

# View on Life Cycle Assessment of Bioplastics Synthesis from Lignocellulose



Daniel Silva<sup>1</sup>, Luís Soares<sup>2</sup>, Joana Almeida<sup>3</sup>, Bruna Moura<sup>3</sup>, Helena Monteiro<sup>3\*</sup>

<sup>1</sup> ISEP, School of Engineering, P.Porto, Polytechnic of Porto, R. Dr. António Bernardino de Almeida 431, 4249-015 Porto, Portugal

<sup>2</sup> Faculty of Sciences of University of Porto (FCUP), Rua do Campo Alegre s/n, 4169-007 Porto, Portugal

<sup>3</sup> Low Carbon & Resource Efficiency, R&Di, Instituto de Soldadura e Qualidade, R. do Mirante 258, 4415-491 Grijó, Portugal

\*Corresponding author: [himonteiro@isq.pt](mailto:himonteiro@isq.pt)



## INTRODUCTION

Lignocellulosic biomass, from forest and agriculture residues, is widely abundant and renewable  
 . 181.5 billion t/ year of lignocellulose are produced through photosynthesis

Source of new biodegradable and biocompatible materials to replace conventional plastics

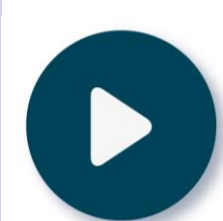
Chemical, biological and physical pretreatments are used to obtain cellulose, hemicellulose and lignin



Impacts analysis to improve biorefinery processes environmental performance

## GOALS

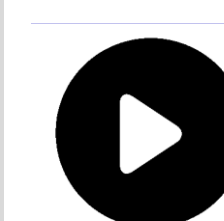
Analyse processing routes for cellulose, hemicellulose and lignin production from biomass



Compare the environmental impacts of processes at different scales with various feedstocks



Identify hotspots of (pre)treatments and recommend improvements



**Comprehensive conclusions in lignocellulose LCA**

## METHODOLOGY

Organosolv or Hydrothermal



Cellulose

- Nano-fibrillated cellulose
- Cellulose nanocrystals
- Bacterial nanocellulose

Hemicellulose

- Oligosaccharides

Lignin

- Nanolignin

Life cycle inventory analysis  
 +  
 Environmental impact assessment phase  
 +  
 Interpretation phase

LCA (ISO 14040/ 14044)

## RESULTS AND DISCUSSION

- Searching on ScienceDirect (2022), 169 documents on LCA of lignocellulose were published, mainly related to biofuels (Fig. 1)
- Organosolv and hydrothermal treatment impacts can range 0.18-1052 kg CO<sub>2</sub> eq and 0.07-14.3 kg CO<sub>2</sub> eq, respectively, varying significantly according to the product type (lignin, sugars, cellulose, feedstock)
- The main hotspots are wastewater treatment, solvents and catalysts used (production and recycling) and energy requirements to heat the solutions

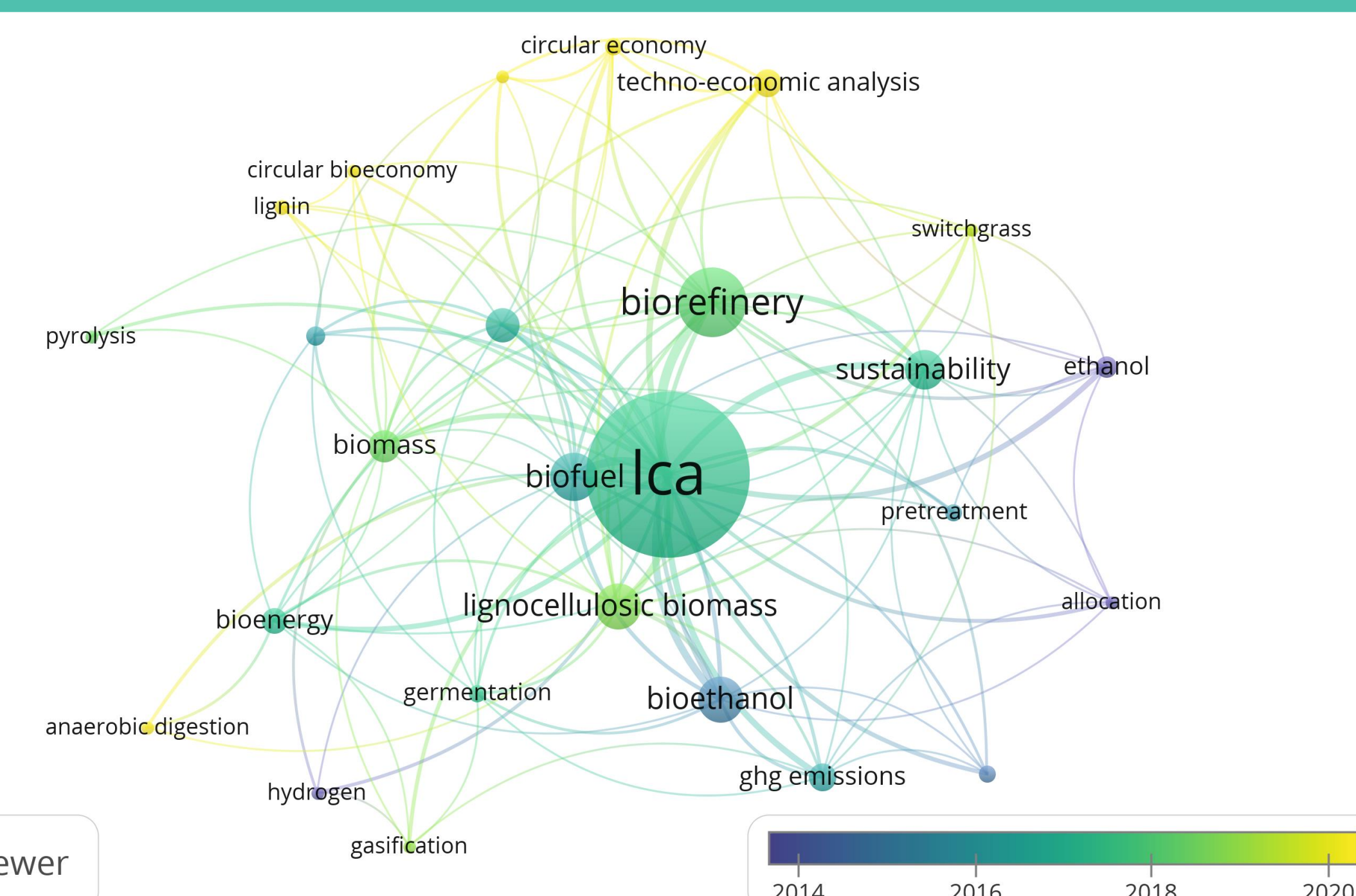


Fig. 1 – Topics published between 2013 and 2022, with searched terms: “Life Cycle Assessment” and “Lignocellulose (VOSviewer, 2022)

## CONCLUSIONS

Bioplastic synthesis is seeking for innovative ecological and economical solutions. There is a high variability for the impacts found in literature. To understand and quantify the effects of the processes, further developments on LCA studies, at larger scales, are needed to support the feasibility of biopolymers as a sustainable alternative to conventional polymers

## ACKNOWLEDGMENTS

The project has received funding from the European Union’s Horizon 2020 Research and Innovation Programme under Grant Agreement No. 952941.

