

Utilization of *Sporosarcina pasteurii* for microbially induced calcite precipitation in recycling waste concrete fines

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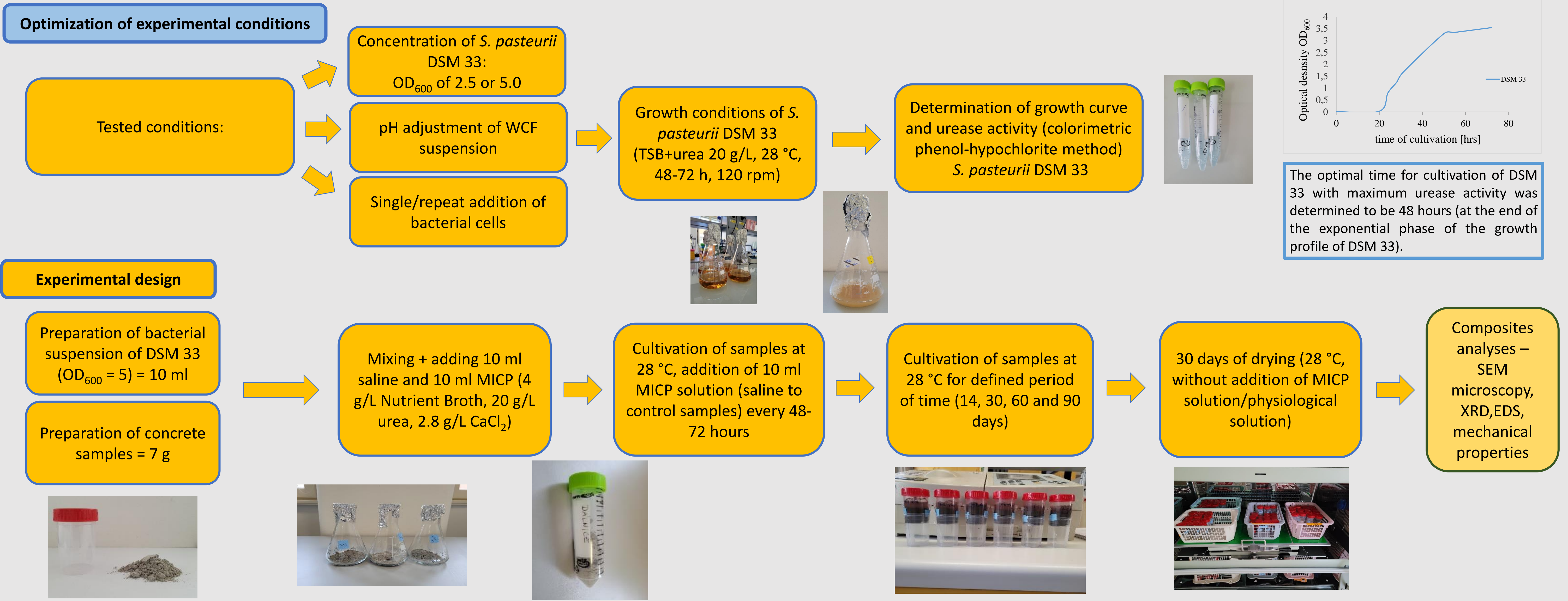
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Introduction

The excessive production of carbon dioxide in recent years and the related conclusion of the so-called Paris Climate Agreement of 2015 require the fulfilment of commitments necessary to reduce CO₂ emissions and achieve zero anthropogenic CO₂ emissions (known as carbon neutrality) by 2060-2080. The construction industry and especially cement production are significant contributors to CO₂ emissions not only during the production of building materials, but also during the storage and disposal of their waste products (rubble, grit, coarse aggregate, fine aggregate). Therefore, we explored the possibility of recycling waste concrete products (WCF) and thus fulfilling the strategy and concept of the circular economy. The recycling of WCF is accomplished through the utilization of a biomineralization process known as microbially induced calcite precipitation (MICP). MICP involves the ability of microorganisms to synthesize minerals by precipitation using enzymatic activity (most commonly urease) in the presence of just waste products such as WCF. Two types of WCF differing in their physicochemical properties and age were investigated. We used an alkaliphilic bacterium *Sporosarcina pasteurii* DSM 33 capable of urease activity and thus precipitating calcium carbonate crystals. The experiment was carried out for 14, 30, 60 and 90 days.



