

## 1. Introduction

Vine shoots (VS) is a grape crop waste resulting from the pruning of grapevines, with no industrial use at present. VS could be used in a biorefinery strategy, provided that their main components can be recovered and used separately.

Deep Eutectic Solvents (DES) are considered green solvents, able to fractionate biomass<sup>1</sup>. Among them, Choline Chloride : Lactic acid (ChCl:LA) has shown promising delignification results<sup>2</sup>.

The present work explores the fractionation of vine shoot biomass by ChCl:LA.

## 2. Objectives

- Assess the performance of the pre-treatment of vine shoots using a DES made of choline chloride and lactic acid.
- Quantify the amount of lignin extracted by DES pre-treatment.
- Evaluate sugar released from pre-treated vine shoots by enzymatic hydrolysis (EH).
- Compare the results obtained for grape crop waste to wheat straw.

## 3. Materials and Methods

### Compositional Analysis<sup>3</sup>

- ▶ Ash quantification
- ▶ Water & ethanol extraction
- ▶ 2-step hydrolysis:

- Filtrate → sugars, acetic acid, soluble lignin
- Solid residue → insoluble lignin

### DES pre-treatment

- 5% wt. solids load
- ▶ Orbital shaker, 60°C, 14 h, 120 rpm
- ▶ Oven, 120°C, 6 h, no agitation

Vacuum filtration (0.45 μm)

- |  |   |
|--|---|
| <p><b>Solid</b></p> <ul style="list-style-type: none"> <li>- Washed with hot water until neutral pH</li> <li>- Dried at 40°C</li> </ul> <p>↓</p> <p>Enzymatic hydrolysis</p> | <p><b>Filtrate</b></p> <ul style="list-style-type: none"> <li>- Addition of water</li> <li>- Refrigeration</li> <li>- Centrifugation (9,000 rpm, 15 min)</li> <li>- Pellet washed twice</li> </ul> <p>↓</p> <p>Compositional analysis</p> |
|--|---|

### DES preparation

Choline chloride + Lactic acid  
1:5 molar ratio  
Synthesis at 60°C and 100 rpm, 40 min



