

INTRODUCTION

- Vine shoots (VS) is a grape crop waste resulting from the pruning of grapevines, with no industrial use at present.
- VS could be used in a biorefinery strategy, provided that their main components can be recovered and used separately.
- Deep Eutectic Solvents (DES) are considered green solvents, able to fractionate biomass¹. Among them, Choline Chloride : Ethylene glycol (ChCl:EG) has shown promising results in delignification².

OBJECTIVES

- Assess the performance of the pre-treatment of vine shoots using a DES composed of choline chloride and ethylene glycol (ChCl:EG).
- Quantify the amount of lignin extracted by DES pre-treatment.
- Evaluate sugar released from pre-treated vine shoots by enzymatic hydrolysis (EH).

MATERIALS AND METHODS

DES PREPARATION

Choline chloride + Ethylene glycol
1:2 molar ratio
Synthesis at 60°C and 100 rpm, 60 min

DES PRE-TREATMENT

OVEN TEMPERATURE (°C) FOR 17 H	SOLID LOAD (%)	PARTICLE SIZE (mm)
120	5	2
		0.5
	10	2
		0.5
150	5	2
		0.5
	10	2
		0.5
	30	2
		0.5

COMPOSITIONAL ANALYSIS³

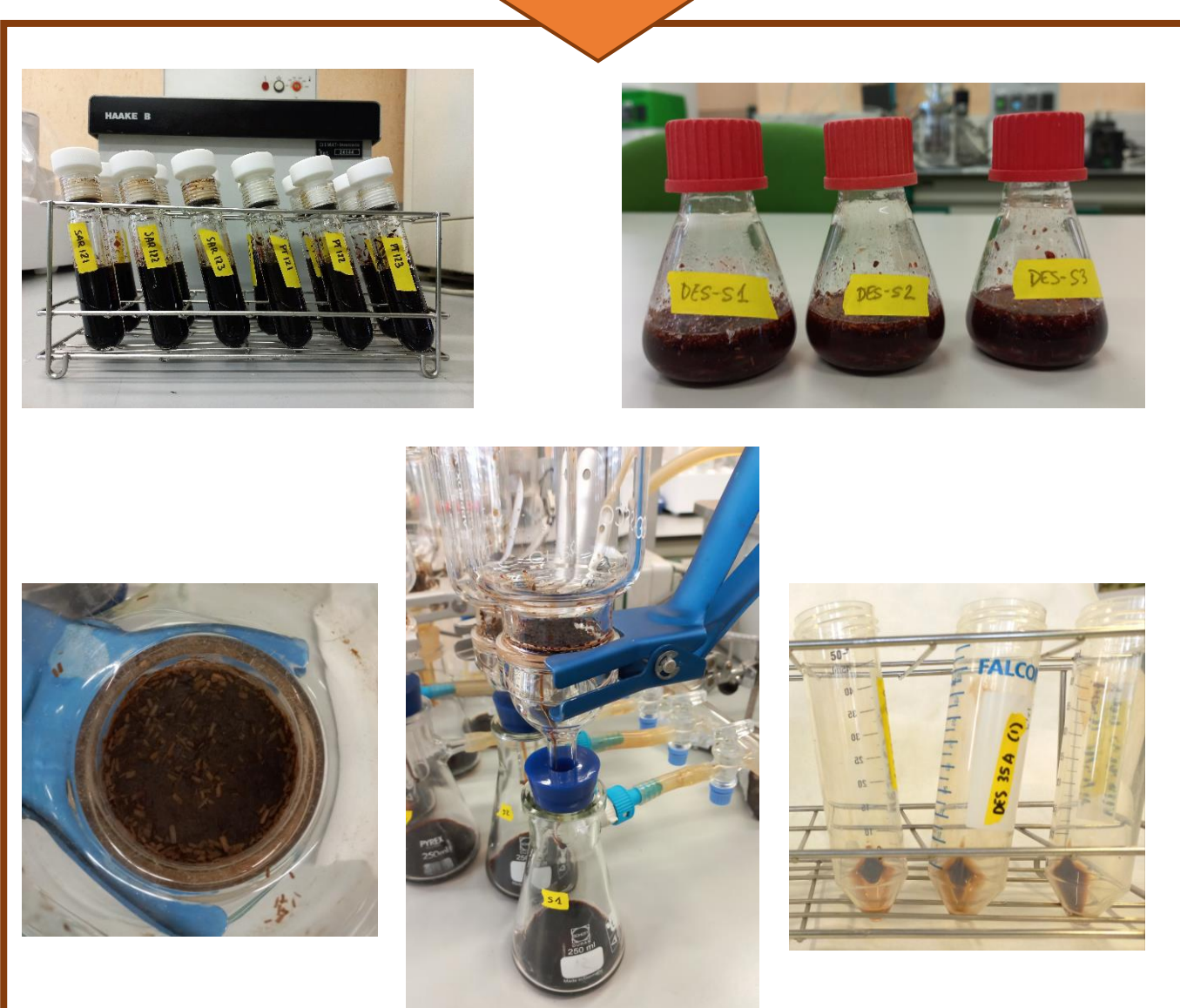
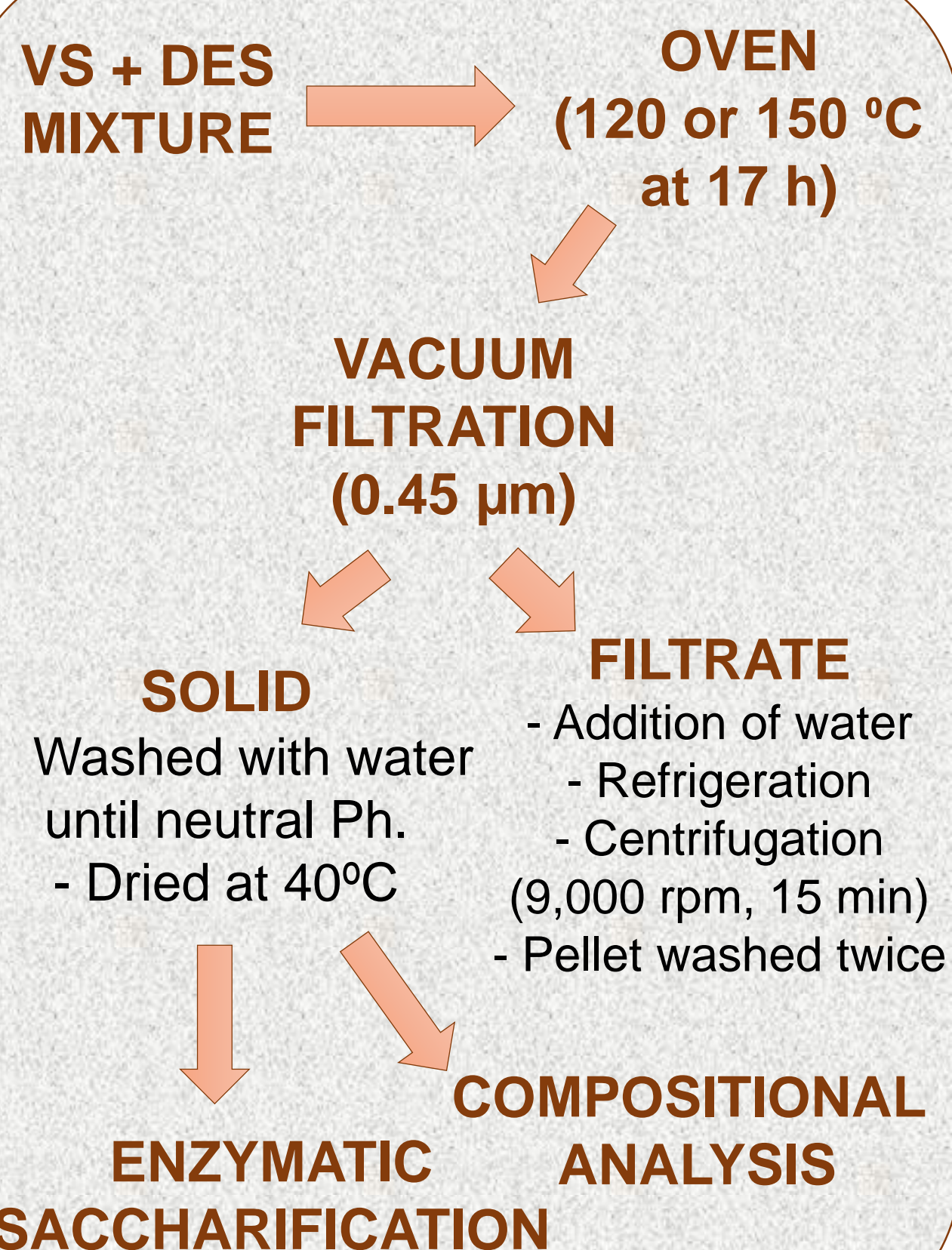
- Ash quantification
- Water & ethanol extraction
- 2-step hydrolysis:

- Filtrate → sugars, acetic acid, soluble lignin
- Solid residue → insoluble lignin

