



# ENVIRONMENTAL PERFORMANCE OF WASTE-TO-ENERGY IN PROMOTING SUSTAINABLE FOOD WASTE MANAGEMENT

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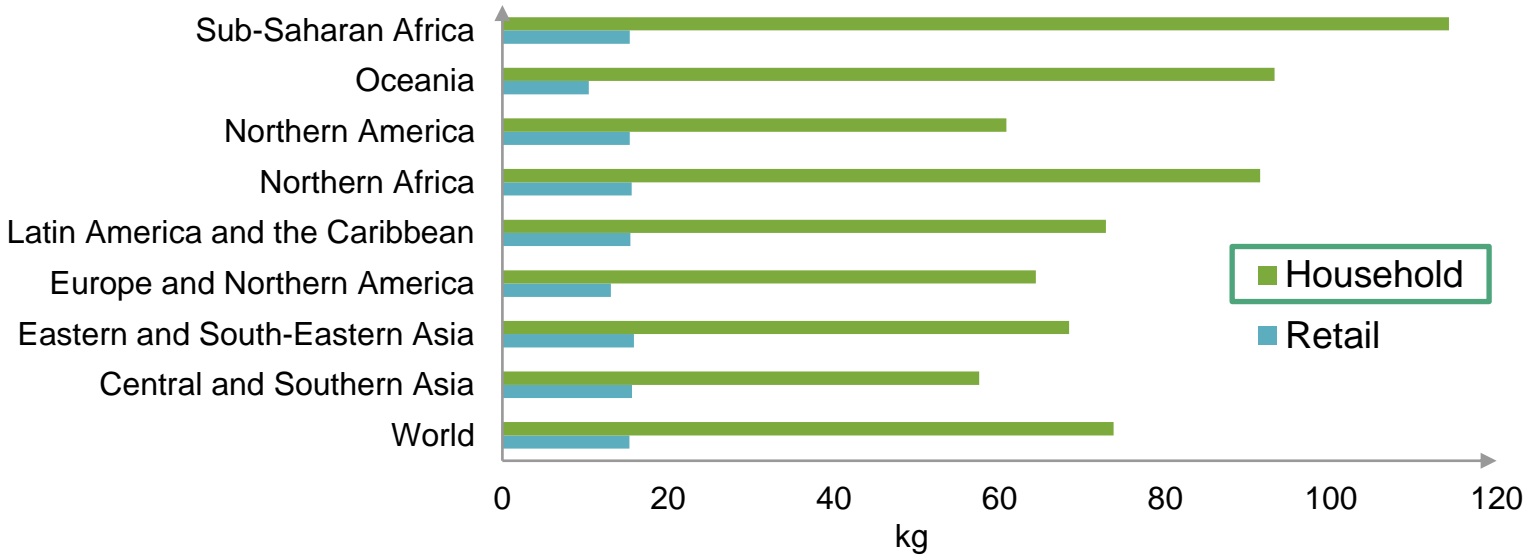
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# Food waste per capita in 2019 (Source: UN Statistics Division, 2019)



1/3 of global food losses and waste is generated per year. It accounts for around 1/4 of greenhouse gas (GHG) emissions from food.

Waste-to-wealth as solution to address the issue by generating resources from the food waste (FW)

- GHG emissions to the environment
  - Wasted energy and water in food production
  - Land use to dispose food
- ISSUES**

## DISPOSE

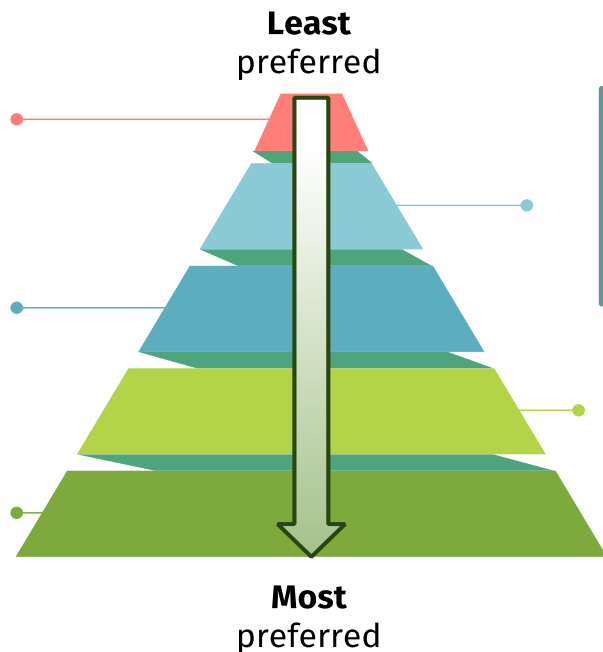
Landfill and incineration for non-energy recovery