Methods and results



Effect of time of biocementation solution on the properties of composite samples

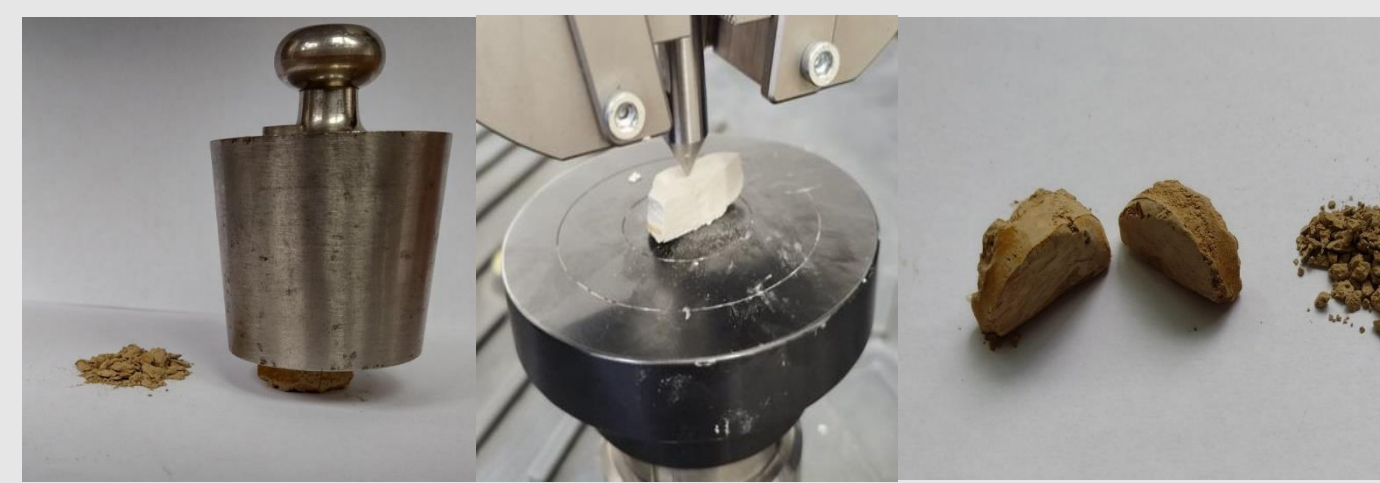


WCF – gutter: Composites after 7, 14, 30, 60 and 90 days



WCF – highway: Composites after 7, 14, 30, 60 and 90 days

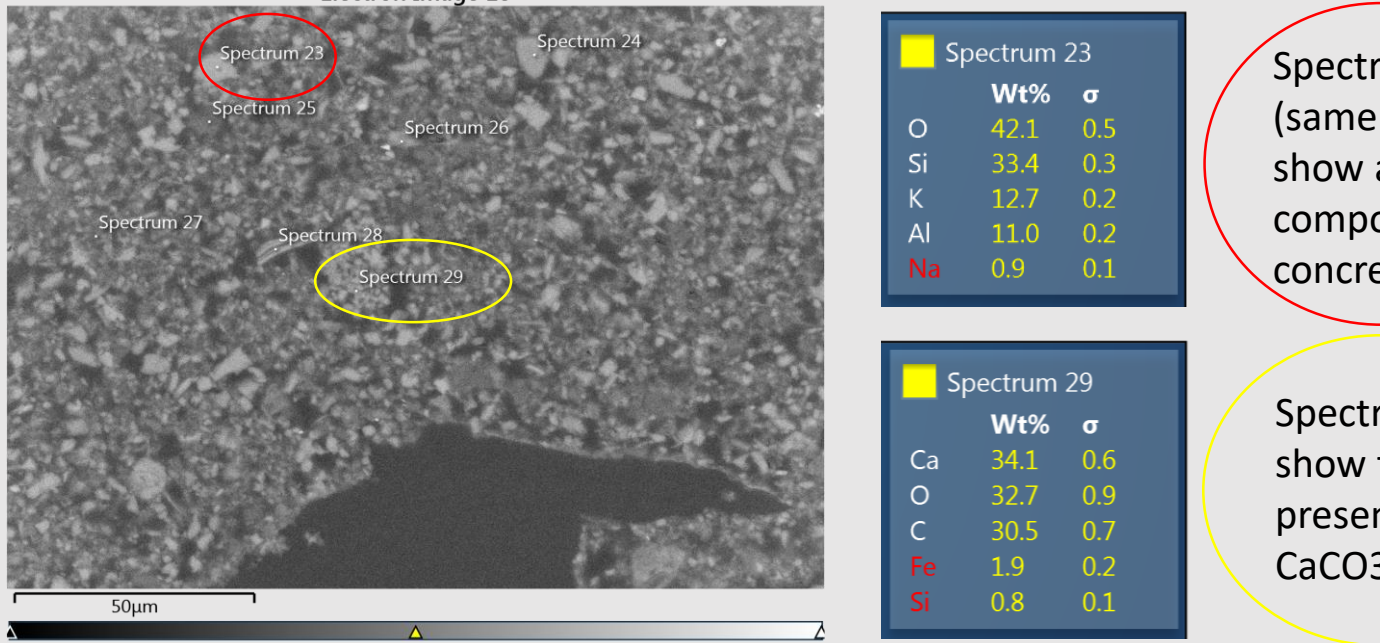
Mechanical properties



WCF – highway: Composites prepared for testing mechanical properties (the testing is still in progress).