### Enzymatic hydrolysis

5% wt. solids load  
Cellulase blend, 15 FPU/g substrate  
50°C, 150 rpm, 72 h

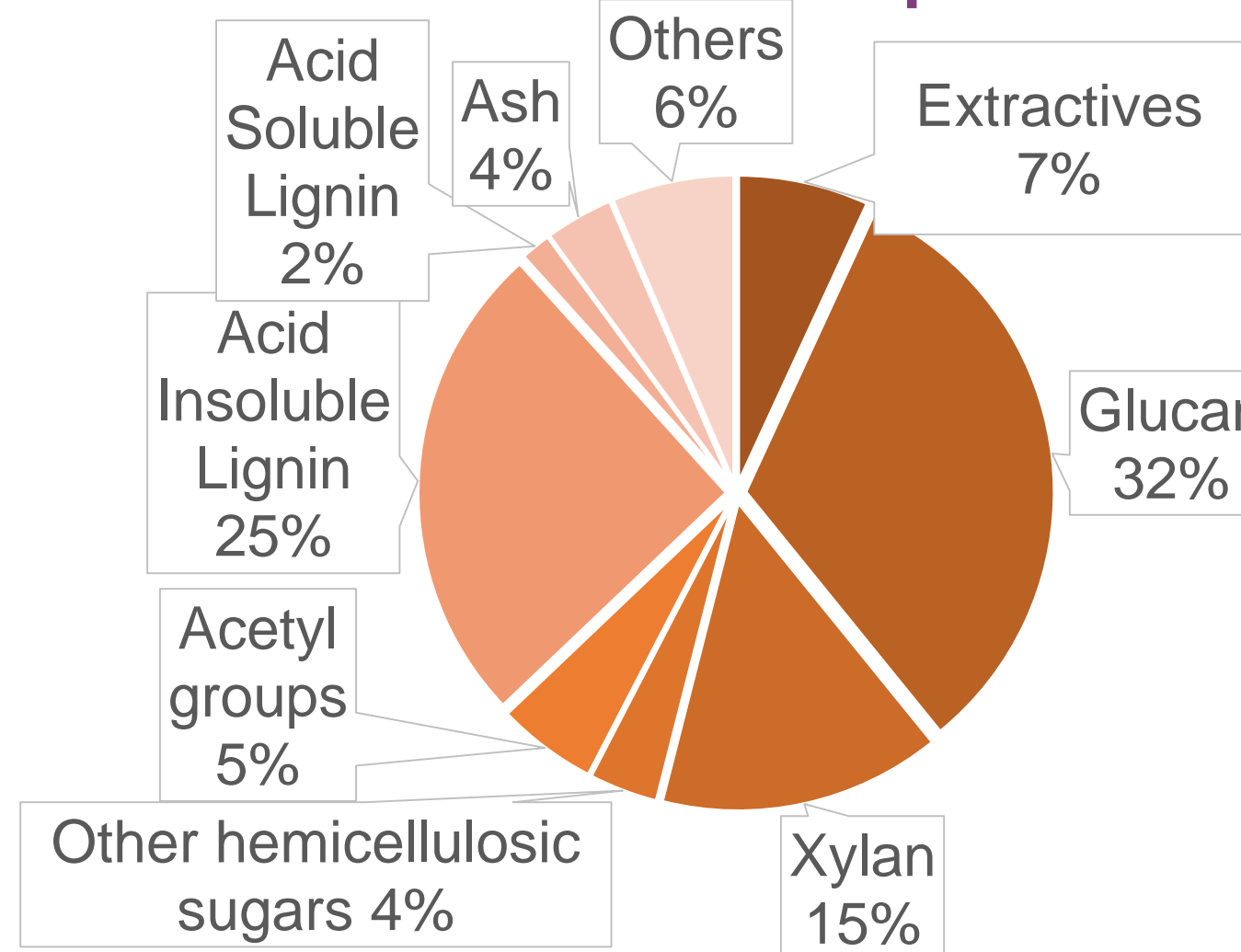
$$OY_i = \frac{(\text{Sugar released by EH} - \text{Sugar in enzyme})}{\text{Sugar in the raw biomass}} \times 100$$