## RECYCLE

Composting and biotechnology solutions for animal feed

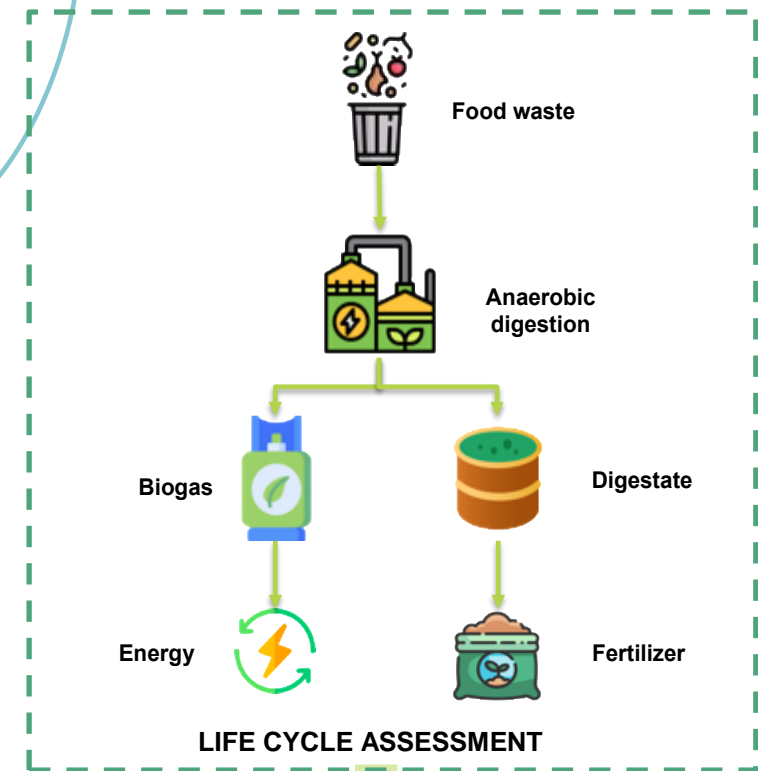
## REDUCE

Prevent food waste through production and consumption



**RECOVERY**  
Incineration and anaerobic digestion for energy recovery

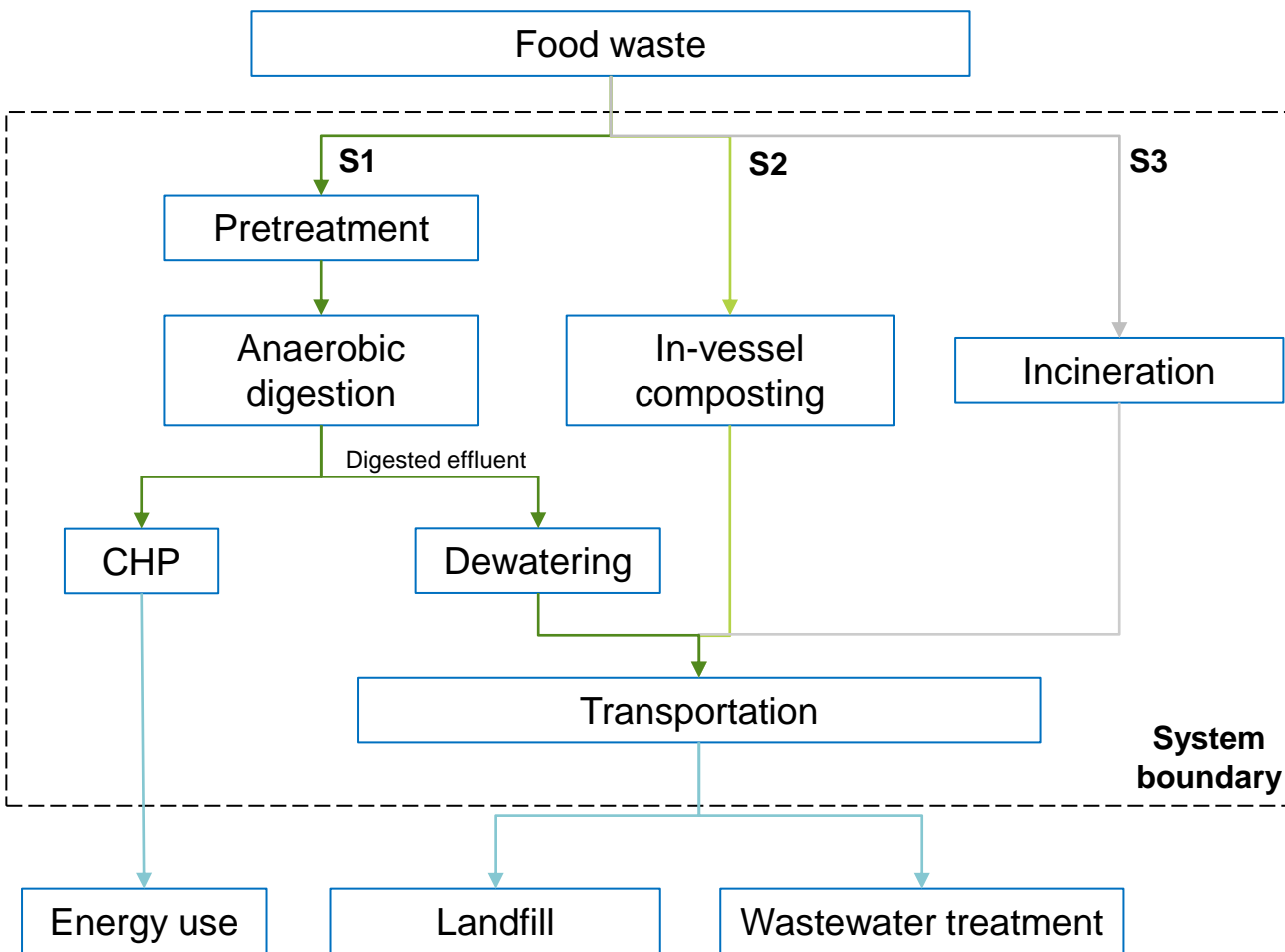
**REUSE**  
Reuse surplus food for human consumption through distribution and feed use