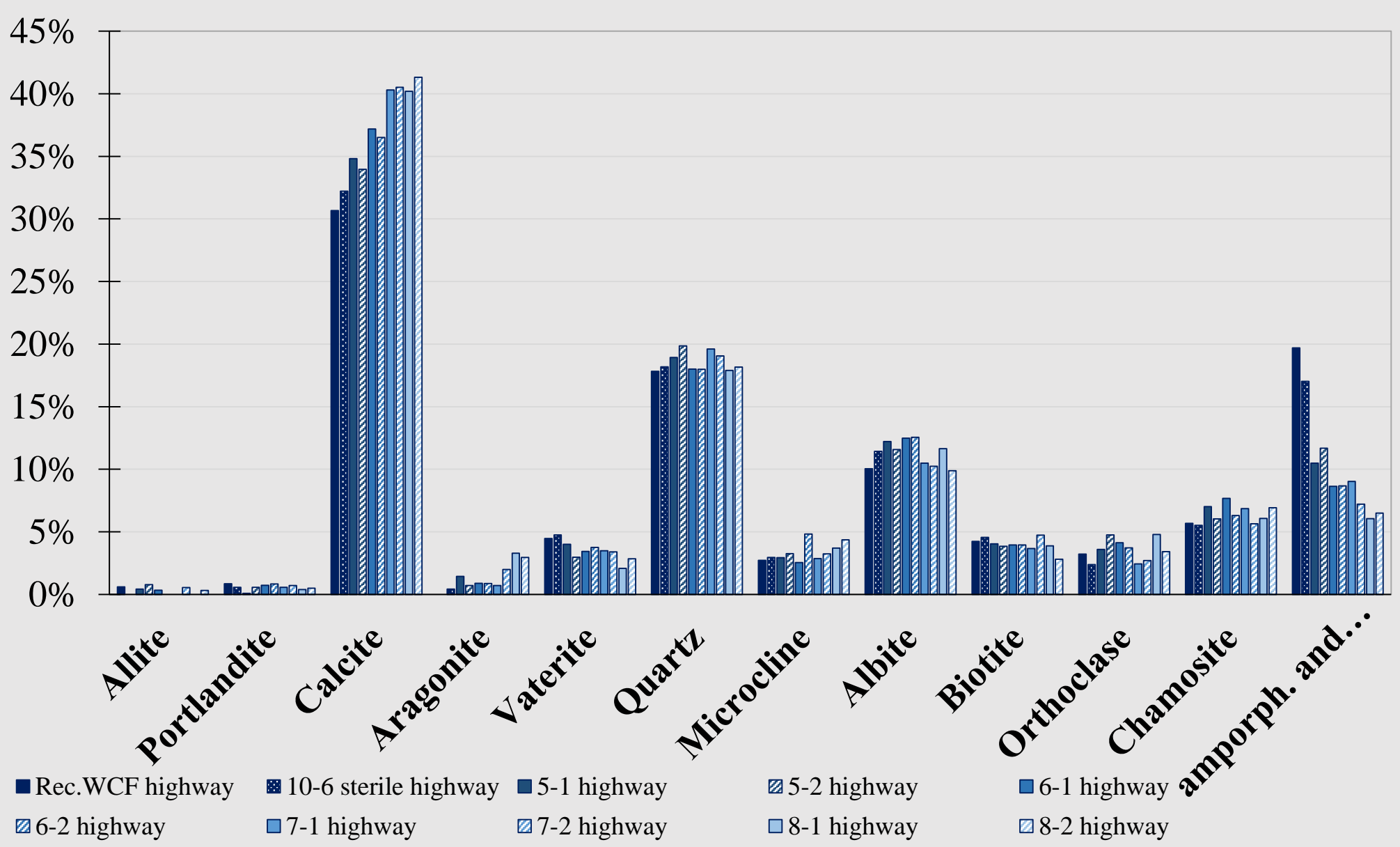
EDS analyses

The presence of CaCO₃ was confirmed both by EDS analysis, which was not performed on all samples, and by comparing the ratios of carbon, oxygen and calcium contents.