## Acknowledgements

Grant PID2020-112594RB-C32, funded by MCIN/AEI/10.13039/501100011033

## 4. Results

### A. Vine Shoots Composition



### B. Wheat Straw Composition

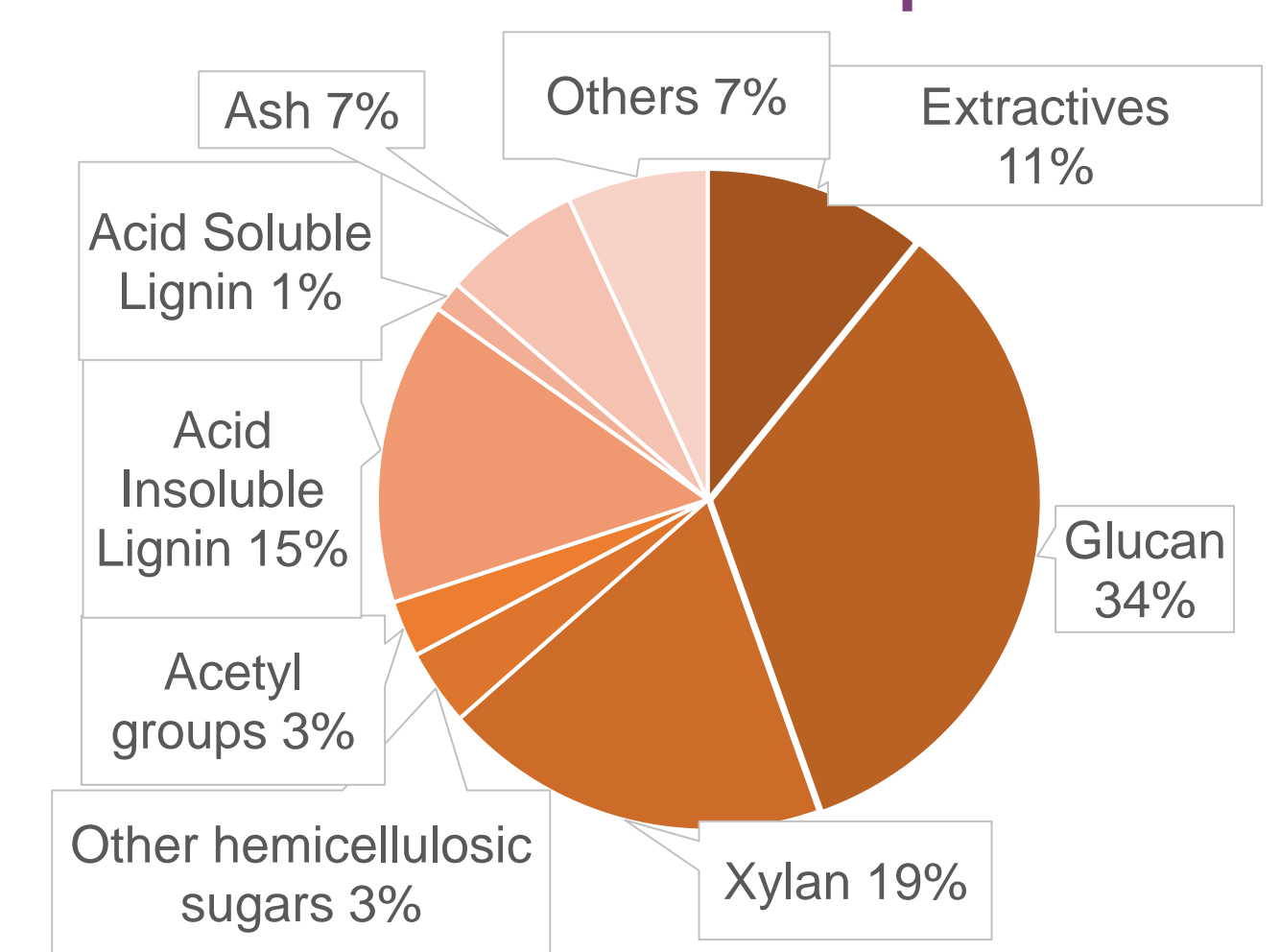


Figure 1. Main components of vine shoot (panel A) and wheat straw (panel B) in % of dry weight basis

Table 1. Total solids, glucan, and xylan recovery and delignification, expressed in % of the water (W) pre-treated and DES pre-treated vineshoot (VS and wheat Straw (WS)

Substrate	Solids recovery	Glucan recovery	Xylan recovery	Delignification
VS- W 60°C	91.4	94.2	90.1	1.0
VS- DES 60°C	94.6	91.8	91.0	22.8
VS- W 120°C	84.3	98.0	98.0	2.8
VS- DES 120°C	59.7	79.7	18.6	52.9
WS- W 60°C	91.2	91.4	87.1	0.0
WS- DES 60°C	92.0	94.0	91.6	3.1
WS- W 120°C	78.4	82.8	80.2	8.1
WS- DES 120°C	61.1	89.4	13.4	41.7