**ENVIRONMENTALLY SUSTAINABLE SOLUTION FOR FOOD WASTE MANAGEMENT**

## Previous studies on LCA for biogas production from food waste across the world

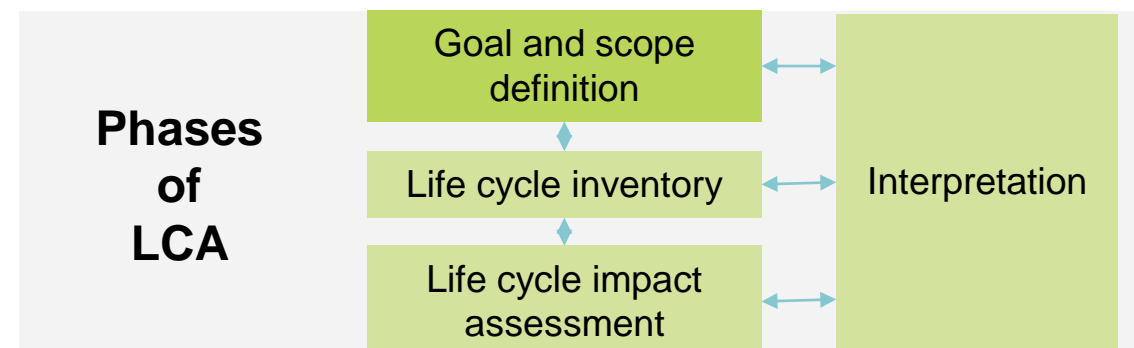
Country (Reference)	LCA software and methodology	Functional unit	Impact categories assessed	Technologies
Singapore [1] (Tian et al., 2021)	Gabi 8.7, EcolInvent	1 ton of FW generated from local food center	GWP, PMFP, FFP, WCP, SOP, IRP, ODP, EOFP, HOFp, HTPc, HTPnc, METP, MEP, TETP, TAP	S1: FW incineration S2: Decentralized AD (electricity generation) S3: Decentralized AD (biogas - cooking fuel) S4: Centralized AD (electricity generation) S5: Centralized AD (transportation fuel production)
Italy [2] (Bartocci et al., 2020)	OpenLCA	Providing electricity (reference flow of 1 kWh electricity produced)	CC	AD of FW
Sweden [3] (Brunklaus et al., 2018)	OpenLCA	1 ton of processed FW (dry mass)	GWP, AP, EP, HTP, NREU, REU	S1: FW to biogas S2: FW to SA S3: Corn to SA
Australia [4] (Opatokun et al., 2017)	SimaPro 8.0, ReCiPe	1 kg of FW	CC, ODP, TAP, FEP, MEP, HTP, POCP, PMFP, TETP, FETP, METP, WCP, SOP, FFP	S1: AD only S2: Pyrolysis and AD S3: Pyrolysis only
China [5] (Woon et al., 2016)	SimaPro 7.2.4, ReCiPe 1.04	1 ton of FW (wet basis)	CC, PMFP, TAP	S1: FW to electricity and heat S2: FW to city gas S3: FW to biogas fuel for vehicle use



Method based on ISO 14000, 14040

<b>Goal of study</b>	To assess the environmental performance of generating biogas from food waste
<b>Functional unit (FU)</b>	1 ton of food waste
<b>Boundary of study</b>	Gate-to-gate
<b>Software for analysis</b>	SimaPro v9
<b>Inventory data</b>	Foreground: Secondary data, Background: Ecolnvent v3 database
<b>Calculation method</b>	ReCiPe 2016
<b>Approach</b>	Midpoint (18 impact categories), Endpoint (3 endpoint categories)

