

A comparison between avocado peel var. Hass and var Lorena to obtain polyphenolic compounds

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Avocado peel and its applications

Definition of extraction conditions and simulation considerations (technical and economic)

Experimental and simulations results (technical and economic)

The Avocado Peels from Colombia is a potential raw material to obtain an extract rich in catechins?

Introduction



World production in 2021: 8,685.67 thousand tonnes

- 1 Mexico: 2,442.94 thousand tonnes
- 2 Colombia: 979.62 thousand tonnes



After its consumption two wastes are generated



- Avocado peel
- Avocado seed

Polyphenolic compounds

Phenolic acids

Gallic acid
Vanillic acid
Syringic acid

Flavonoids

Catechin
Epicatechin
Apigenin

Tanins

Antioxidants, antimicrobial, anti-inflammatory, anti-diabetic properties.

Introduction

Conventional technology

Solid:Liquid extraction (SE)

Principle: combining the solid with a **solvent** in which the metabolite is soluble.

Non-conventional technology

Ultrasound Assisted Extraction (UAE)

Principle: combining the solid with a **solvent** in which the metabolite is soluble in the presence of ultrasonic waves.

Supercritical Fluid Extraction (SFE)

Principle: combining the solid with a **solvent (supercritical fluid)** in which the metabolite is soluble. The metabolite solubility in the solvent is modify by the addition of a **co-solvent**.

The metabolite (catechin and epicatechin) yield extraction is influenced for:

- ① **Solvent** – Water, Ethanol, Ethanol solutions
- ② **Technology** – Ultrasonic waves, supercritical fluid extraction
- ③ **Raw material** – the variety of the fruit
- ④ **Raw material** – cultivation zone



Objectives:

- To identify the technology that improve the catechins extraction
- To analyze the influence of the variety avocado in the catechins extraction

Methodology: Experimental



Avocado peel (*Persea americana* var. Hass)
(APH)



Avocado peel (*Persea americana* var. Lorena)
(APL)

1 Pretreatment

1. Collection
2. Pulping
3. Drying
4. Cutting
5. Sieving

2

Raw material characterization

1. Moisture
2. Extractives
3. Holocellulose
4. Cellulose
5. Lignin
6. Ash

3

Experimental extractions

Solid concentration: 0.2 g/mL

3.1

SE

Agitation: 200 rpm

3.2

UAE

100 % amplitude, power of 50W, 20 kWh energy consumption, and 30 kHz frequency.

3.3

SFE

Pressure: 120 bar and 240 bar
Ethylene glycol as refrigerant
Supercritical fluid: CO₂
Operation: dynamic mode (CO₂ feed continuously) in a ratio 1:18

4

Quantification of extractives

TPC: Folin-Ciocalteu

ABTS methods

Reducing sugars: DNS method

Antioxidant activity: DPPH and HPLC: Catechin and Epicatechin

Raw material characterization



Extractives (NREL/TP - 510 - 42619)



Holocellulose (ASTM D1104)



Cellulose (T203 os-74 ASTM 1695-77)



Lignin (NREL/TP - 510 - 42618)



Ash (NREL/TP - 510 - 42622)



Moisture (NREL/TP - 510-42621)

Methodology: Simulation

A+

Software: Aspen Plus v.9

- **Mass flow:** 19 kg/h
- **Thermodynamic models:** The Predictive Soave-Redlich-Kwong (PSRK) for the SFE process and the Non-Random Two-Liquid (NRTL) for the SE process
- **Solid properties:** Database of National Renewables Energy Laboratory (NREL)
- **Dead time:** 15 min for the SE, and 10 min for the SFE.
- **All the process considered the solvent recirculation and the extract concentration using evaporation.**



Technical evaluation

1. Yield
2. Process Mass Intensity Index
3. Mass Loss Index
4. Renewability Material Index
5. Solvent Intensity Index



Economic evaluation

1. Production cost (USD/kg)
2. Profit margin (%)
3. CapEx (USD)
4. OpEx (USD)
5. Payback period (years)
6. Net Present Value (USD)
7. Minimum selling Price (USD/kg)
8. Minimum Processing Scale for Economic Feasibility (MPSEF)