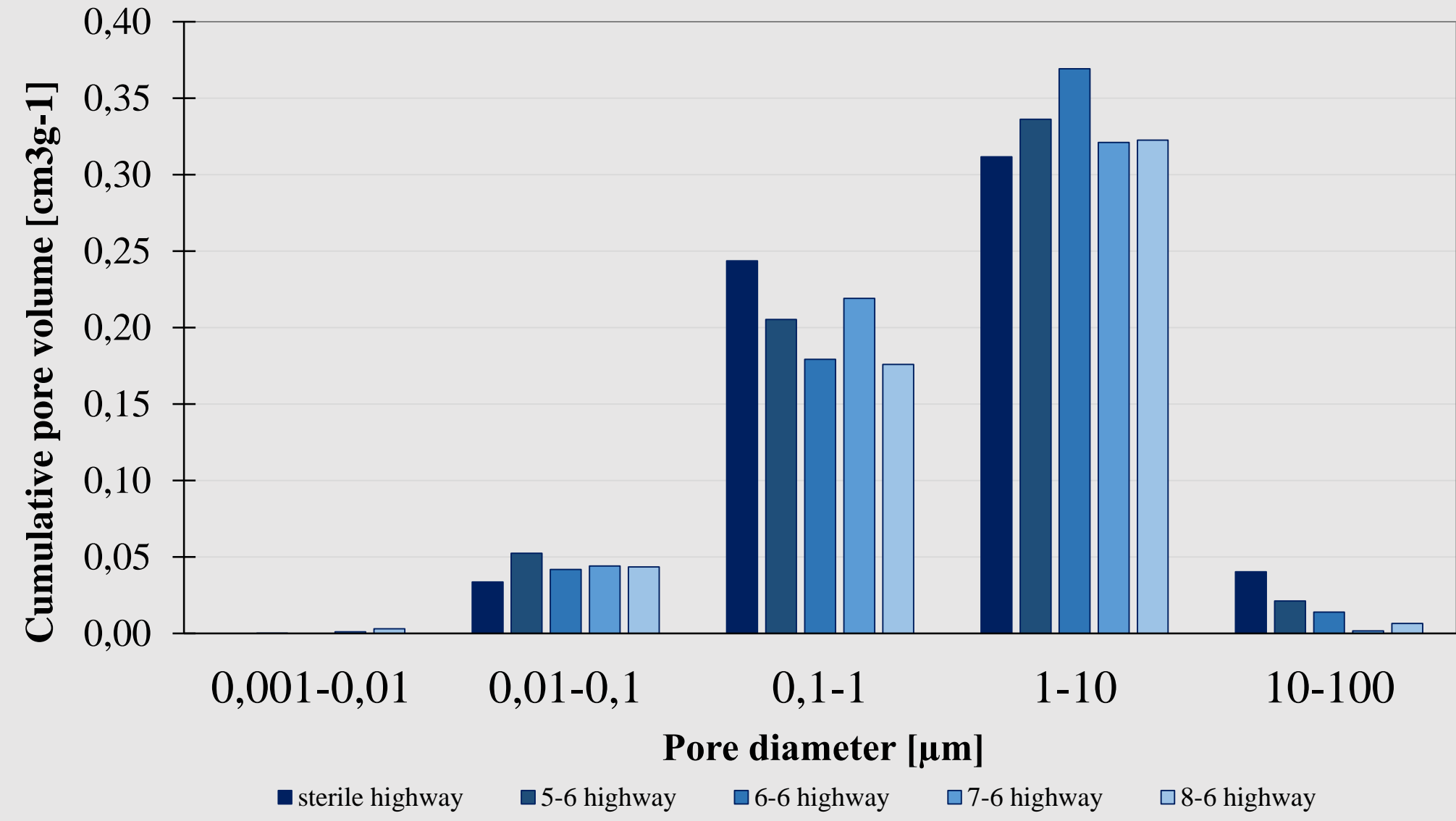
XRD analyses

An increase in CaCO₃ of approximately 10-12% was observed due to the effect of bacterial cells of *S. pasteurii* on WCF during the MICP process. The most frequently observed increase was in the crystalline form of calcite, followed by vaterite and other crystals such as Quartz, Albite or Muscovite.