Food waste composition [6]	Amount	Unit
Moisture content	84.97	%
Protein	20.45	%
Fat	29.3	%
Organic matter	89.53	%
Impurity rate	7.95	%
Oil content	3.02	%



# Inventory Data

## Anaerobic digestion

Materials <sup>[6]</sup>	Amount	Unit
<b>Input</b>		
Food waste	1	ton
Tap water	2.6	ton
Municipal waste collection lorry	20	tkm
Electricity	22.22	kWh
<b>Output</b>		
Biogas	385.93	kWh
Oil	0.029	ton
Sewage	0.069	kg
Wastewater	1	ton
Impurities	0.08	kg
Biogas residues	0.097	ton
Ammonia	0.24	kg
Hydrogen sulfide	0.0082	kg
Methane	0.072	kg
Carbon monoxide	0.15	kg
Sulfur dioxide	0.078	kg
Nitrogen oxides	0.047	kg
Non-methane volatile organic compounds (NMVOC)	0.0062	kg
Platinum	0.022	kg

## Composting

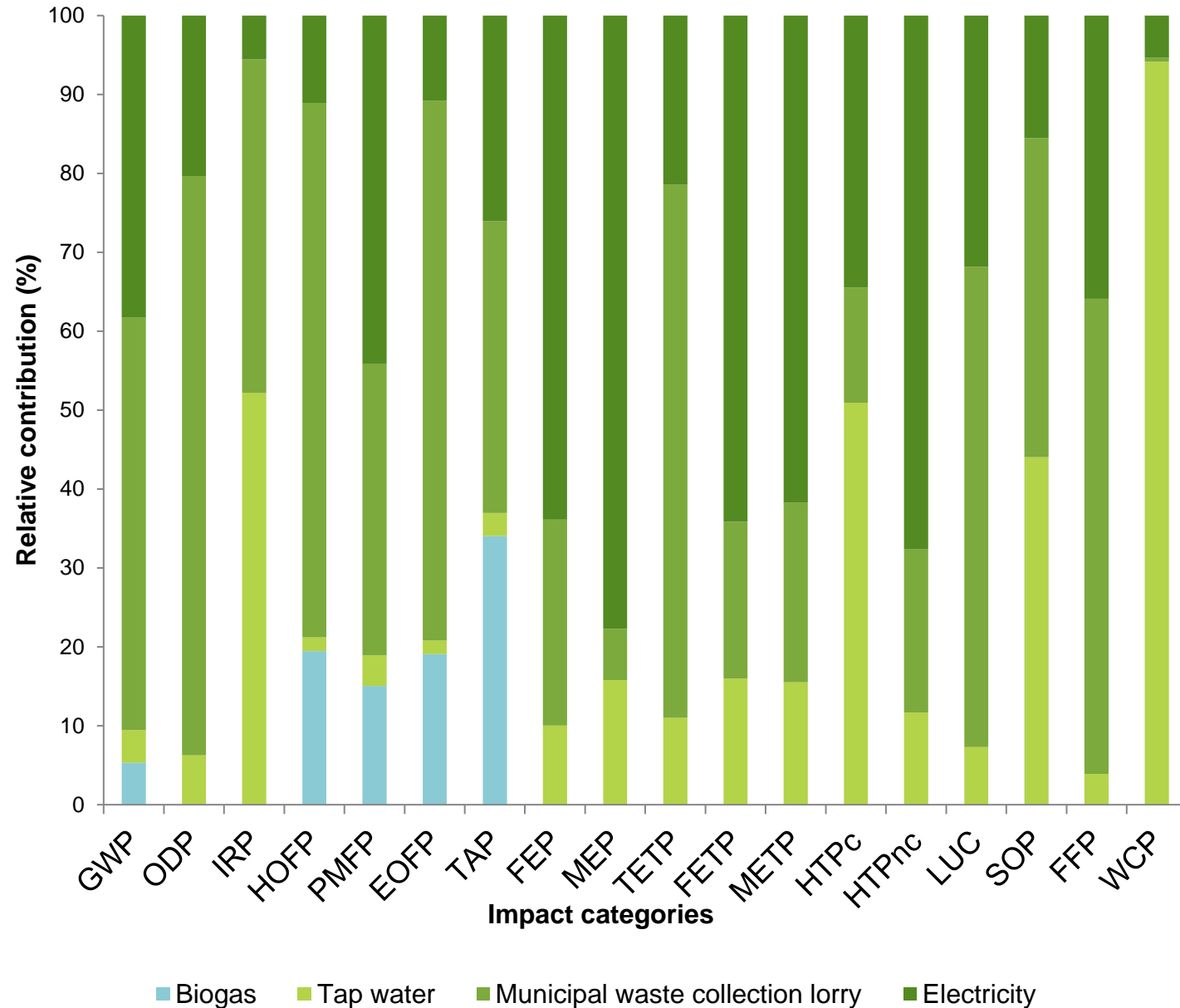
Materials <sup>[6]</sup>	Amount	Unit
<b>Input</b>		
Compost	300	kg
Sulfuric acid	2.1	kg
Sodium hydroxide	0.1	kg
Electricity	93	kWh
Energy from diesel	21	MJ
Municipal waste collection lorry	20	tkm
Heat from steam	0.07	MJ
<b>Output</b>		
NMVOC	0.31	kg
Methane	0.62	kg
Ammonia	4.42	kg
Ammonium nitrate	3.3	kg
Potassium	6.5	kg