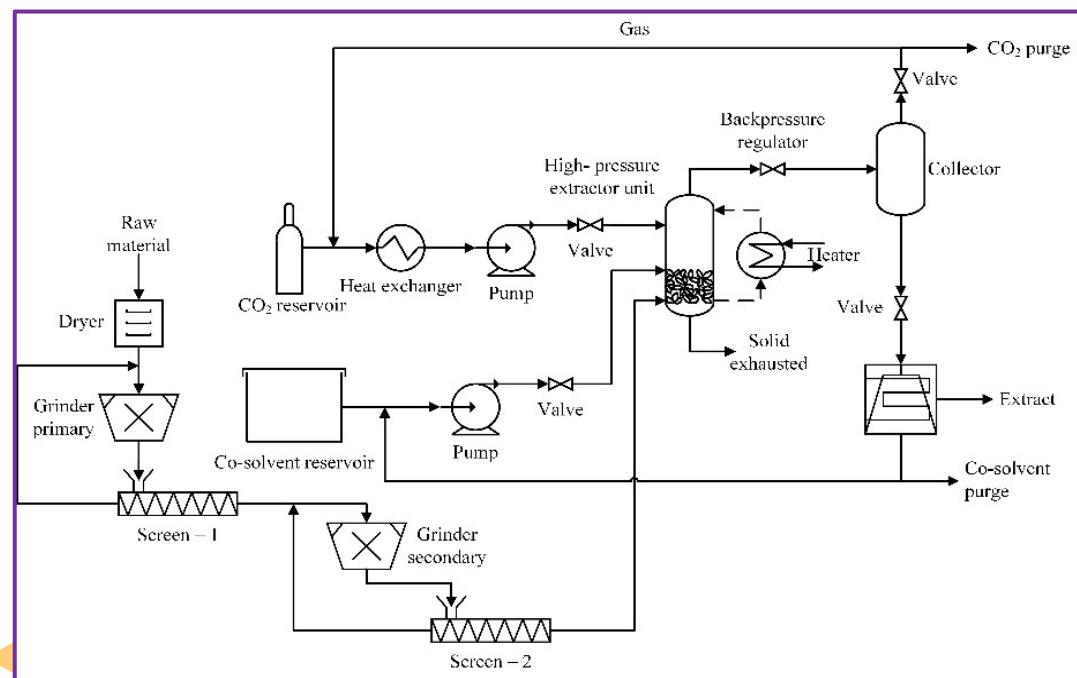


Figure 1. Simulation flowsheet for the SE and UAE

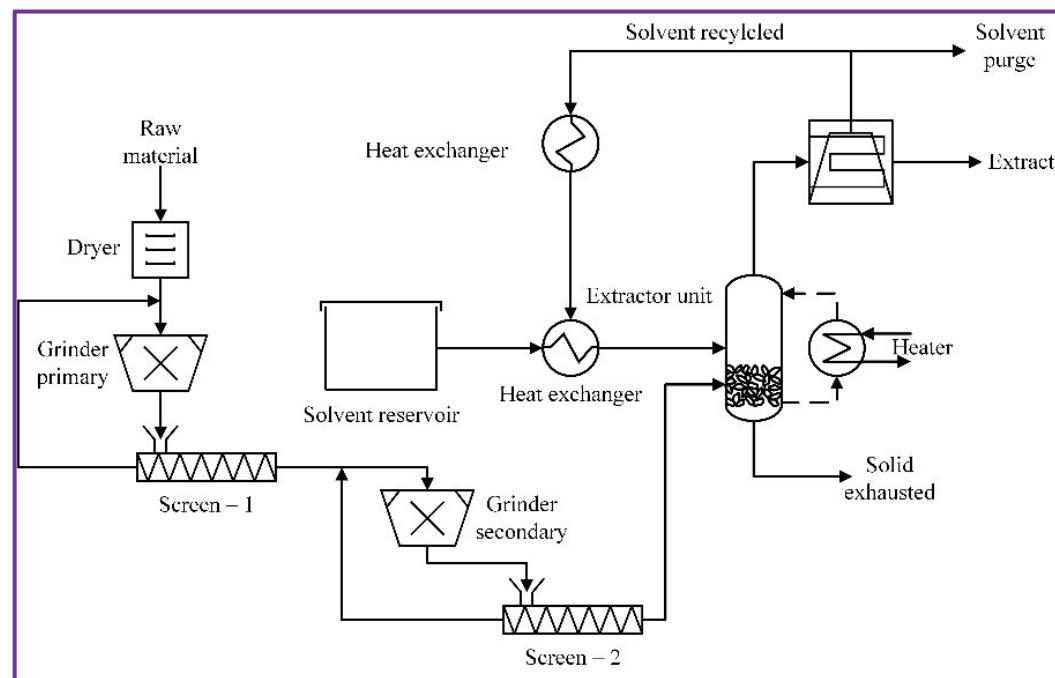


Figure 2. Simulation flowsheet for the SFE process.