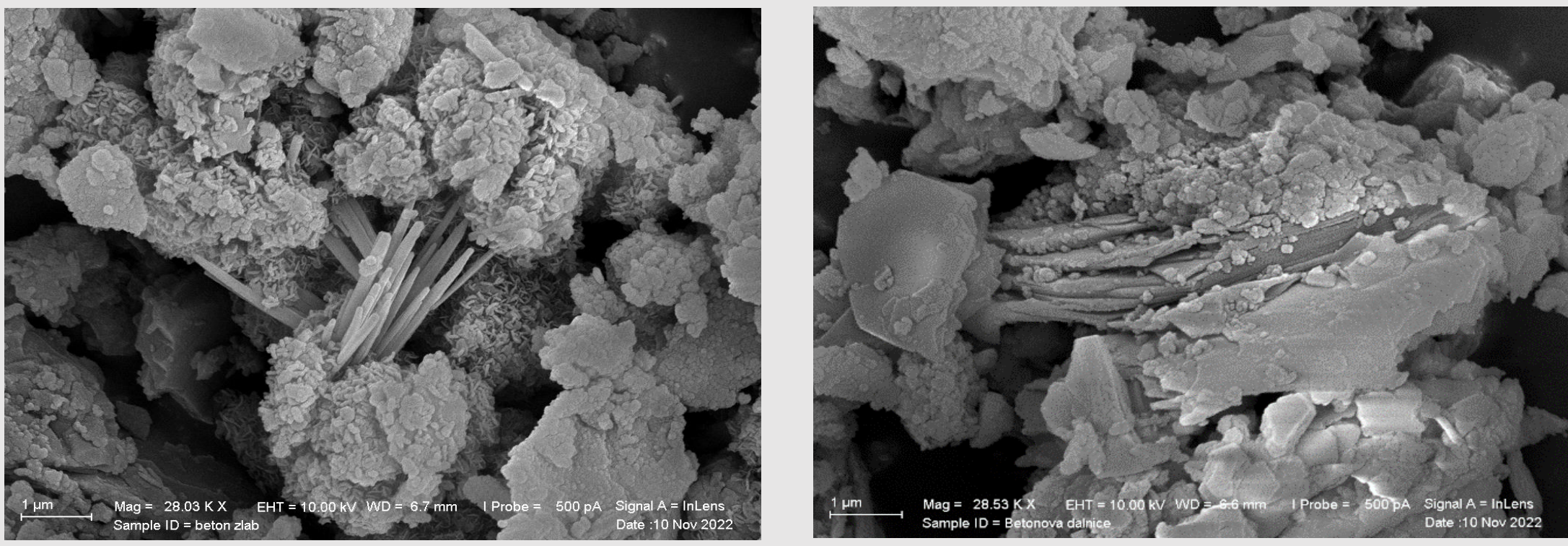


Porosimetry

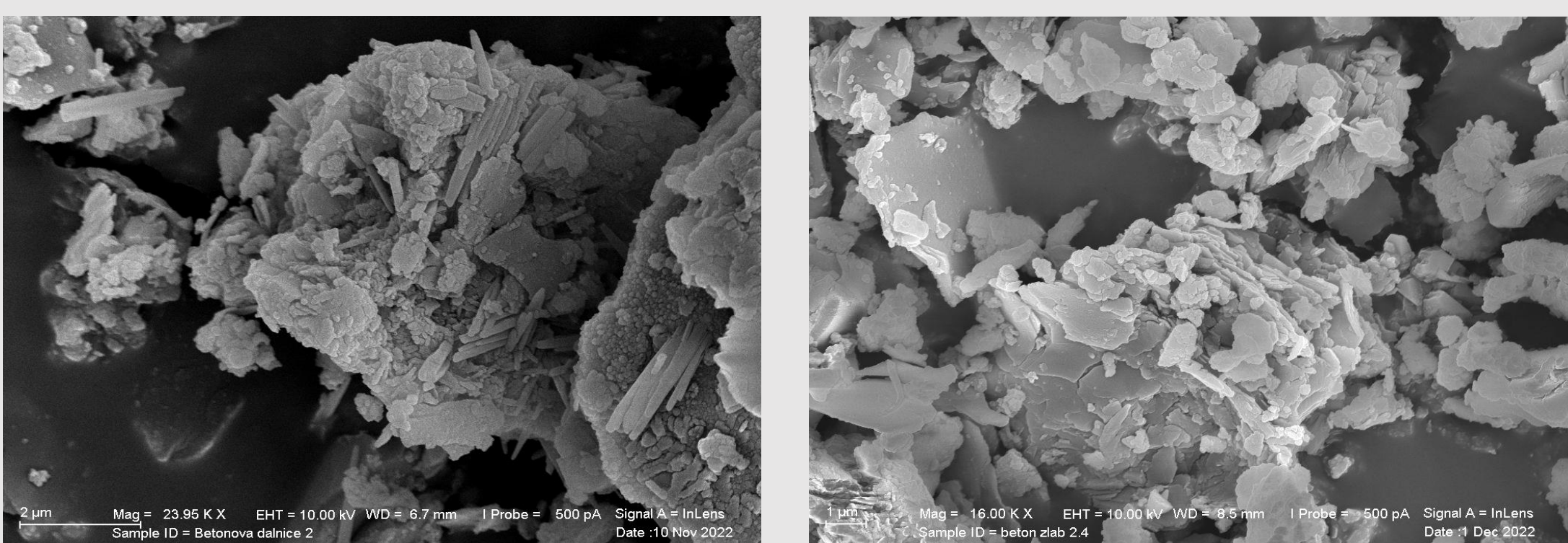
As expected, the effect of *S. pasteurii* bacterial cells on the porosity of the WCF product was observed. The formation of crystals (mainly calcite) results in the filling of gaps (10-100 µm) in the material, therefore these pores appeared minimal. In contrast, pores of 1-10 µm were most abundant, with slightly fewer 0.1-1 µm pores because pores could not be filled with crystals.



