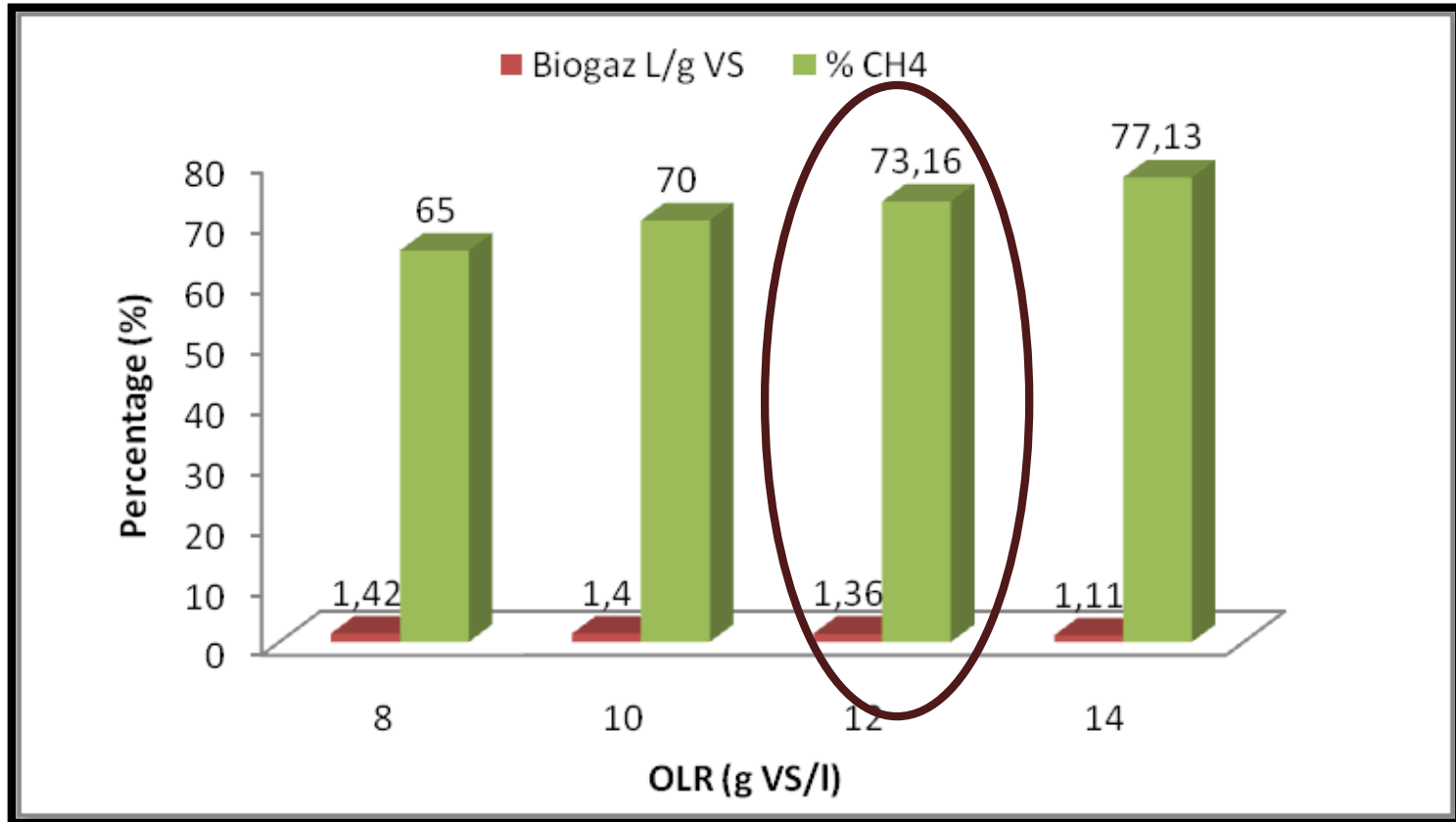
# BIOGAZ AND METHANE PRODUCTION



Optimum biogas production obtained at an OLR 12 g VS / l reactor .