## Incineration

Materials <sup>[7]</sup>	Amount	Unit
<b>Input</b>		
Electricity	92.7	kWh
Compost	300	kg
Sulfuric acid	2.1	kg
Sodium hydroxide	0.1	kg
Ammonia	0.4	kg
Chromium oxide	0.25	g
Sodium hydroxide	0.5	kg
Hydrochloric acid	0.59	g
Quicklime	4.2	g
Iron (III) chloride	0.33	g
Municipal waste collection lorry	20	tkm
<b>Output</b>		
Electricity	255	kWh
Natural gas	11.7	kWh
Ammonia	6.8	g
Carbon monoxide	0.22	kg
Methane	6.4	g
Nitrogen oxides	0.27	kg
Sulfur dioxide	5.8	g
Particulates	0.063	kg
Heavy metals	0.44	mg
Nitrate	0.42	kg
Sulfate	4.1	kg
Phosphate	0.027	kg
Heavy metals	4.8	mg

# Environmental Performance of Anaerobic Digestion

## Midpoint Approach



The process of anaerobic digestion affected global warming at 48.76 kg CO<sub>2</sub>-eq/ton of FW mainly contributed by the municipal waste collection lorry

The production of biogas impacted the production of ozone formation, terrestrial acidification, particulate matter and global warming due to the gases being emitted into the air. This includes gases such as methane, carbon monoxide and sulfur dioxide

Electricity based on Malaysia's grid energy mix impacted marine eutrophication (MEP) the most as it's energy mix is highly reliant on coal. Coal has a high EP due to the mining process that releases significant amounts of phosphate to wastewater [8]

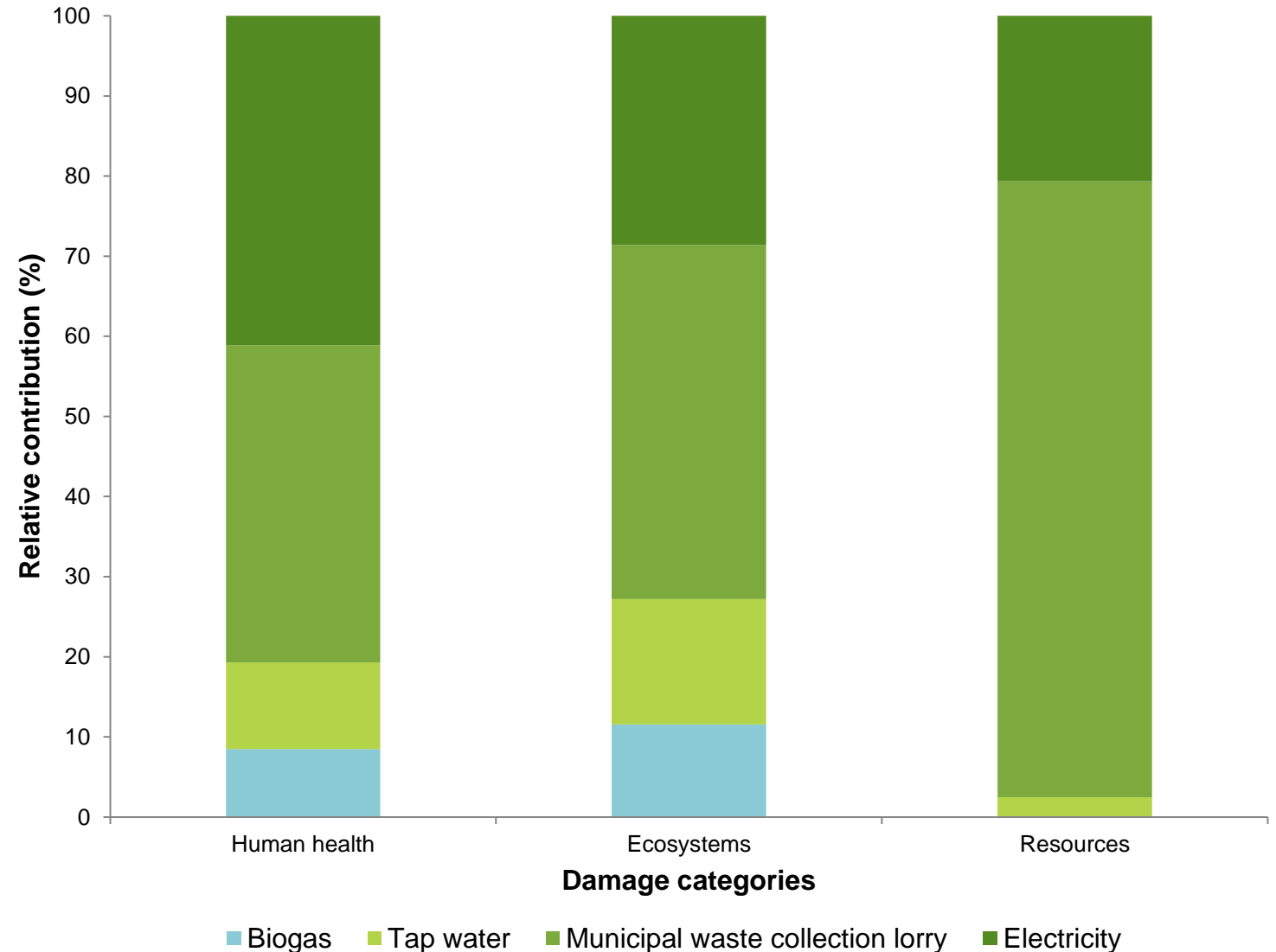
# Environmental Performance of Anaerobic Digestion