Results: Characterization

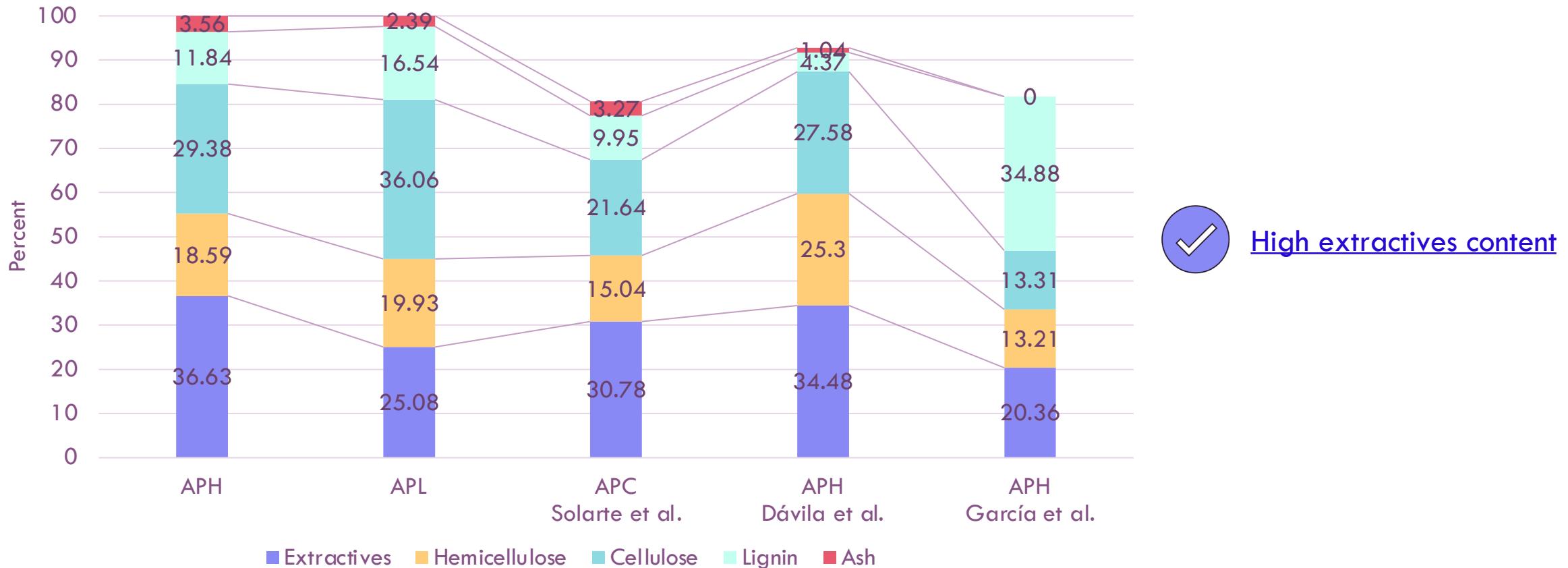


Figure 3. Physic-chemical characterization of APH and APL and results reported in the literature.