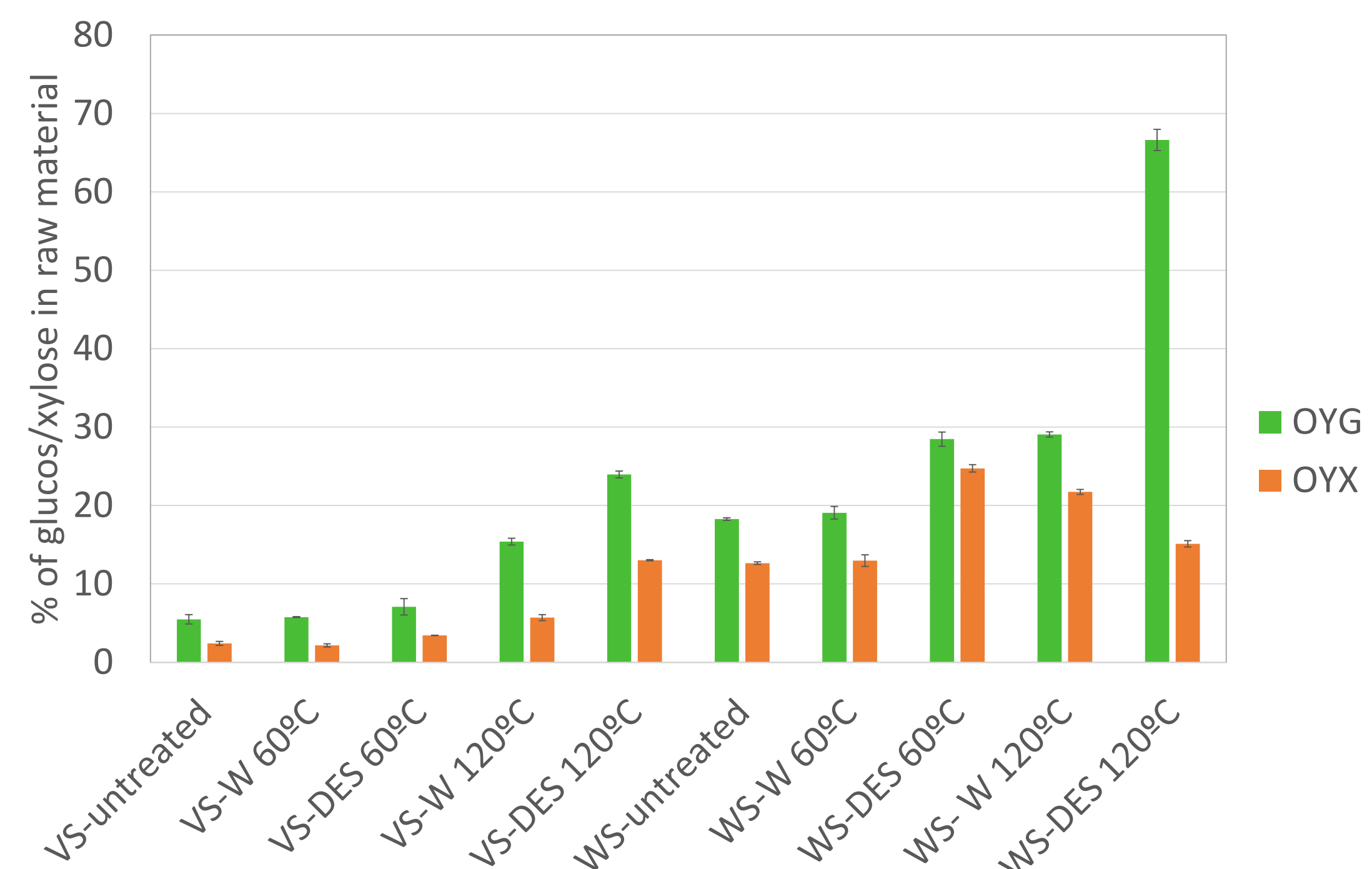


Figure 2. Overall glucose and xylose yield in % with respect to the raw material, for untreated, water (W) pre-treated, and DES pre-treated vine shoot (VS) and wheat straw (WS)

## 5. Conclusions

- Vine shoot is an agricultural residue with a greater lignin content compared to wheat straw, which results in a greater recalcitrance against the hydrolysis.
- Pre-treatment with the DES choline chloride and lactic acid, is a selective method able to partially solubilize the lignin of the biomass.
- The DES pre-treatment is more effective at 120°C than at 60°C, even though the pre-treatment time was shorter at the highest temperature.
- The highest delignification rate was achieved under 120°C and it correlates with a higher enzymatic digestibility of the pre-treated biomasses.
- Under the most severe conditions, xylan solubilization is high and less than 20% of the initial carbohydrate is recovered after the pre-treatment with DES:

## 6. References

1. Chen, Y. and Mu, T. (2019), Green Energy & Environment 4, 95-115
2. Kumar, A.K. et al. (2016), Environ Sci Pollut Res 23, 9265-9275
3. Slutier, JB, et al. (2010), Journal of AgricFood Chem 58, 9043-9053.