## Endpoint Approach

Overall, the anaerobic digestion impacted human health, ecosystems quality and resources availability at  $1.30 \times 10^{-5}$  DALY,  $2.74 \times 10^{-7}$  species·year and 4.67 USD 2013 respectively

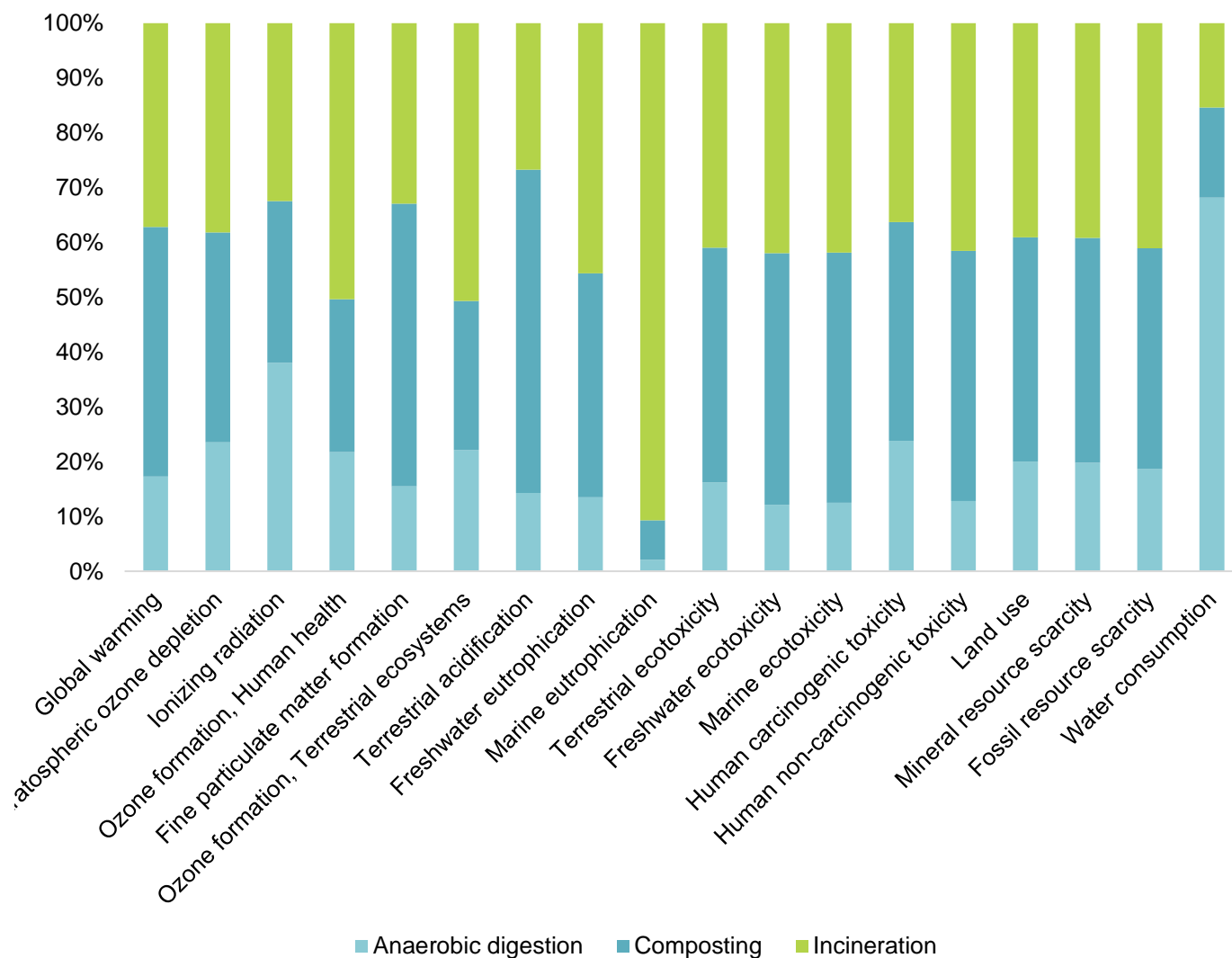
The municipal waste collection lorry exclusively impacted  $5.14 \times 10^{-5}$  DALY,  $1.21 \times 10^{-7}$  species·year and 3.59 USD2013