Results: Extractions

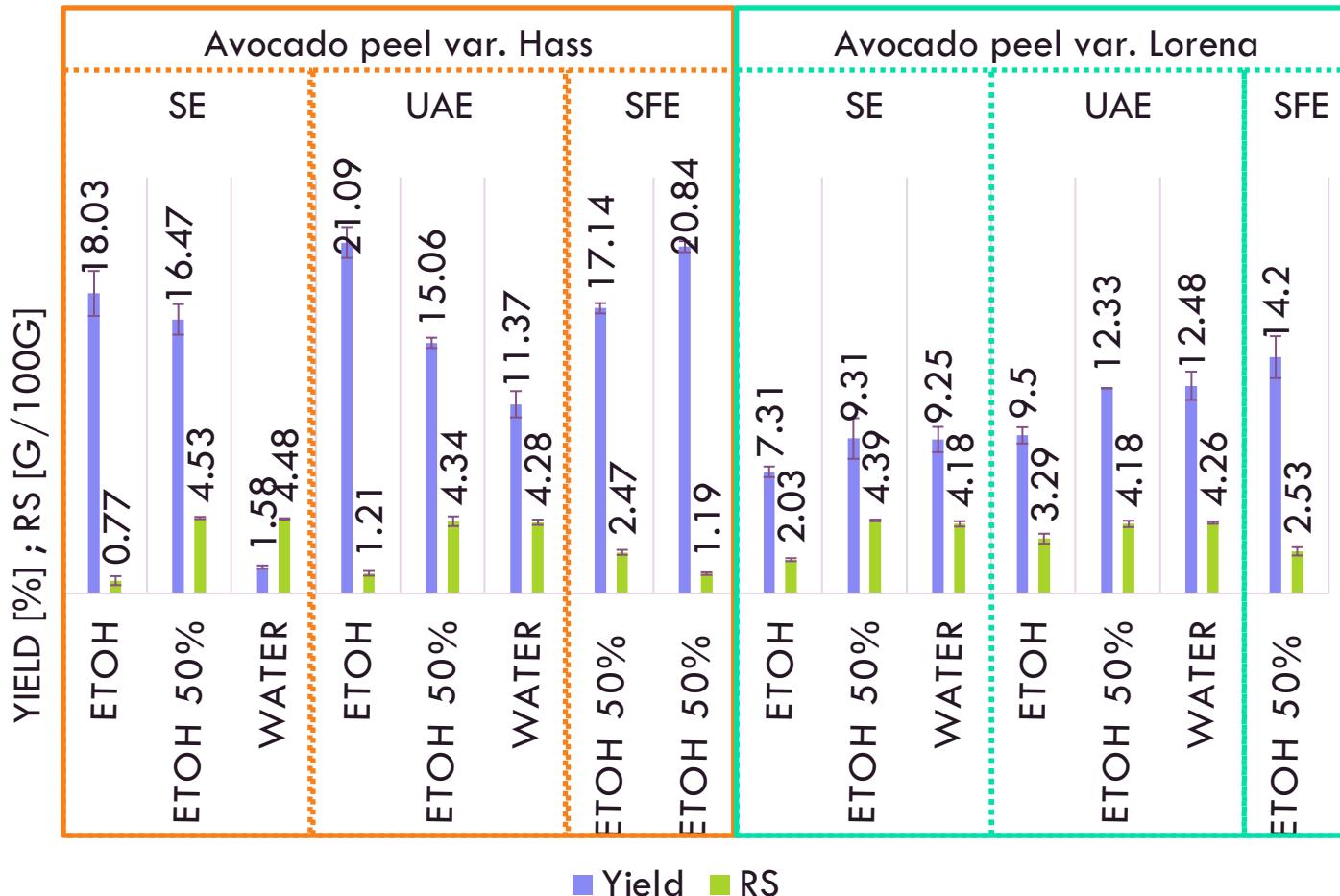


Figure 6. Yield [kg/100 kg AP] and Reducing Sugars (RS) [mg/100 g AP content in the extracts from Avocado Peel

- ✓ The use of UAE to extract bioactive compounds from APH results in an increase in yield of 3.15% over that obtained with SE. A similar situation is evident when employing SFE for APL, where the yield increase corresponded to 4.95%.
- ✓ Studies such as Trujillo-Mayol et al. report maximum extraction yields of 25.3% for APH using a combination of ultrasound with maceration [52].
- ✓ Grisales-Mejía et al. report a yield of 9.3% using UAE and ethanol as solvent, a value that increases to 12.4% with a 70% ethanol solution [51].