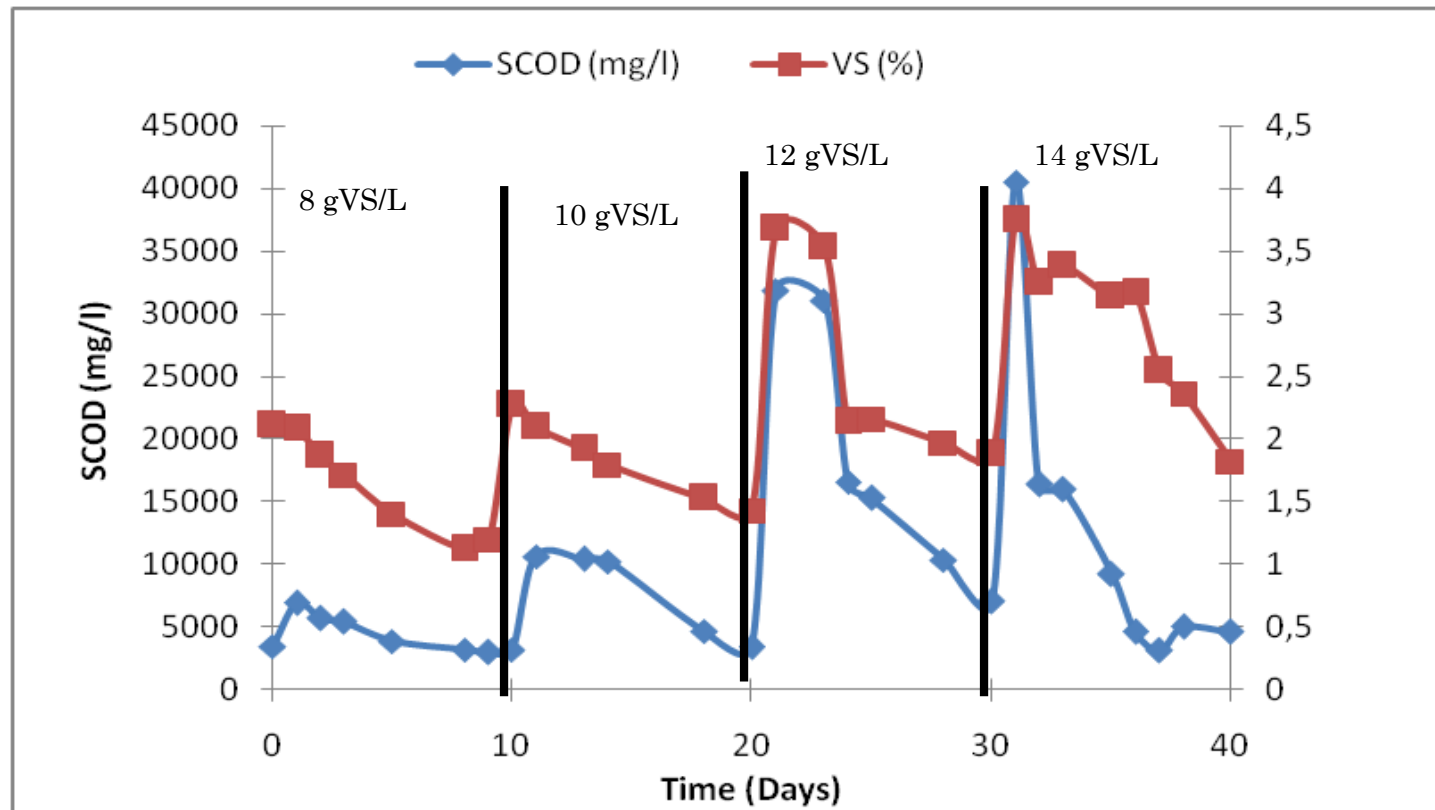
# BIOGAZ YIELD



During OLR 12 g VS/ l the biogaz yield and methane percentage recorded important value.