Similar findings with [9] which showed that the high potential impacts were from the transportation of raw materials and the consumption of electricity during AD process.



# Environmental Performance of Different Treatment Method

## Midpoint Approach



In-vessel composting is shown to have the worse environmental impacts compared to anaerobic digestion and incineration across 11 impact categories such as global warming (128.51 kg CO<sub>2</sub>-eq) and human toxicity potential (3.56 kg 1,4-DCB).

Incineration mainly affected the photochemical oxidant formation and eutrophication potential but impacted global warming at 104.94 kg CO<sub>2</sub>-eq

Anaerobic digestion performed the best across all impact categories except for ozone depletion, ionizing radiation and water consumption potential which it performed the worse.



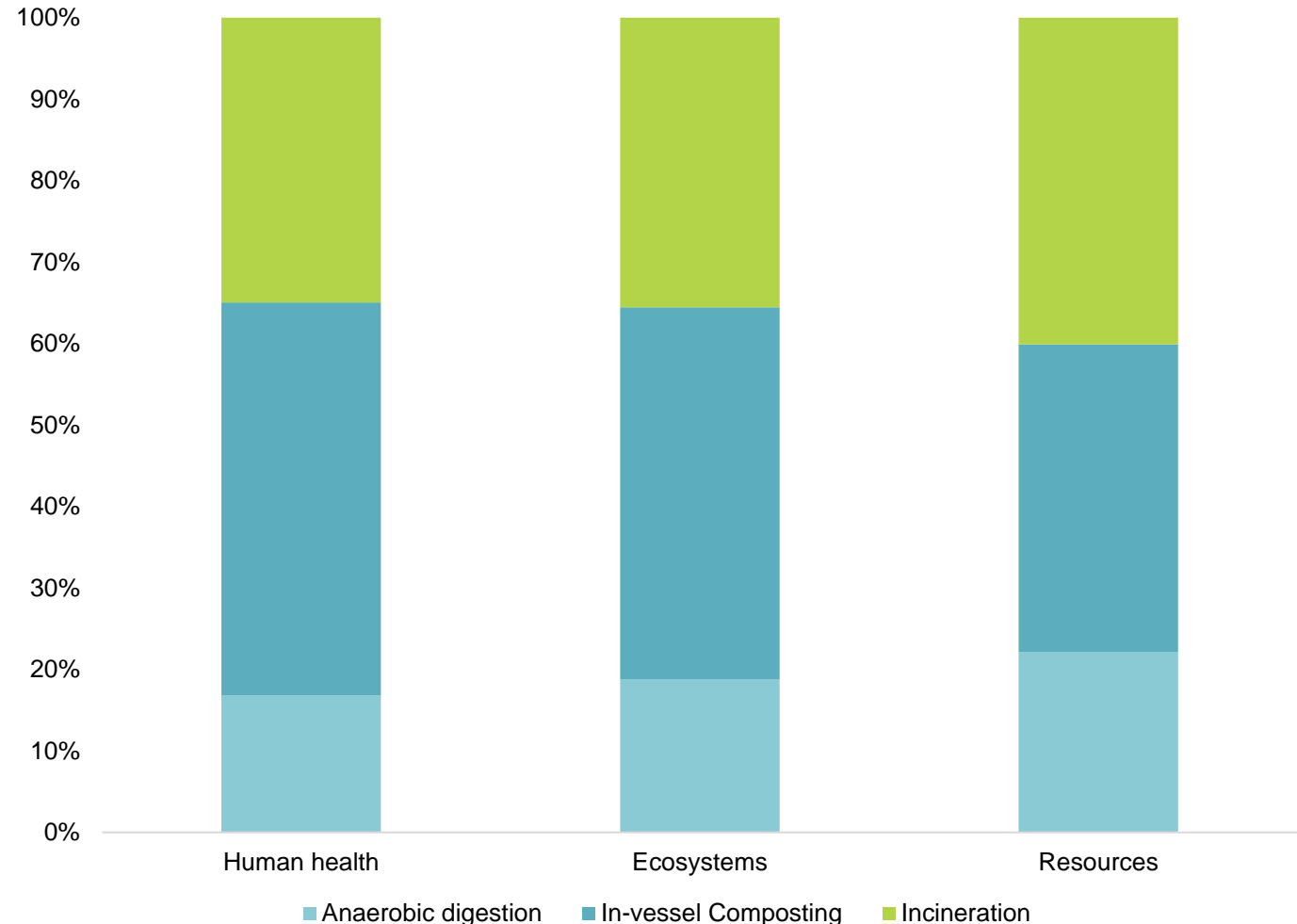
# Environmental Performance of Different Treatment Method