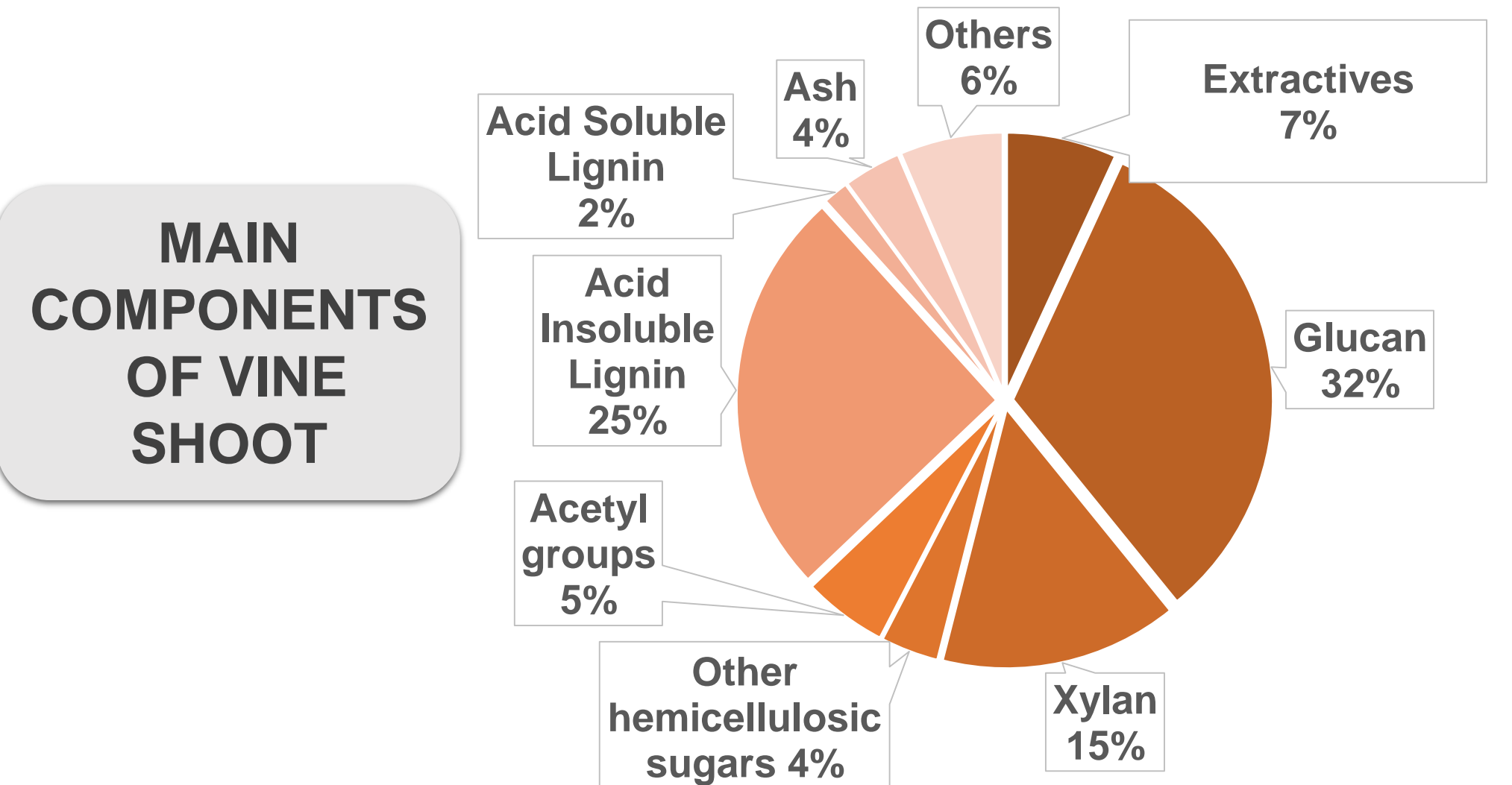
Enzymatic saccharification

5% wt. solids load
Cellulase blend, 15 FPU/g substrate
50°C, 150 rpm, 72 h

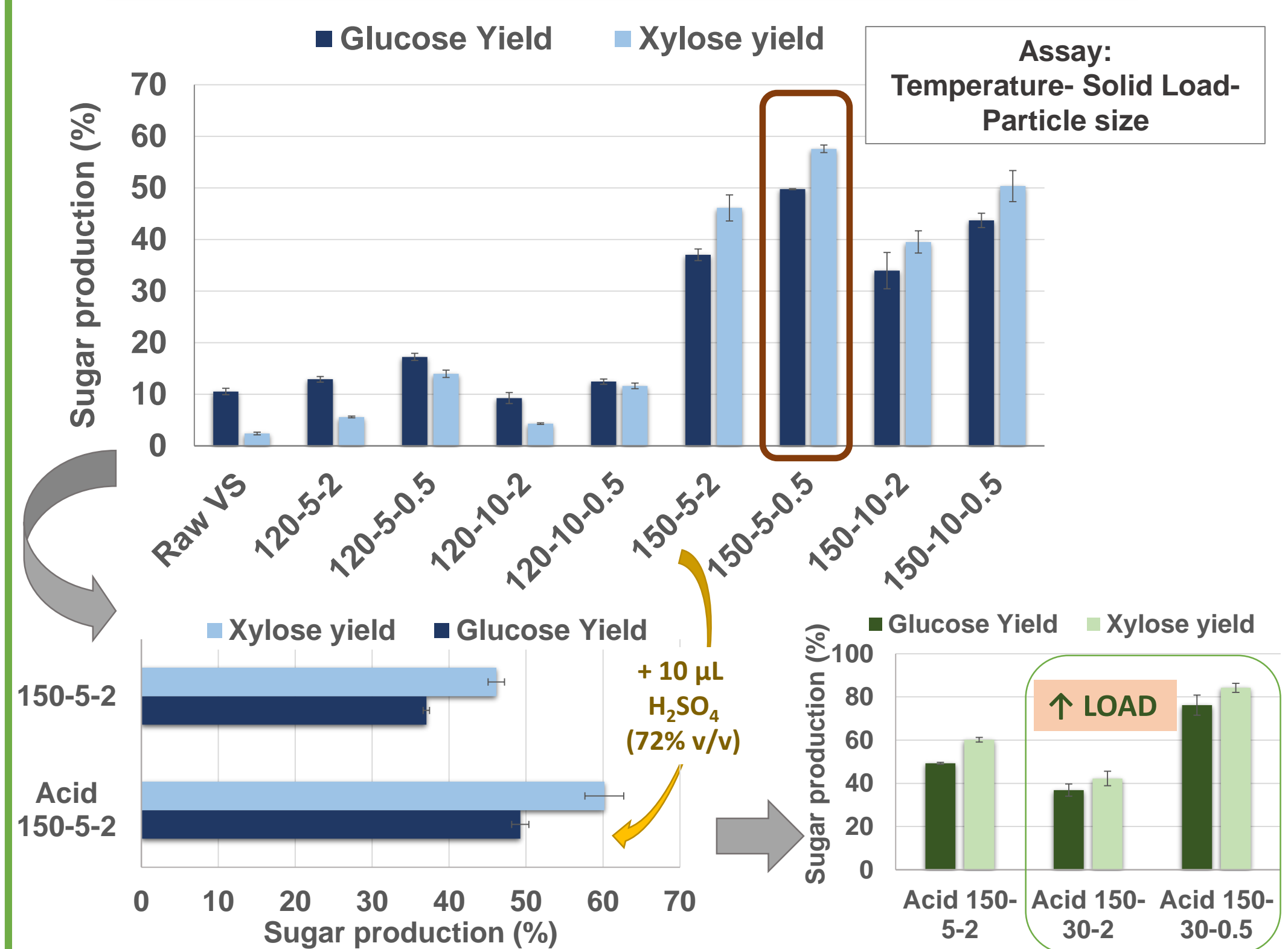
$$OY_i = \frac{(\text{Sugar released by EH} - \text{Sugar in enzyme})}{\text{Sugar in the raw biomass}} \times 100$$



RESULTS



SUGAR PRODUCTION AFTER ENZYMIC HYDROLYSIS OF VS PRE-TREATED WITH DES



ASSAY	DESLIGNIFICATION (%)
120-5-2	16.54
120-5-0.5	16.31
120-10-2	16.30
120-10-0.5	16.29
150-5-2	20.74
Acid 150-5-2	29.20
150-5-0.5	28.38
150-10-2	16.85
150-10-0.5	21.77
Acid 150-30-2	0.00
Acid 150-30-0.5	5.45

CONCLUSIONS

- Pre-treatment with the DES ChCl:EG is a selective method able to partially solubilize the lignin from biomass.
- Pre-acidification of DES at pH ≈ 4 improves the process.
- Increasing the solids loading or particle size of the biomass led to a certain decrease in saccharification efficiency.
- The best condition tested are: **DES acidified, 150°C, 5% solids load and 0.5 mm particle size**; reaching almost 50% and 60% for glucan and xylan, respectively.
- In addition, delignification was able to reach almost 30% of the lignin in the raw material.

Acknowledgements

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