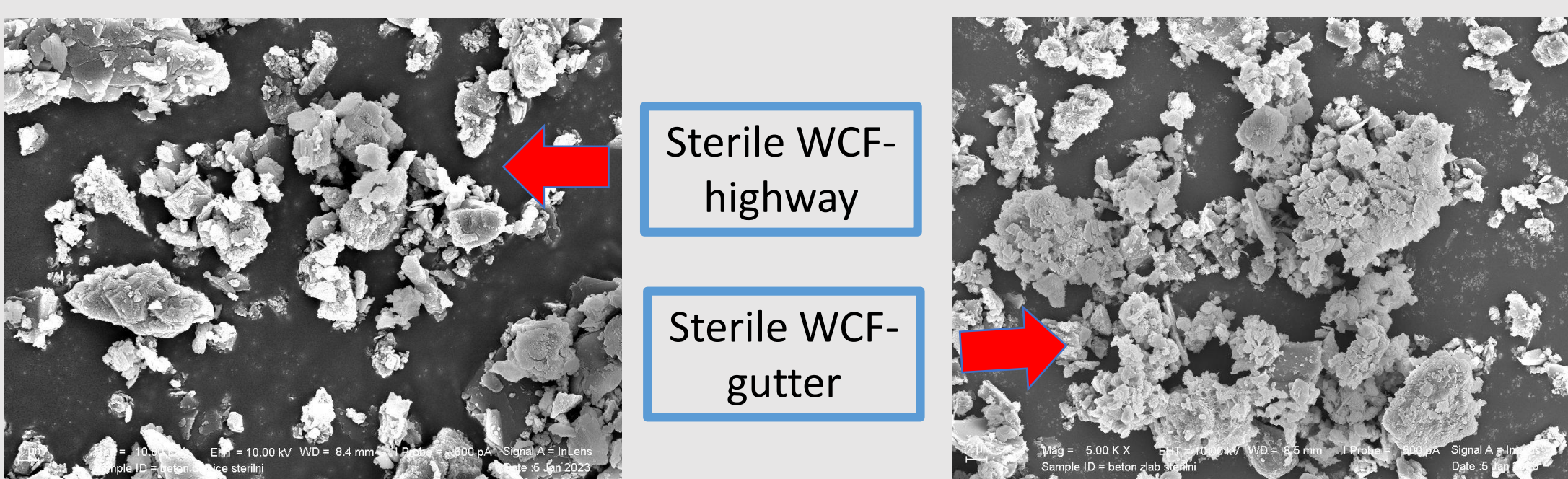
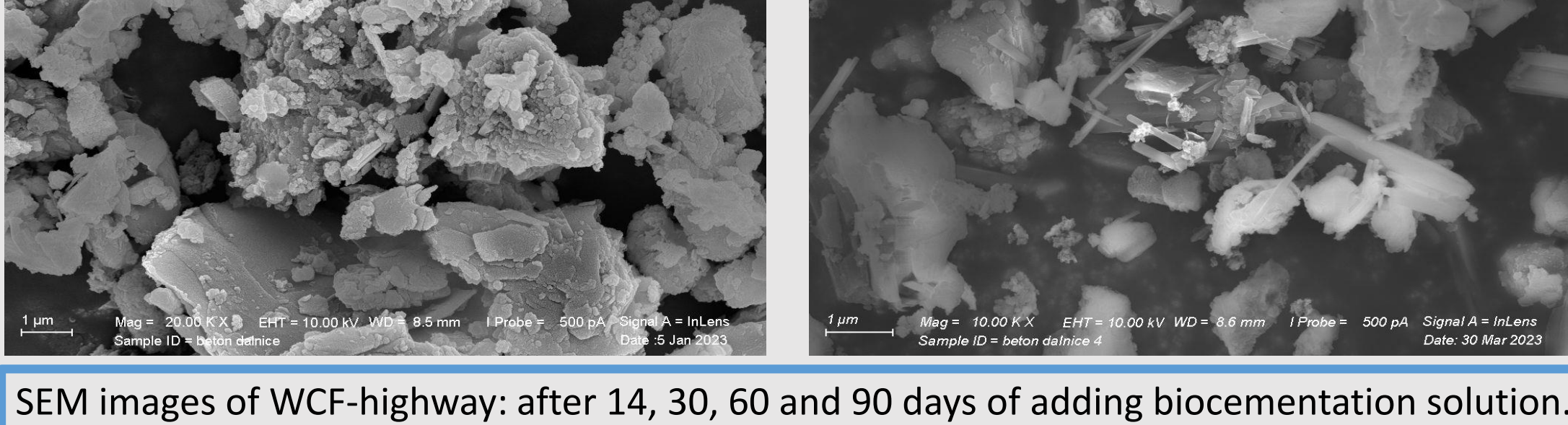
SEM microscopy



WCF-gutter grains covered with cluster of CaCO₃ crystals, which are formed as a result of bacterial activity.



WCF-highway grains covered with cluster of CaCO₃ crystals, which are formed as a result of bacterial activity.



Conclusions

- Tested conditions for experiment and growth conditions for cultivation of *Sporosarcina pasteurii* DSM 33:
- growth conditions: 28 °C, shaking 120 rpm, 48 hours; TSB medium supplemented with urea (final concentration 20 g/L) and CaCl₂ (final concentration 2.8 g/L)
 - the effect of concentration of *S. pasteurii* DSM 33: more compact composites of WCF with OD₆₀₀ of 5.0
 - no significant effect on the strength, structure and quantity of the precipitated product was observed after repeated addition of bacteria
 - the effect of pH adjustment on bacterial activity was observed – the optimum pH of the WCF suspension was set at 6.8±0.2

- Effect of time of MICP process on the composite samples:
- the effect on the bonding of grains into a compact solid material was observed for WCF samples
 - according to XRD: the amount of CaCO₃ polymorphs (calcite, vaterite, aragonite) increases with the length of biocementation solution addition
 - porosimetry: the least pores was observed of size 10-100 µm due to the filling of the pores with the formed CaCO₃ crystals; smaller pores (from 0.01 up to 10 µm) are more common because they do not fill with the formed crystals
 - based on SEM, EDS and XRD analyses - WCF-highway was selected as the more suitable WCF composite

Acknowledgement

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