Results: Extractions

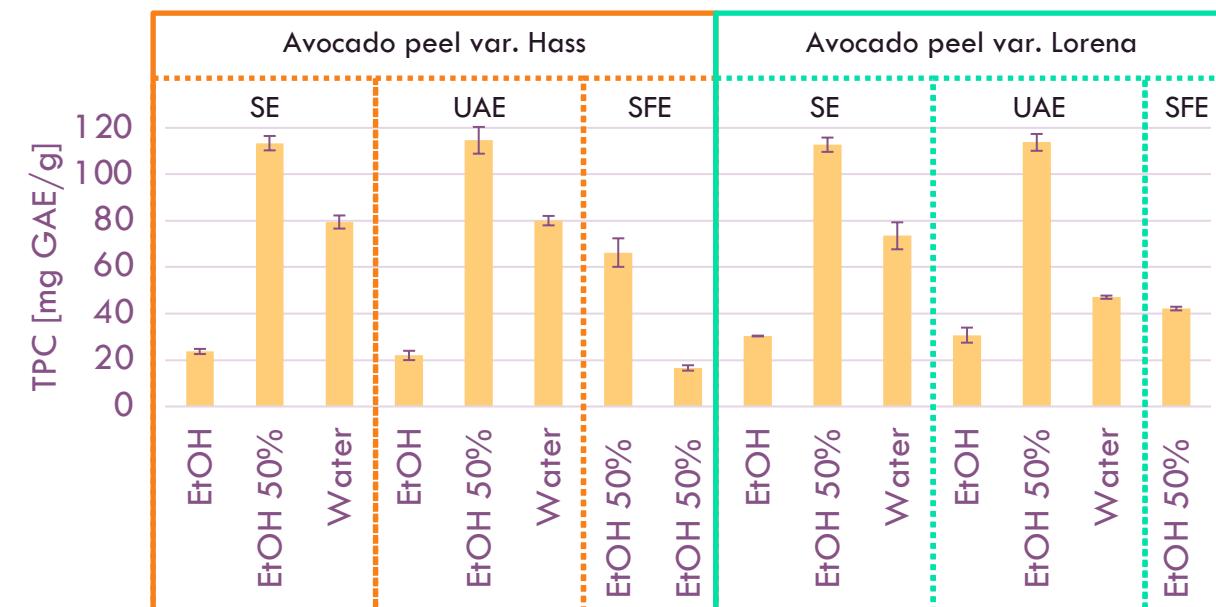


Figure 4. Total Polyphenolic Content (TPC) in the extracts from Avocado Peel

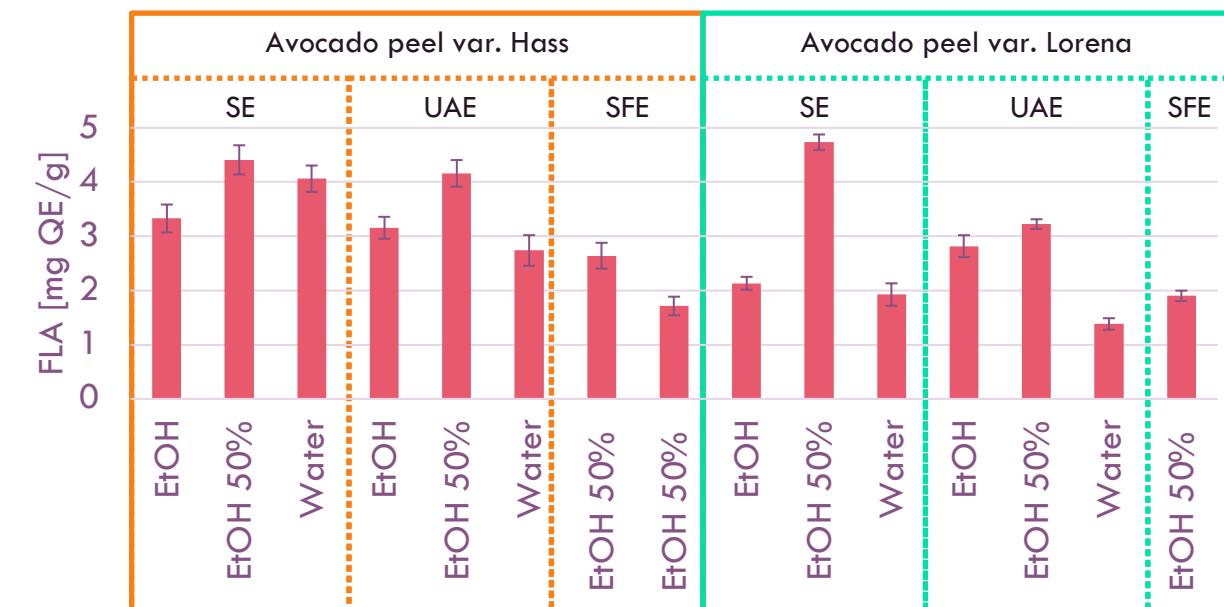


Figure 5. Flavonoid Content (FLA) in the extracts from Avocado Peel

Wang et al. performed the extraction of phytochemicals present in different varieties APs using as solvent a solution of acetone - water - acetic acid in ratios of 70:29.7:0.3 v/v/v via vortex and sonication. When quantifying the TPC of the Loretta and Hass varieties, they found values of 7.60 and 12.60 mg GAE/g, respectively.



Results: Extractions

- ✓ The use of water as a solvent allowed the extraction of compounds with higher antioxidant capacity than ethanol-soluble compounds in the APH (SE and UAE) and APL (SE).
- ✓ The use of UAE in the extraction of APL showed an antioxidant capacity independent of the solvent used.
- ✓ The two varieties analyzed have similar antioxidant capacities.

