

## newfeed

FEED FROM FOOD INDUSTRY BY-PRODUCTS Fermentation strategies for the valorisations of Olive cake to improve their nutritional value in Broiler's feeds









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#### Introduction

Objective

Material and Method

Result

Conclusion











## Olive tree in Egypt

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Egypt recently announced an ambitious plan to plant 100 million olive trees by 2022.





Egypt's production of olive oil is forecast to reach 42,200 tonnes in 2026, up 3.4% from 34,500 tonnes in 2021. Since 2006, production has grown 10.4% annually. The country ranked 10th in 2021, behind Argentina.

Greece, Italy, and Tunisia were the top three in terms of production.















#### Raw material



























الستات

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**CHANIA 2023 Conference** 

متى تنخفض أسعار الدواجن؟

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## 2 main raw material



















- The development and adoption of alternative animal feeds setting up a circular economy approach in the livestock production by <u>turning</u> <u>the by-products of the food industry into high</u> <u>value secondary feedstuff for animal feed.</u>
- The project also focusses on the increase of the sustainability of the Mediterranean livestock through the valorization of local food industry byproducts that will lead to reduced environmental impact and costs











PRIMA IN THE MEDITERRANA AREA



#### **Olive Cake**



Olive Cake is an olive oil industry byproduct that is available in large quantities, especially in the Mediterranean Sea region.



The challenge in our Case Study is how to improve the **nutritional value** of the Olive Cake with its **high fiber content** to be used in **poultry** feeding.







## Sample collection and chemical analysis

The chemical composition of the Untreated olive cake OC

|           | Untreated OC %(DM) |  |
|-----------|--------------------|--|
| Ash       | 3.43               |  |
| СР        | 6.53               |  |
| CF        | 45.25              |  |
| EE        | 14.77              |  |
| NFE       | 35.19              |  |
| NDF       | 91.77              |  |
| ADF       | 74.26              |  |
| ADL       | 41.74              |  |
| HEMI.     | 17.83              |  |
| CELL.     | 32.19              |  |
| LIGN.     | 39.78              |  |
| GE cal/Kg | 4613               |  |





## Lab Scale Valorization of Olive Cake....

**The most promising microbial isolate** *Optimization and Identification* 





#### Lab Scale Valorization of Olive Cake.....

The **Mold** isolate that exabit the best results of degradation of the crude fiber through solid-state fermentation was optimized for the following parameters in the lab to be used on the large/Pilot scale.







## **Solid-State Fermentation Conditions Based on the Optimization of the best Results:**









Nitrogen Source Beef Extract Penton KNO3 pH Value 6,7,8 & 9 Incubation Temperature & Period 25, 28, 30, 32 & 35°C for 3, 7, 14 & 21 Days

Inoculum Size 1,2,3,4 & 5%





#### **Mold Isolate Identification**

Molecular Identification was done for the mold isolate using ITS gene sequencing.





#### **Biological evaluation on birds**











**UTOC:-** Untreated Olive cake (Control), T1, T2:- (Bacterial **Isolates**), T3 (Yeast Isolate) and **T4:- (Mold Isolate) T5:-** (Consortium of T3 +T4).

24 Mature roosters were divided randomly into eight equal treatments each divided into Four equal replicates

**T1** 

UTOC



**T3** 







**T4** 





**T2** 







**T5** 





## Collection of the dropping









# Lab. Scale drying then wt. then analysis

















# Chemical analysis for the Fermented and un-fermented Olive Cake (on DM basis).







## **Optimization medium composition for the**

## valorization of olive cake under solid-state

### fermentation.





#### Best <u>Solid-State Fermentation</u> Conditions based on the Optimization Results:









Nitrogen Source

pH Value 6 Incubation Temperature & Period 28°C for 14 Days

Inoculum Size 3%



































#### **Mold Isolate Identification**

Molecular Identification was done for the mold isolate using ITS gene sequencing.













## **Biological evaluation**







## Result of First Digestibility trail

#### Raw material

Table2. Gross energy (GE), apparent metabolizable energy (AME) values (cal/Kg) of treated olive cake.

| Treatments                | GE                 | AME               |
|---------------------------|--------------------|-------------------|
| UTOC                      | 4613 <sup>c</sup>  | 2226 <sup>b</sup> |
| T1                        | 4663 <sup>b</sup>  | 2214 <sup>C</sup> |
| T2                        | 4838 <sup>a</sup>  | 2367ª *           |
| Т3                        | 4778 <sup>ab</sup> | 2226 <sup>b</sup> |
| T4                        | 4762 <sup>b</sup>  | 2214 <sup>c</sup> |
| T5 (Consortium of T3 +T4) | <b>478</b> 4ª      | 2367 a *          |

UTOC, Untreated Olive cake, T1, T2 (Bacterial Isolates) T3 (Yeast Isolate) and T4 (Mold Isolate) T5(Consortium of T3 +T4).









#### **Feed evaluation**









#### **Conclusion** According to the findings in this study

- OC is a valuable ingredient and may be included in broiler diets.
- Furthermore, these findings support modifying the composition of agricultural by-products to make them more suitable for use in poultry feed.
- leading to a significant reduction in the feeding cost, improving economic returns, and decreasing environmental pollution.





## Conclusion

- The Solid-state fermentation (SSF) could be an effective pre-treatment for OC, which could significantly improve available nutrient content.
- In addition, a combination of different treatments may lead to higher digestibility and quality processes of the end product.



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## Thank you





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## Any Questions?