## Endpoint Approach

In-vessel composting affected both human health ( $3.73 \times 10^{-4}$  DALY) and ecosystems ( $6.67 \times 10^{-7}$  species.yr) compared to anaerobic digestion and incineration but affected resources availability (7.96 USD2013).

Incineration had the highest impact on resources availability (8.45 USD2013) due to the combination of numerous chemical usage, large electricity consumption and the transportation needed for the process.

Anaerobic digestion only affected human health and ecosystems quality and resources availability at  $1.30 \times 10^{-4}$  DALY,  $2.74 \times 10^{-7}$  species.yr, and 4.67 USD2013, respectively.



# Conclusion and Future Outlook

Effective approaches to lessen the negative effects on the environment includes improving biogas generation capacity, increasing power generation efficiency, optimizing Malaysia's energy structure, and lowering electricity use during treatment stage.

The impact of anaerobic digestion and in-vessel composting arises mainly from energy consumption, greenhouse gas emissions (i.e., N<sub>2</sub>O, VOC), and landfilling of residues similar to the findings of [10].

With both midpoint and endpoint approaches factored in, the best-to-worst scenario can be deduced as such from this study:  
**S1 > S3 > S2**

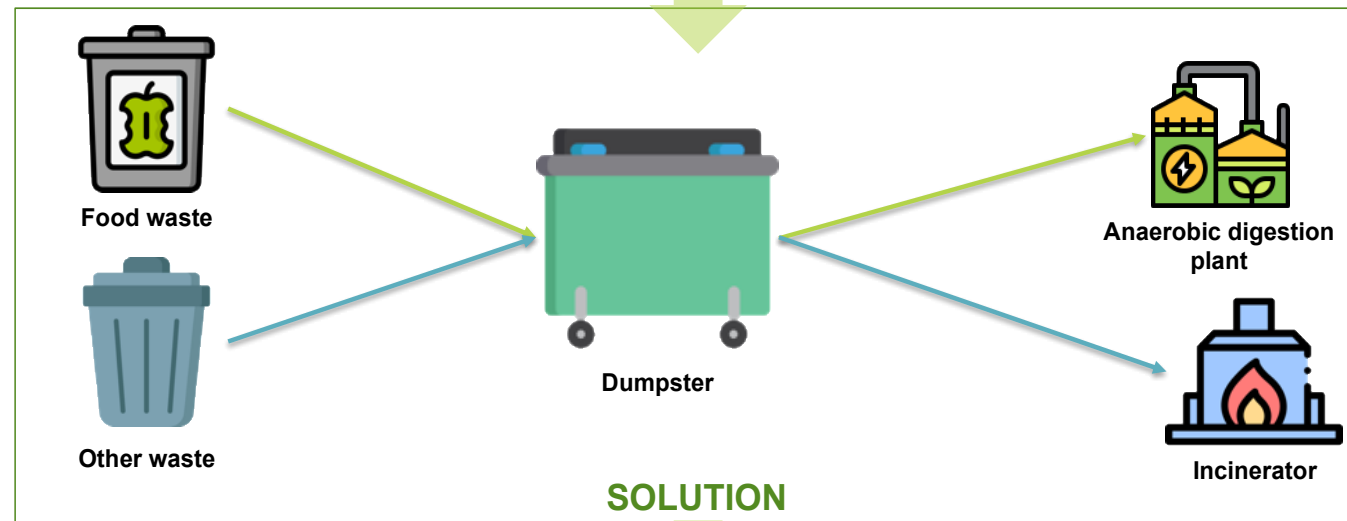
## Food waste management issues and proposed solution [11]

Source segregation uncommon in Malaysia and discarded with other municipal solid waste

- Door-to-door collection services
- Burial, open burning, illegal dumping

- Open landfill
- Sanitary landfill
- Composting (small scale)
- Livestock feed

### PROBLEM



### SOLUTION

**Development of a National Strategic Plant for Food Waste Management**

# THANKS!

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- [4] Opatokun, Suraj Adebayo, et al. "Life cycle analysis of energy production from food waste through anaerobic digestion, pyrolysis and integrated energy system." *Sustainability* 9.10 (2017): 1804.
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