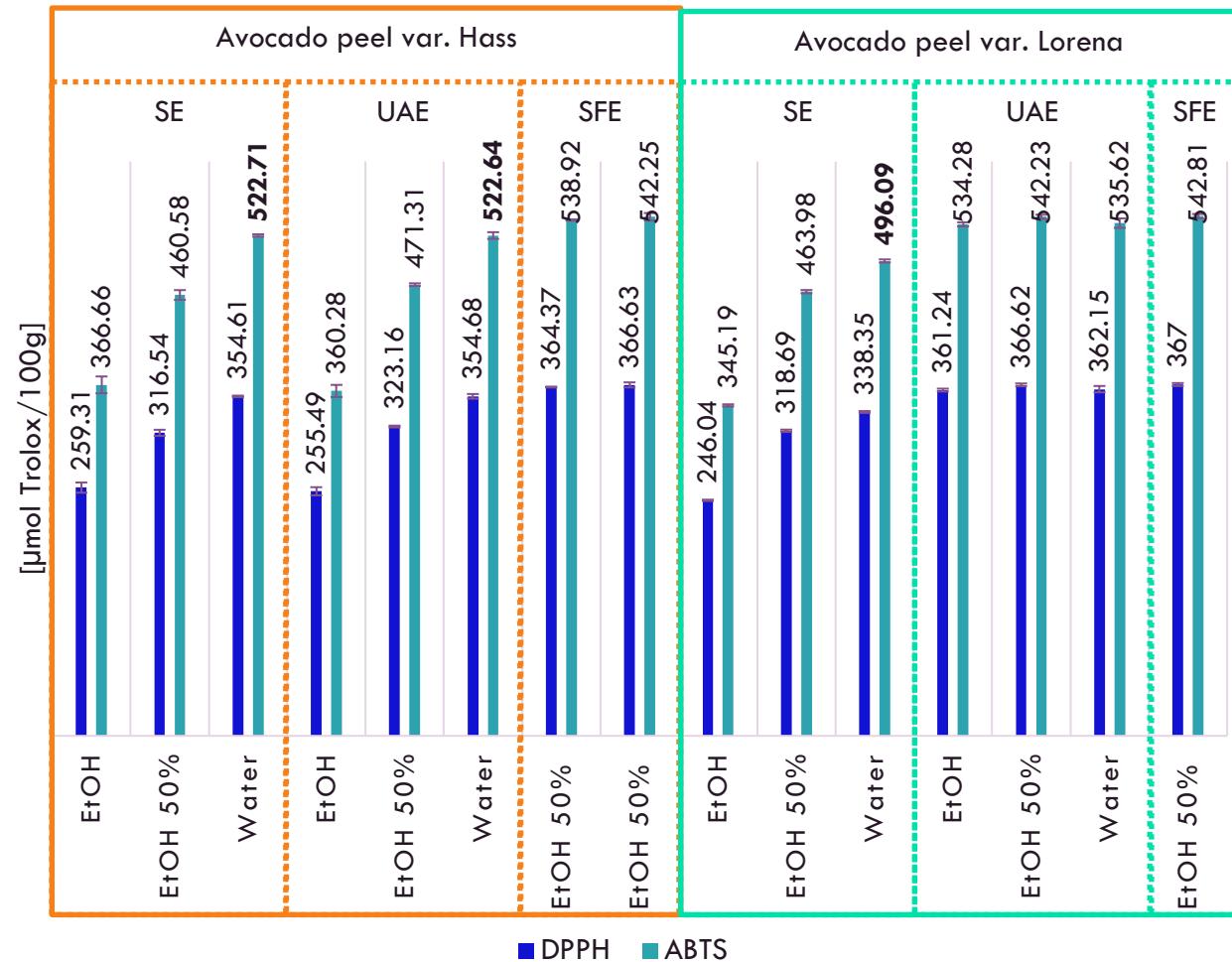


Figure 7. Antioxidant activity in the extracts from Avocado Peel using the DPPH and ABTS methods