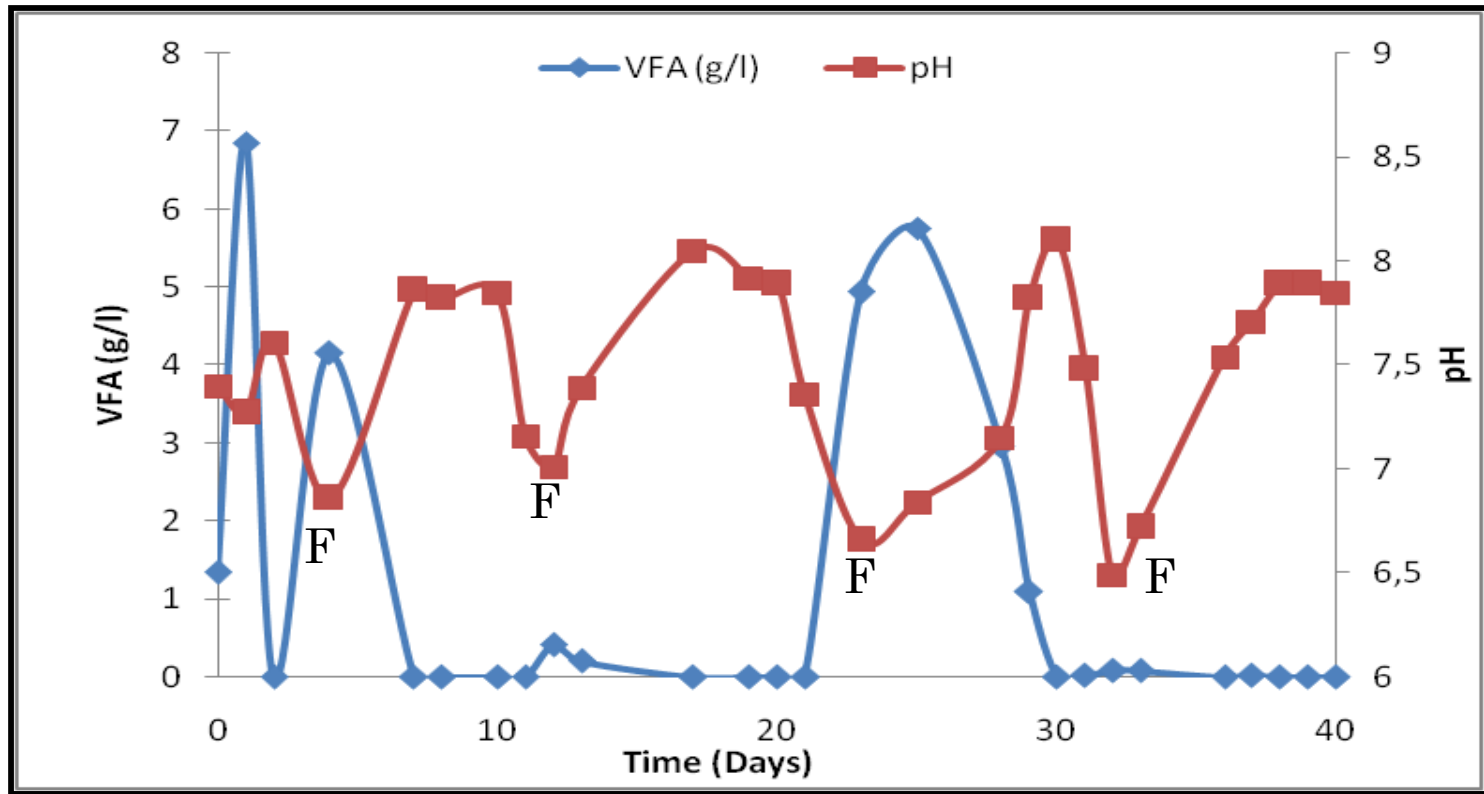
# PROCESS PERFORMANCES

## ORGANIC MATTER AND SCOD EVOLUTION



Maximum removal of SCOD (92.5 %) and VS (88%) were reached at OLR 12 g VS / l reactor

## ○ VFA EVOLUTION



**F: Feeding**

During fermentation the pH in the digester range between 6.49 and 8.1

# Conclusions



## CONCLUSIONS

- The composition of FVW generated in the wholesale market of Sfax-Tunisia is suitable for wet Anaerobic digestion .
- Anaerobic digestion is a promising process for the treatment and valorization FVW.
- The CSTR treating FVW showed a stability of anaerobic system, high biogas yield and organic matter removal of around 88% at a high loading rate of 12 g MV /l reactor.

### Perspectives

- Studying the CSTR performance operated at a continuous mode with the integration of an hydrolysis process as a pretreatment before anaerobic digestion.



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**Thank you for your attention**