Results: Extractions

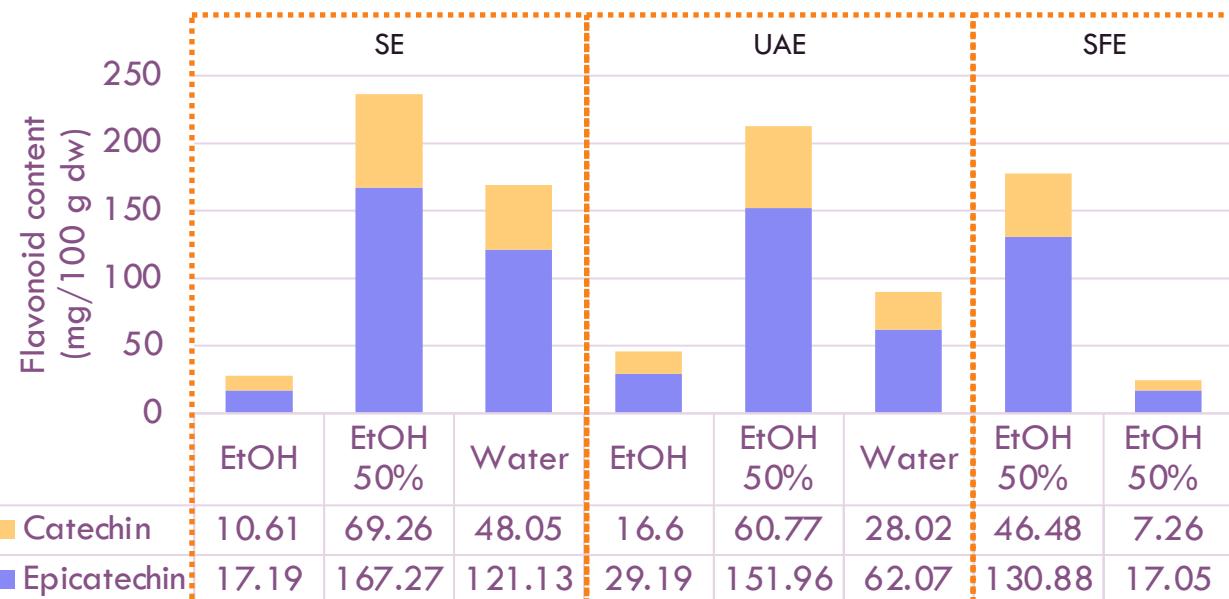


Figure 8. Catechin and Epicatechin content in the Avocado Peel Extracts from var. Hass

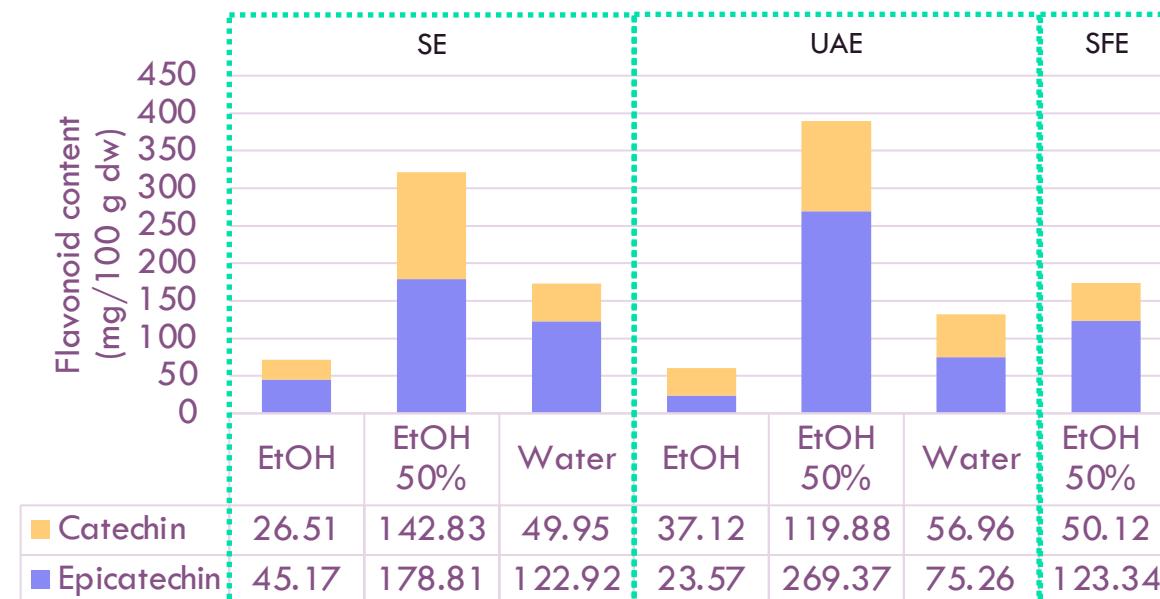


Figure 9. Catechin and Epicatechin content in the Avocado Peel Extracts from var. Loretta

Tremocoldi et al. studied the extraction of APH using UAE and an 80% v/v ethanol solution as solvent [59]. The results showed a TPC of 6,350 mg GAE/100 g, a DPPH of 31,000 µmol Trolox/100 g, and an ABTS of 79,150 µmol Trolox/100 g. CAT concentrations of 364 mg/100 g and EpiCAT of 4,021 mg/100 g were found when identifying the components present



Results: Simulation

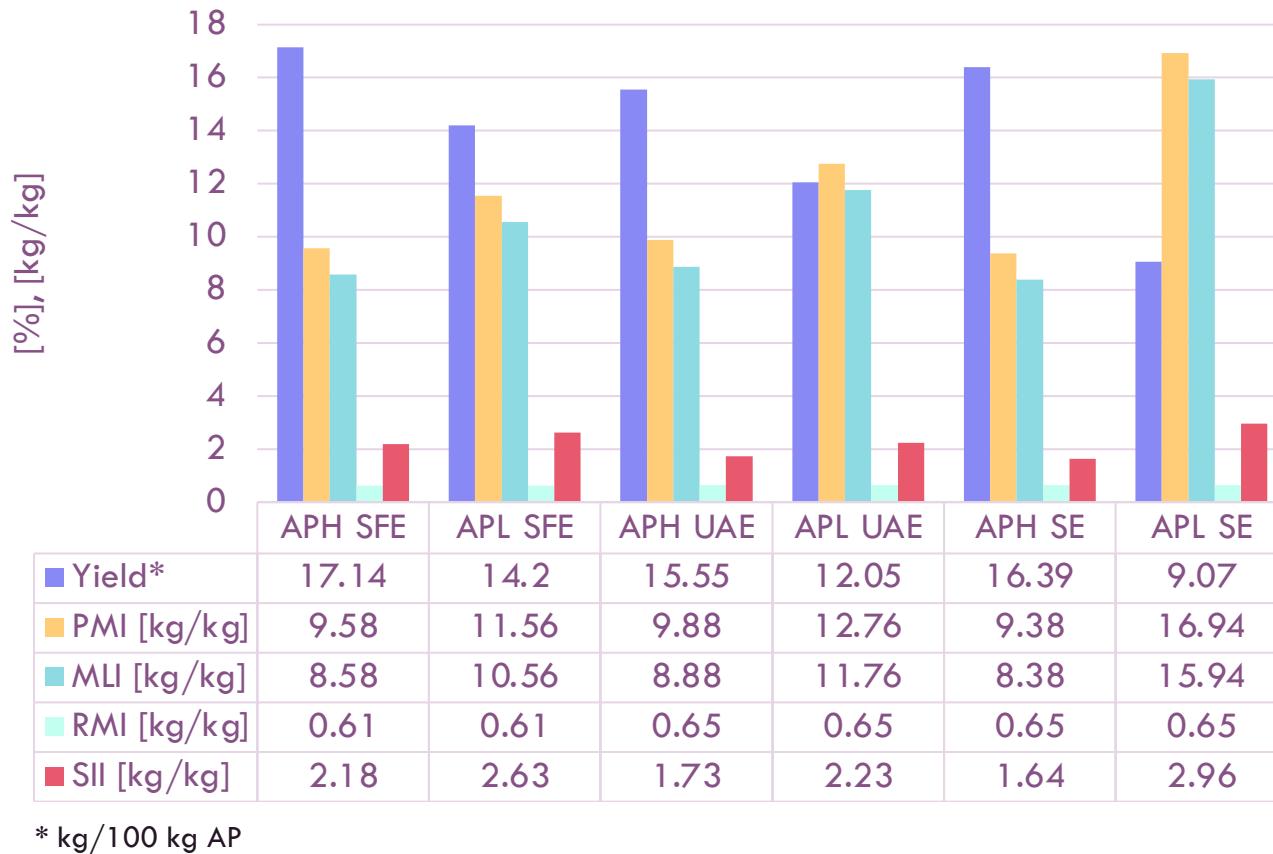


Figure 10. Technical indicators obtained from the simulations

- The APH requires less solvent than the APL
- Low PMI values (<25,000): low waste generation
- The APH present the lowest mass loss (MLI)
- Similar values of renewability was obtained (RMI)

PMI (Process Mass Intensity)
MLI (Mass Loss Index)
RMI (Renewability Material Index)
SII (Solvent Intensity Index).

Results: Simulation

Table 1. Economic indicators estimated in this work.

Item	Units	APH SFE	APL SFE	APH UAE	APL UAE	APH SE	APL SE
Production cost	USD/kg	14.07	16.98	11.01	14.21	<u>8.21</u>	14.84
Profit margin	%	6.19	-	26.62	5.30	<u>45.24</u>	1.05
CapEx	USD	<u>1,056,442.98</u>	<u>1,056,444.58</u>	615,264.26	615,253.33	374,824.11	374,816.71
OpEx	USD/year	<u>384,944.53</u>	<u>384,842.00</u>	273,160.31	273,142.27	214,870.20	214,841.66
Payback period	years	8.33	-	4.63	<u>8.29</u>	2.32	9.33
NPV final	USD	172,713.27	<u>-244,180.52</u>	592,446.22	103,510.59	1,044,815.28	22,055.95
MPSEF	tonne/day	0.37	<u>0.64</u>	0.19	0.38	0.10	0.43
Minimum selling price	USD/kg	13.92	<u>16.80</u>	10.91	14.08	8.16	14.74



Extract sale price:
15 USD/kg

Conclusions

The extraction of catechins from APs is recommended the use of conventional technologies such as SE.

Both varieties are good sources of flavonoids. A difference in the indicators can be appreciated when considering the economic part in which the process yields are involved. As a result, the var. Hass shows a higher profit margin than the var. Loretta. As a result, the extract of the var. Hass has a lower cost in the market and is a more promising raw material for its valorization through extraction processes.

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The avocado peel as a source of catechins: a comparison between extraction technologies and the influence of fruit variety

Thank you for your attention

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